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A QUARTERLY PUBLICATION OF HSEQ DEPARTMENT







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NEWSIETTER

OIL & GAS DEVELOPMENT COMPANY LIMITED

OCTORER-DECEMBER 2021

050Cu ono Fire Sately Award 2 the 11\*En Sately and Socruly Awards. 2021 organized by the National Forum of Environment and Healith (NEFI) and Fire Prodection Association of Palistant (PRP) on December 09, 2021. Me Minammad liyas (HSE InCharge Gadfrigar Cas Field) received the award on behalf of GODCu. Management expensed pleasure for winning the award saying that we at oil and gas industry are using the control of the control of the control of award saying that we at oil and gas industry are used to the control of the control of award saying that we at oil and gas industry are and produced to the control of award saying that we are the all possible of our workforce members, such as of produced the control of awards and awards and awards awards

Speaking at the inaugural session of the convention FPAP President Mr Kanwar Waseem said that it was not enough to install the emergency equipment and train a few nersonnel to deal with fire emergencies in the commercial establishments including markets. He said that emergency drills should he conducted on a regular basis in commercial establishments so that all their employees and workers should know about the proven methods to save their own lives and those in their surroundings in case of a fire incident. He said that training sessions at the community level and in educational institutions should be held to create mass-scale awareness about the safety measures required against fire incidents. However, he appreciated that with the passage of time the industrial units in Pakistan had been adopting more stringent safety measures as per the international standards against fire and other emergencies.

# 11<sup>th</sup> Fire Safety Award Conferred To OGDCL

11th ANNUAL



Mr. Taris Moeen, EPAP Director, said that paping and besinesses in Pakistan should realize that the fire brigade is the last line of defence whenever somene has to defence whenever somene has to defence whenever somene has to deliver a series of the commercial to have their own fire safety measures on a compulsory basis to timely tackle any fire incident at their premises. He said that besides the availability of fire extinguishers and fire elaim systems in oth commercial and residential buildings especially the high-rises, some the control one of the part of the control of the contro

Mr. Naeem Ourshi (NFEH Representative) said that his NGO had been collaborating with FPAP for over a decade to create mass awareness about methods and systems to be adopted to protect lives and properties in case of fire incidents. He said the NFEH would continue to hold more such events to make people aware of the importance of fire safely necessaries.



# **National Consultative Dialogue**

## on Reducing Emissions from Deforestation & Forest Degradation (REDD) and Private Sector's Engagement in Pakistan

The REDDL initiative in developing economies is a part of portfolio of strategies for climate change mitigation (reducing emissions or increasing requiestration). It involves marked haved forcet and land management establishing or on in the information marked more and forcet and land management establishing or one of the information. Reducing Emissions from Deforestation & Forest Degradation (REDD) and Private Sector's Engagement in Palistan was granized by Ministry of Climate Change EMC, IJCN and BEDD+on 22.11.2021 at Hotel Margala, Islamahad, Mr. Kamran Siddigue, Senior HSEO Officer, participated on behalf of ORDIC! The concent of REDD + "Reducing Emissions from Deforestation and Emissions from Deforestation and the Role of Conservation. Sustainable Management of Forests and Enhancement of Forest Carbon Stocks" emerged from the international penotiations under the United Nations Framework Convention on Climate Change (UNFCCC). It offered a holistic approach to forest and land management by addressing

- Conservation of forests (avoiding deforestation)
- Sustainable management of forests (reduced impact logging)
- Enhancement of forest carbon stocks (afforestation, plantation and agroforestry)

Representatives from public and private sectors pragarizations participated in the event to ensure and discuss the domestic compliance carbon markets hased on reduced emission tarnets



### There are 6.555 national narks worldwide and 26 exist in Pakistan

including 07 NPs in AJ&K representing different ecological regions and covering about 29,589 km2, about 3 % of the total area (881,913 km2) of the country. A century after the establishment of first national park, Lal Sohanra National Park was the first to be established in Pakistan in 1972. Minimum required area for a national park is 1000 acre (04 km²) List of National Park in Pakistan includes: 01. Margalla Hills National Park: Islamabad, established 1980, area

- 15.883 ha 02. Hazamanii Chiltan National Park: Balochistan, established 1980, area
- 15.555 ha 03. Hinnol National Park: Balochistan, established 1997, area 6, 19 043 ha.
- 04. Kirthar National Park: Sindh, established 1974, area 3, 08,733 ha. 05. Ayubia National Park: Khyber Pakhtunkhwa, established 1984, area 3 122 ha
- 06 Chitral Gol National Park: Khyher Pakhtunkhwa, established 1984 area 7 750 ha Sheikh Badin National Park: Khyber Pakhtunkhwa, established 1999.
- area 15.540 ha 08 Saiful Maluk National Park: Khyber Pakhtunkhwa, established 2003.
- area 12.026 ha. Lulosar Dodinat National Park: Khyber Pakhtunkhwa, established
- 2003, area 75,058 ha 10. Broghil Valley National Park: Khyber Pakhtunkhwa, established

- 25, 2010, Area 134,744 ha
  - Khunierab National Park: Gilgit-Baltistan, established 1975, area 2.
- 12. Hunderab Shandoor National Park: Gilgit-Baltistan, established 1993 area 1 65 000 ha
- Densai National Park: Gilgit-Baltistan, established 1993, area 3.
- 14. Central Karakoram National Park: Gilgit-Baltistan, established 1993. area 9 73 845 ha 15. Qurumber National Park: Gilgit-Baltistan, established August 2.
- 2011, area 74.000 ha 16. Machhiara National Park: AJ&K. established 1996, area 13.532 ha.
- 17. Gharnot National Park: AJ&K, established 2004, area 27,271 ha. 18. Pir Lasoorha National Park: AJ&K, established 2005, area 1,580 ha.
- 19. Toli Pir National Park: AJ&K. established 2005, area 1,000 ha 20. Musk Deer Gorez National Park: AJ&K, established 2007, area
- 52.815 ha. 21. Deva Vatala National Park: AJ&K, established 2007, area 2,993 ha.
- 22. Poonch River Mahaseer National Park: AJ&K. established 2011
- 23. Lal Suhanta National Park: Puniab. established 1972. area 51.368 ha 24. Chinji National Park: Punjab, established 1987, area 6, 097 ha.
  - Kala Chitta National Park: Punjab, established Dec. 2008, area 36 965 ha
- Murree-Kotli Sattian-Kahuta National Park: Punjab, established Sep. 2009

# STOP CARDS INTERVENTION PROGRAM AWARNESS SESSIONS CONDUCTED AT OGDCL HOUSE



Key to controlling hazards is to modify behaviors by observing and intervening people as they work, hence eliminating at-risk behaviors. For this reason all hazards must be identified, reported and documented using STDP Cerds. The basic principle of STDP Intervention Program is to train each member of the line management on-spot to eliminate incidents and injuries by skillfully observing people as they work, talking with them to correct their unsale acts, and encouraging them to follow safe work practices. In this regard, floor-wise seasons were conducted by M. Habib Akbar, Senior Engineer (HESC) at 00DCI House to familiatrize and educate 00DCI House Occupants about the importance and mechanism of 51DC rads; bot to use and what improvements are expected by adopting STOP Intervention Program. Positive response was seen by the employees as they appreciated the implementation of STOP Intervention Program at CGDCI. House and were enthusiastic that they are being taken onboard to play their role to institist safety culture and safe system or work.



# TRAIN-THE-HSE-TRAINER WORKSHOP



Train-The-HSE-Trainer Workshop was organized by OGTI on December 07-08 2021. This course was made up of 16 guided learning hours and designed for all levels of training experience, with the primary aim of developing veteran-level ability of Field HSE Facilitators to run productive and exciting HSE courses.

The course was designed by Muhammad Muhashir Abbas, Lead HSEG Auditor/ Instructor (Manager HSEG) and aimed to develop essential training skills and promote a clear understanding of how to teach effectively, leaving training delegates energized and well-equipped to deliver quality training essions that should draw out the input to get the best output from any type

of audiences. The contents were a) Design (A Request For Training/ Conducting a Cost-Benefit Analysis, Role of Training, Conducting a Needs Assessment, Goals & Objectives, Evaluation Strategies, Writing a Training Proposal Working with Training Providers/ Trainers Types (Wehlbods); 1) Development (Chrasteristics of Adult Learning, Rolto bearing Sylves, Sequencing Learning Activities, Nov Perpana e Power-ful Training Moduler/ Presentation, Organizing a Presentation, Effective Visual Alds, Emergency Scenario Interactive Emergency Drill Level-4 (Critical); c) Delivery (Delivery Skills Reminders, Interaction Skills, Group Process, Cultural Factors, Resistance & "Difficult Learners", Facilitation Skills, Energies, Coston a Training Session & Evaluation Process, Africo Planning/ Leye of Comparison Groups)

Participants were asked to work in teams, do quitzes/exercises, go through pertinent case studies, prepare short presentations and deliver toolbox talks to an audience on a subject of their own choice, followed by feedback session to demonstrate their learning and understanding based on SKA (Skill-Anowledge-Attitude). It is anticipated that the Workshop is going to help HSE Facilitators a long way in delivering learner-focused sessions through professional engagement maximizing the potential of the standardizing MSE training material.



# First Ever Comprehensive HazOp Study of Qadirpur Gas Processing Plant

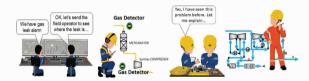


A Comprehensive Hzußp Study of Quiripur Gas Processing Plant was conducted from 26-09-020°1 to 71-0-20°1 to 3 pi-to-Nex entry and validate the efficacy of process controls and barriers/ internal controls. b) update documentation/ arrangements for arbieving safe operating limits; c) ensure placement of conscious labelling on equipment, storage entry of conscious tabelling on equipment, storage parameters, takes and pipelines carrying or containing hydrocarbons as per appropriate international standards and d) ensure provision of updated emergency response plans.

Ha2Dt look into account the actual changes and the potential changes expected during the operations lifetime in a Workshop formal led by an experienced Chairperson from independent party "The Process Edge", Custodian from process team, Secretary from HSE domain and concerned Discipline Engineery Sector Experts.

In this study all the areas of the gas processing plant e.g. process train IAII, FEC area, liquid handling area, membrane area and utilities area were distributed in Z 2 nodes and all the parameter assessed for their hazards operability. The 10 days study played a key role in competence building of internal Qadirjour Team being the first ever study of the entire plant in which Qadirjour Team was fully innoved.

Corporate HSE bestows a special grafitude to the Qaditrour Area/ Field Management and HaZOp Team Members comprising Mr. Fayyaz Halder-STO Process, Mr. Israr Ahmad SE intrument, Mr. Naeem-ud-din AE Mech and Mr. Saghar Mehboob AE HSEQ for effectively participating in the HaZOp study with dedication and hard work.



# Process Safety Management Workshops at OGDCL



comprehensive Process Safety Management Foundation Course was conducted at OCTI on Nevember 20-30, 2021, Mr. Muhammad Neuman, C.F. HSEO, was the Course Facilitator. The course was based on plobally recognized PSM models. In the course, participants learned a) how to identify process safety and major accident hazards in facilities and to assess their risks and define critical controls (harriers): h) understand the concents of static and dynamic harrier management, use of harrier management to analyze process safety and root cause incident investigation: c) characteristics of different types of harriers: hardware (nlant), human (neonle) and ornanizational (process); d) mananing process safety risks, by providing governance and structure in terms of showing commitment of the propagation to process safety understanding hazards & their associated risk mananing risk in operations maintenance & learning from incidents; and e) good-industry practices related to the individual PSM elements. Considering effectiveness of the workshop and feedback by the participants, another workshop was conducted at Nashpa Plant on Dec 15-16 2021 Management commitment is well demonstrated by planning PSM workshops at all major facilities.

This standardized course was meant for those responsible for implementing process safety management in their domains. Bis Area & Plant Managers. HOMO (Operation & Maintenance), Sentin Engineers (e.g. Design, Bisblidty & Respection). The program was based on a mix of interactive lectures, breakout sessions and worked cases. Process safety awareness among the OBDCI, team would effectively contribute in safe operation of facilities alone with similarized loss onewhite similar loss onewhiten.



# A BASIC LIFE TRAINING SUPPORT, CPR COURSE & FIRST AID AT DAKHNI

Recrue 1122 was invited at Dakhni Field to deliver a Rasin Life Sunnert (RLS), CPR & First Aid at Dakhni Gas Processing Plant on 13th December 2021 Sectional Inflames along with force FMT Members from various sections alleged the useful exection. Following contents were covered and discussed in detail







- Concent/ philosophy of First Aid.
- ER Procedures w.r.t. Oil & Gas Related Scenarios.
- Qualities & Aims of First Aiders Initial Assessment of the Emergency by First Aiders.
- CPR Concent
- Cardiac Arrest & its Symptoms
- Soinal Injury Management
- Closed Injury & RICE (Rest. Ice. Compression & Elevation)
- ABC Concent (Airway Breathing & Circulation) Concept of 3Ps (Preserve Life, Prevent Injury & Promote Recovery)
- 4 Levels of Consciousness (Normal Drowsiness Semi Consciousness & Comal
- Human Circulatory System & Related Emergencies
- D (danger) R (response) ABC Chest Compressions & Rescue Breaths for an Adult CPR
- Fracture Management

### EMERGENCY DRILL AND AWARENESS SESSION

### WITH RESPECT TO

Corporate HSE chalked out a companywide plan to augment safe working culture by reinforcing behavioral based HSE among all employees on equal footings in the shortest possible time. In this regard HSE Dakhni and Uch organized Emergency Drills & Awareness Sessions in perspective of Emergency Response Planning & Evacuation. In-house Facilitators imparted onsite Session on EMERGENCY RESPONSE PLANNING with respect to Fire & Toxic Gas (H2S) Release at various Operating Wells of Dakhni Plant to train the field mannower and raise knowledge on HSE System on 25.10.2021. Hydrogen Sulphide (H2S) is a second toxic gas after Hydrogen Cyanide. IDHL value of H2S is 100 ppm. H2S can kill even at very low concentration compared to most other toxic gasses. Dakhni and Uch Fields comes under category of High Risk Field as H2S concentration in raw gas is above 500 ppm. So keeping in mind the preventive approach to cater any emergency situation, awareness of employees on H2S management at field level is always essential. Later on, Level -1 Toxic Gas/ H2S Leakage Drill was arranged at Dakhni's Operating Wells (1 &3) around 2000 meters from ER Post, Response of Well Operators, Evacuation and Medical Teams was assessed. Also the effectiveness of Firefighting Appliances/ Extinguishers. H2S comprehension levels and donning & doffing Self Contained Breathing Apparatus (SCBA) checked.



# National Highway and Motorway Police

Conducted Defensive Driving Training (DDT) at BOC, Kunnar Field and Road Safety Seminar at Qadirpur Gas Processing Plant

Road incidents has major contribution in accidental stallities stallistics and needs extra vigilance. & care during driving, Competence and awareness levels of drivers have a valid rel for minimize such stall accidents. Most important lesseways from DIOT are the ability to drive and tops seley as well as imparting best practices for ensuring person and his vehicle always perform well on the read. In the light of OGDC, Integrated HSEO Management system Manual, Delense Deviving Taining (DIOT) for the quintessence of Journey Management was planned at BOC and Kunner Field to provoke the thoughts of drivers to comply the sale driving protocols. National Highway & Motorway Police being the expert in "Road Safety" was contacted and scheduled the cited grows and 92-11-92.



The motion of training was presentation, real time road accidents videos, discussion & Question/Ansere session. The session was narranged as per schedule and Mr. Hamza Bin Schail in Change HSE BOC kicked off the session. Representative of National Highway Police, Inspector Kamma delivered a comprehensive session on DOT whereby the topics covered were Pte-Trip Inspections; Difference between Notorway and Highway Following Distance, Causes of Read Accidents; Consequences of Read Accidents, Sharing the Read with Cyclists and Motioncyclists; Sharing the Read with Sow-Moving Vehicles, and Parking and Delivering Safety, DOT ended with distribution of sowerists to Reid management.



Qadirpur Gas Field also organized a "ROAD SAFETY SEMINAR" with the coordination of National Highway & Motorway Police. DDT session was imparted by Mr. Muhammad Imran (DSP/CPO beat 25 N-5 NH&MW Police) and Seminar concluded by gifts-distribution ceremony.

# SO2018 & SO2015 IMPLEMENTATION MODULAR TRAINING SERIES FOR OGDCL HOUSE TEAMS

After the successful ISO certification of major operating fields i.e. Dakhni, Nashna, Qadirnur, KPD-TAY, Uch, Sinihoro, Chanda & Mela, OGDCI, too management decided ISO 45001-2018 & ISO 14001-2015 Certification of OGOI House as the next corporate target in the continuation of archieving this corporate farnet a renowned multinational Auditino Cum Training Services Firm SGS was engaged to impart series of modular trainings for the OGDCL House Teams with respect to the technical scope of ISO Certification Project. The objectives were to all raise the awareness/knowledge among OGOCI House Teams will respect of the teamment sopped in the property of the content of ISO 45001-2018. ISO 14001-2015 Management System's requirements; and b) impart relevant/specified understanding to focused groups for effective implementation of Action Plans to conveniently achieve the Cornorate Target i.e. ISO Certification of OGDCI. House: Therefore, the following scheme was focused for effective participation



Module: 4 HSF Performance Evaluation

Module:5 HSF Improvement

General Admin / TPT







Mr. Usman Alvi, SGS Instructor

Mr. Usman Alvi, SGS Instructor

Maintenance		05 Participants
System / IT / Communication		05 Participants
Security		04 Participants
Medical		03 Participants
HSE/ Fire		04 Participants
Module:1 HSE Leadership & Support	25th & 26th Nov., 2021	Mr. Usman Alvi, SGS Instructor
Module: 2 HSE Planning	02nd & 03rd Dec., 2021	Mr. Umar Khayyam, SGS Instructor
Module: 3 HSE Operations	09th & 10th Dec., 2021	Mr. Tahir Rasheed, SGS Instructor

### 23rd & 24th Dec. 2021 First Aid / Burn Handling Training Conducted by Red Crescent Society on 03-12-2021 at KPD-TAY

16th & 17th Dec., 2021





### Safe Pigging Operation

The use of Pig Launcher and Receiver Stations for pipeline cleaning, inspecting and maintenance is a method seen worldwide. The main benefit of this type of maintenance is that it can be carried out without interrupting the process in operation. The drawback is that it is also a high risk event. A launcher or receiver station is typically a vessel connected in parallel to the existing pipeline. This makes it possible to launch or receive the pig using the pipeline's normal operating pressure and without interrupting the flow or stopping production. The vessel's equipped with a closure done to load or offload a pig. Pil peading the process through the launcher station, the pig is launched and pushed through the pipeline to be received at the other end in the receiver station.

Throughout the years many accidents happened all over the world during this dangerous maintenance operation. Usually there is manual labour involved in loading and offiloading the pig. According to statistics, "70% of the reported incidents in the oil and gas industry worldwide are affiliablable by human error". Peolo can be trained to follow oncoedures and informed about optential dance but an instake cannot be excluded.

#### HAZARDS

- High Pressure can cause multiple injuries even fatalities.
- Residues from pigging can contain solid waxes, condensates and gases. These can include hazardous substances such as:
- BTEX (benzene, folluene, ethyl benzene and xylenes); Hydrogen sulphide, & NDRM (Naturally Occurring Radioactive Material)
   Workplace exposure limit (WEL) for benzene is 1 ppm (8-hour time-weighted average (TWA)); & for H2S are 5 ppm (8-hour TWA) and 10 ppm (15-mighted TWA).

### CONTROLS

- Restrict access to authorized personnel.
- Ensure portable/ personal alarms are worn and ensure that all items of PPE are compatible.
- Prevent peeking into and entry by any worker into the receiver.
- Provide eyewash equipment and an emergency shower close to the work site.
   Erect barrier and notices.
- Provide fixed and portable hydrocarbon & H2S detectors in the area.
- Provide a fully enclosed receiver (trap) to isolate the pig or sphere in a well-ventilated area.
- Ensure that displaced vapours vent to a safe place or to a vapour recovery system.
   Ensure that drains are sloped to prepent residues building up, and covered to
  - Ensure that drains are sloped to prevent residues building up, and covered to minimize various releases.



Receiving or launching the pig involves a number of sequential valve operations in combination with opening and closing the closure door. One mistake in this operation could easily cause severe injury, even death, to the operator or a bystander. Before opening the closure safely, there are several basic safely criteria that need to be met.

- The vessel must be drained and depressurized.
- The vessel must be isolated from the process pipeline by closing the Kicker lines and the main valves.
- In case of a closed drain systems and/or vent headers the vessel must also be isolated by closing the drain and vent valves.
- The vessel needs to be free from toxic casses like H2S.
- At the same time the vessel must remain isolated when the door is open
- When the launching or receiving procedure starts the closure should be properly closed.

Since the launcher / receiver station is a bypass there is also a potential danger that production is interrupted when the throttle is not fully opened before starting to isolate the launcher / receiver station again. Several safety measures can be taken on the closure doors to prevent opening under pressure and by using written procedures but this is no guarantee that all of the above is taken indo consideration.

### **H2S** Involvement

In HZS environment there is often a vent connected to a header and a drain connected to a close drain system. This means the drain and vent must still be opened to drain and depressurize but also closed again before opening the closure. Next to that the vessel must also be purged several times in combination with the vent to reduce the level of H2S to guarantee safe opening of the closure.

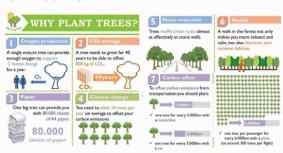
### Recommended Practices

Operating a pig launcher/ exceiver is a high risk event with people involved and at the same time sale operation depends on these people. Mechanical interfocis can take out the human factor of possible missibles and quide the operator through as eley ne-determined sequence. A standardized Flighing Operations SOP must illustrate clear roles and responsibilities, sequence of operations, hazards of each step, correct positioning of valves. 8 other controls including sale distance marking, area barriation etc. The said SOP must contain safety precautions, positioning of team member depended on the pigning positions and expenses and separation expenses. The communication excellent in the excellent process of the pigning positions and the process of t

# HSE PERFORMANCE REPORTING PROTOCOLS

Efficient and prompt reporting of the incidents, near misses and unsafe behaviors/ conditions is pivotal for ensuring safe system of work and correct decision making towards incident free environment. Reporting mechanism in OGDCL is multi-tiered as follows:

- Pursuant to Section 4.3 i.e. HSE Roles, Responsibilities, Accountabilities & Authorities of Integrated HSE System Manual, Location InCharges are held responsible to ensure hazards identification & reporting at their respective location.
- In accordance with the Section 7.6 i.e. HSE Protocol for Management of Project Contractors and Service Companies of Integrated HSE System
  Manual, Contractor and Service Company's employees are required to immediately report to 0:00Ct. representative all the significant and
  important inclineds involving fatality, injury, illness, environment impose, near hils and/or hazardous subtained.
- Refer Section 8.1 i.e. UBUC (hazards) identification & Reporting of Integrated HSE System Manual, it is required that all hazards to be timely identified, reported and documented using STOP Cards. The basic concept of STOP Cards is that injuries and occupational illness can be prevented by Intervening all unsale work and only allowed resumption once appropriate measures are taken.
- Ref. Section 8.3 i.e. Data Analysis of Integrated HSE System Manual, all locations submit (preferably through email) the basic HSE facts and
  figures to HSE Corporate Team at OBOCL House and Line Management on daily basis. These include summary of incidents and near misses
  (URIDC), HSEO Department further appriess to pranagement of any untonseed event(s) or symptomics), in addition, all locations submit the
  consolidated HSE performance of their working entity on a standardized Monthly HSE Report based on Leading and Lagging Indicators.
- To promote the reporting, Location Incharges are to implement On Spot Recognition Award and HSE Champion of the Month Award in line with the Section 8.4 i.e. Reward, Recognition & Penalties of Integrated HSE System Manual at their respective locations to encourage reporting of UBUC (hazards) and mear misses.
- For the sake of incident reporting pursuant to Section 9.3. is. Incident investigation of Integrated HSE System Mannal, first-hand information of an accident is be transmitted by Location incharge to all concerned at Head Office within 01 hour of the incident frough exhibit our consistence of the incident frough exhibit incommission of the incident frough exhibit incommission of the incident frough exhibit incommission of the incident frough exhibit incident for account of the incident frough exhibition of t



# **Identifying Hazards: Hazards Hunt Survey**



- Wire is wrapped around her feet
- Spills on the ground are not cleaned up
- Standing in a restricted area
- Not wearing his hardhat
- Not wearing ear protection
   Guard is not protecting the
- saw blade
- Smoking next to oil cans

- Not wearing eye protection
- Smoking in a no smoking area
- Boxes are covering the fire exit
- Carrying something that is too big and heavy
- Poster is covering a health & safety sign
- 13. Boxes are stacked too high