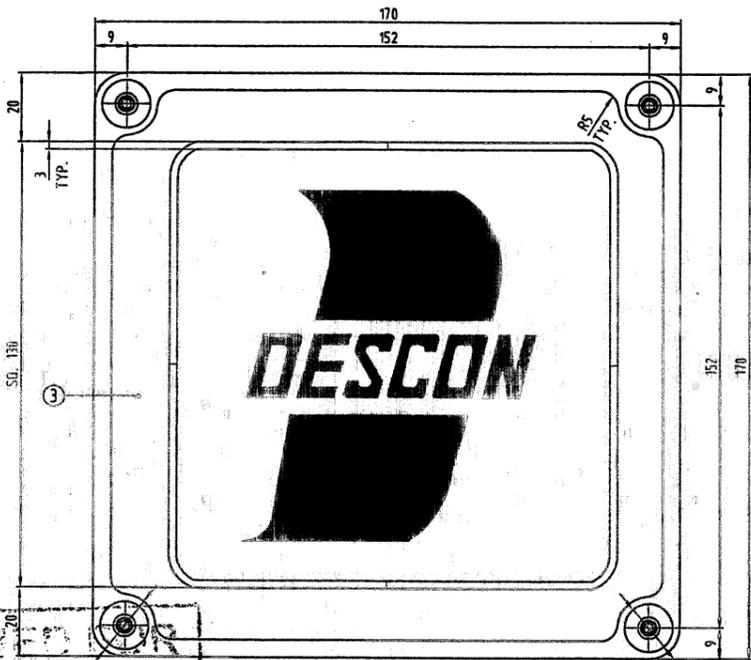
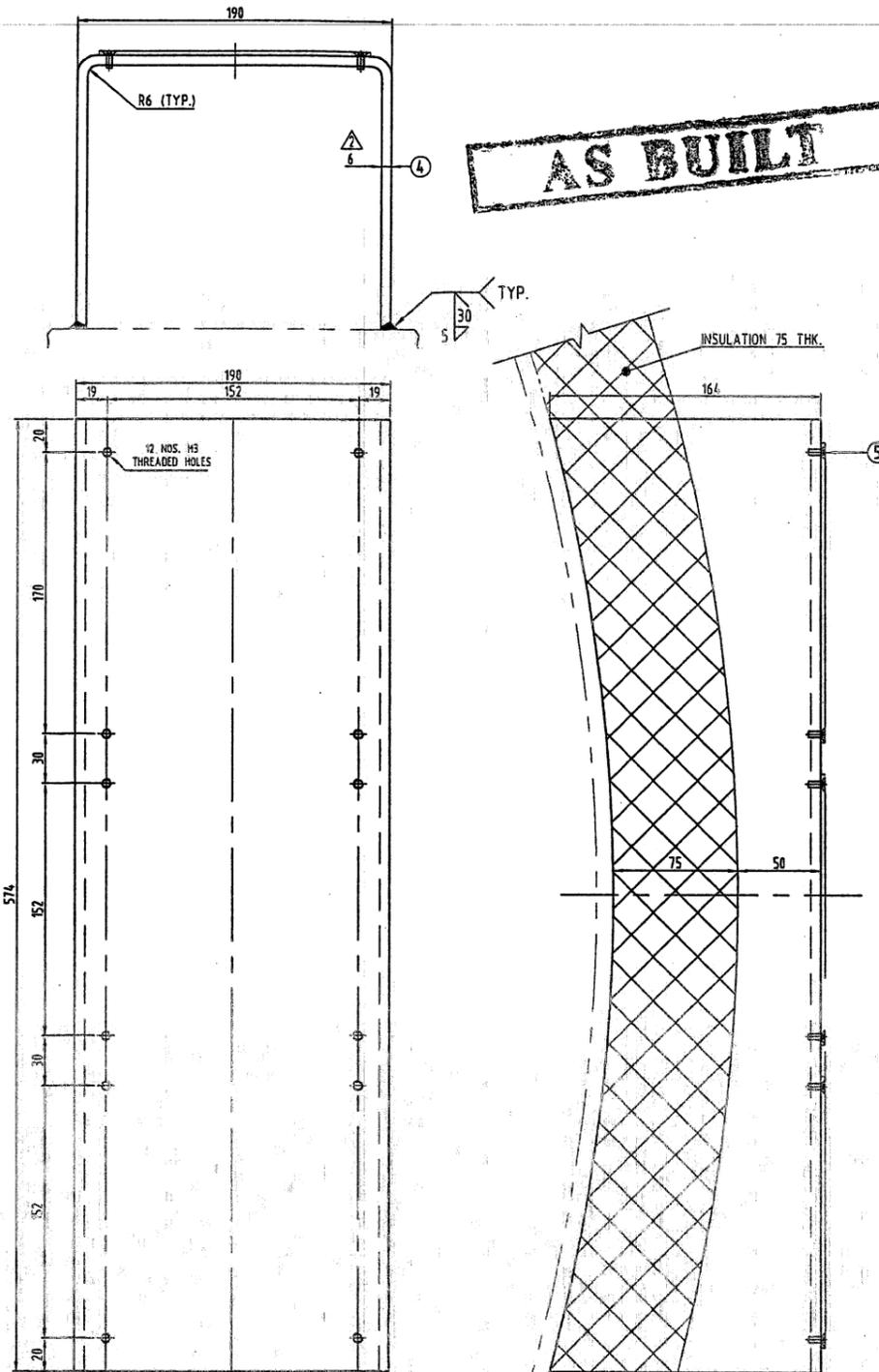


OIL & GAS DEVELOPMENT COMPANY LIMITED	
ITEM NO	E-1902
DESIGN CODE	ASME SEC VIII DIV.1 2007 ED.
U STAMP	YES (SHELL SIDE ONLY)
INSPECTION AUTHORITY	
YEAR OF MANUFACTURE	2009
MANUFACTURER'S SERIAL NO	SEE NOTE-1
SERVICE	NON LETHAL
DESIGN PRESSURE (INT / EXT)	SHELL SIDE: (689.476/1100/1100) Kpa/g/Psig CHANNEL SIDE: (96.526/-12414/-12) Kpa/g/Psig
MAX. ALLOW. WORKING PRESSURE	1132.05 / 164.181 Kpa/g/Psig 96.526 / 14 Kpa/g/Psig
MAEWP	FV Kpa/g/Psig - Kpa/g/Psig
HYDRO TEST PRESSURE	1694.77/216.798 Kpa/g/Psig - Kpa/g/Psig
DESIGN TEMP.	176.667 / 350 °C/°F 398.889 / 750 °C/°F
DESIGN TEMP. (TUBES ONLY)	343.333/650 °C/°F
STRESS RELIEVING	YES YES
RADIOGRAPHY	FULL SPOT
NACE MR0175	NO YES
EMPTY WEIGHT	40.000 KG

NAME PLATE



LOGO PLATE



NAME PLATE BRACKET

**AS BUILT**

REFERENCE DRAWINGS		
NO	TITLE/DESCRIPTION	DRAWING NO.
01	G.A OF SULFUR CONDENSER (E-1902)	1029-09-04-GA-015

NOTES:

- 1- THE MANUFACTURER SERIAL NUMBER WILL BE STAMPED AT THE COMPLETION OF EQUIPMENT.
- 2- U STAMP SYMBOL IS NOT BE PRINTED, IT WILL BE STAMPED BY AI.
- 3- NAME PLATE WORDS CHARACTER SIZE SHOULD BE 4mm.

CERTIFIED BY		DESCON ENGINEERING LIMITED	
(LAHORE MANUFACTURING WORKS)			
	SHELL SIDE	CHANNEL SIDE	
MAX. ALLOWABLE WORKING PRESSURE:	0.689 MPag	0.096 MPag	
AT	176.667 °C	398.889 °C	
MAX. ALLOWABLE EXT. WORKING PRESSURE:	FV	-	
MINDES. METAL TEMPERATURE:	-17.78 °C	-17.78 °C	
AT	0.689 MPag	0.096 MPag	
MFR'S SERIAL NO.	SEE NOTE-1	YEAR BUILT	2009

ASME NAME PLATE

HSB Global Standards

REVIEWED BY:  
SIGNATURE: *M. S. Khan*  
DATE: 19/10/2009

P/No	CODE	DESCRIPTION	SIZE	QTY	WT. (kg)	REF DWG/STD	REMARKS
5	103235156	Aluminum Pop Rivets ; 3 mm ; 10 mm ;		12	0.04		POP RIVETS
4	2012141088888	Sheet Plain - 6 mm THK ; SA-5M-Gr-70 ;	574 x 500	1	13.52		MOUNTING BRACKET
3	2012081988888	Sheet Plain - 2 mm THK ; SS304 ;	170 x 170	1	0.46		Logo Plate
2	2012081988888	Sheet Plain - 2 mm THK ; SS304 ;	162 x 162	1	0.42		U Stamp Plate
1	2012081988888	Sheet Plain - 2 mm THK ; SS304 ;	180 x 162	1	0.47		Name Plate

MATERIAL LIST

1	Issued For	100%
2	Client Approval	100%
3	3rd Party Approval	100%
4	Client Approval	100%
5	Fab./Cst.	100%
6	Inst./Erection	100%
7	Welding/Estimator/FinQ	100%
8	Manufacturing/Purchase	100%
9		100%
10		100%

Issued: 62180049  
Date: 06 OCT 2009

REV. NO	DESCRIPTION	DATE	DRAWN	CHKD	APPD	CHKD	APPD
2	AS BUILT AS MARKED	06-10-09	SHB NAQVI	SN	SN		
1	REVISED AS MARKED	05-05-09	SHB NAQVI	SN	ARS		
0	ISSUED FOR FABRICATION	15-04-09	SHB NAQVI	SN	ARS		

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TEL: +92-42-5805134, UAN: 111-DESCON  
FAX: +92-42-5811005/5811135

**PRESSON DESCON INTERNATIONAL PRIVATE LIMITED**  
18 - KM, FEROPUR ROAD, LAHORE - 54700, PAKISTAN.  
VOICE: +92-42-5923710-18  
WEB: www.pdil.com

CLIENT REFERENCE	PROJECT:
DESCON REFERENCE	TITLE:
PDIL PROJECT NO.	DRAWING NUMBER:

PROJECT:	SULFUR RECOVERY UNIT FOR DAKHNI EXPANSION PROJECT
TITLE:	NAME PLATE WITH BRACKET DETAIL FOR SULPHUR CONDENSER (E-1902)
DRAWING NUMBER:	1029-09-04-DR-015
REV.	2
DRAWN	SHB NAQVI
CHECKED	SN
APPROVED	ARS
SCALE	(2 Sheet, A1)
DATE	19/10/2009
SHEET	6 OF 7