

REFERENCE DRAWINGS		
NO	TITLE/DESCRIPTION	DRAWING NO.
01	GA-OF SULFUR CONDENSER (E-1902)	1029-09-04-GA-015

GENERAL NOTES:-
 1- ALL DIMENSIONS IN mm UNLESS OTHERWISE SPECIFIED.
 2- RADIUS FOR ALL SHARP EDGES.
 3- WEAR PLATES ARE REQUIRED TO HAVE A 6mm TAPPED HOLE IN THE LOWEST POINT LOCATION.

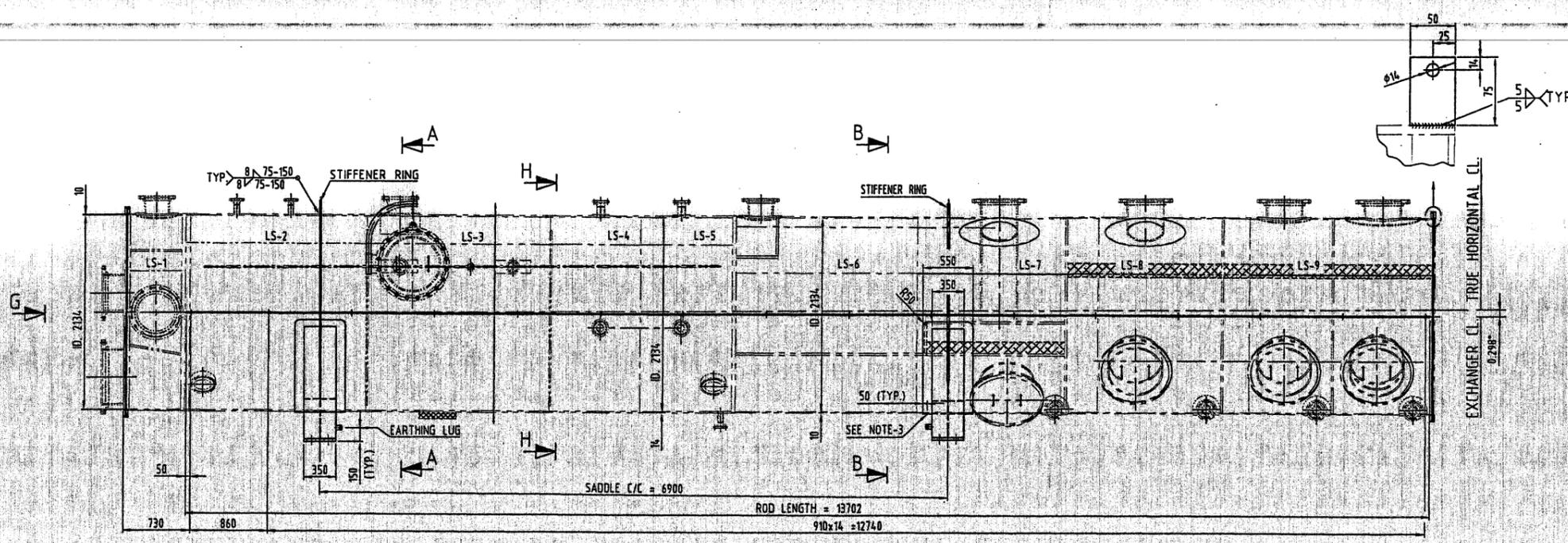
6

AS BUILT

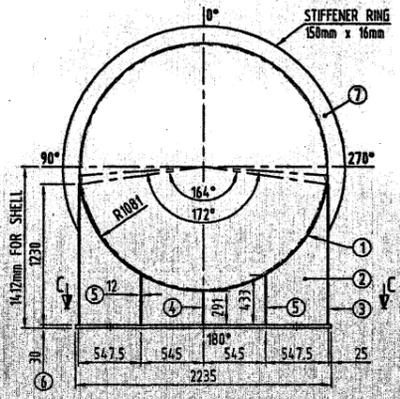
ISSUED FOR

1	Preliminary
2	Your Ref/Rec
3	3rd Party Approval
4	Client Approval
5	Fab/Cast
6	60nt/Erection
7	Bldg/Inst/Elect
8	Insulating/Plumb
9	
10	

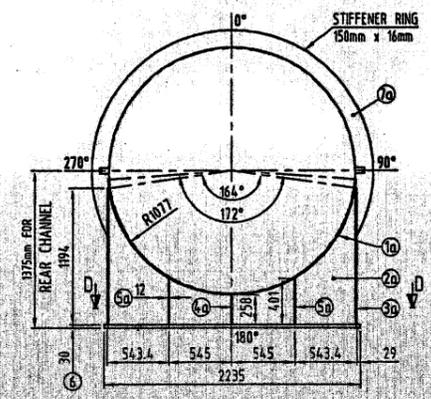
Issued by 2-1-8-0-0-4-9
 Date 0-6-OCT-2009



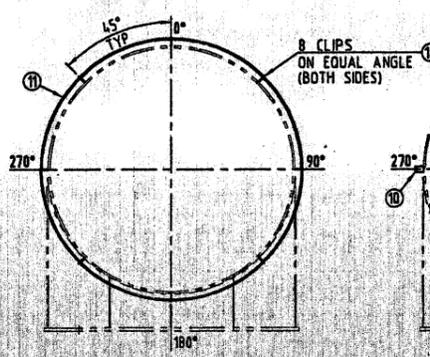
ELEVATION



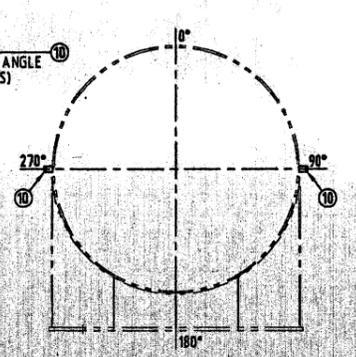
SECTION A-A



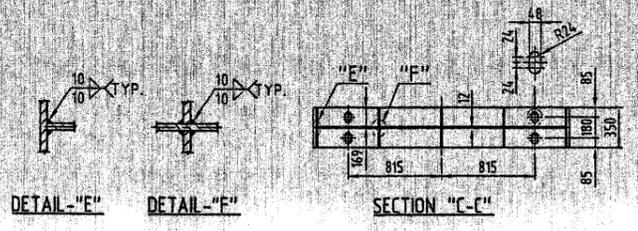
SECTION B-B



VIEW FROM-G FOR INSULATION CLIP & ROD DETAIL



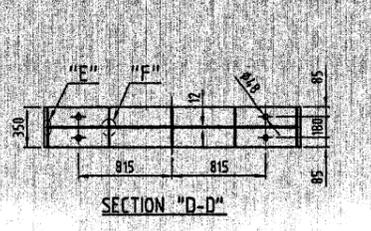
SECTION H-H FOR INSULATION CLIP & ROD DETAIL



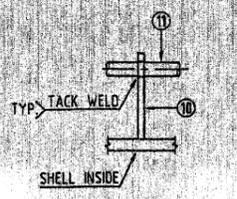
DETAIL - "E"

DETAIL - "F"

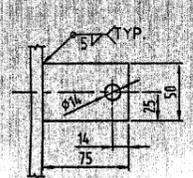
SECTION "C-C"



SECTION "D-D"



WELD DETAIL PART NO. 10 & 11



DETAIL PART NO. 10

ITEM	DESCRIPTION	QTY	UNIT	REMARKS
11	10B50G2 Rod/Bar 12 mm x SA - 30 Plain Round	4000	LG.	ROD
12	20104W0210 Sheet Plate 4 mm THK SA-518-G-70	75	x 50	SUPPORT PLATE
13	20104W0210 Sheet Plate 4 mm THK SA-518-G-70	30	LG.	BOLT FOR EARTHING LUG
14	20104W0210 Sheet Plate 8 mm THK SA-518-G-70	65	x 30	EARTHING LUG
15	20104W0210 Sheet Plate 16 mm THK SA-518-G-70	00	1454 x 10 254	
16	20104W0210 Sheet Plate 16 mm THK SA-518-G-70	00	2442 x 10 202	
17	20104W0210 Sheet Plate 30 mm THK SA-518-G-70	2225	x 254	BASE PLATE
18	20104W0210 Sheet Plate 12 mm THK SA-518-G-70	497	x 89	SADDLE BR
19	20104W0210 Sheet Plate 12 mm THK SA-518-G-70	432	x 89	SADDLE BR
20	20104W0210 Sheet Plate 12 mm THK SA-518-G-70	258	x 89	SADDLE BR
21	20104W0210 Sheet Plate 12 mm THK SA-518-G-70	291	x 89	SADDLE BR
22	20104W0210 Sheet Plate 12 mm THK SA-518-G-70	1976	x 350	WEAR PLATE
23	20104W0210 Sheet Plate 12 mm THK SA-518-G-70	1230	x 350	WEAR PLATE
24	20104W0210 Sheet Plate 12 mm THK SA-518-G-70	2123	x 100	WEAR PLATE
25	20104W0210 Sheet Plate 12 mm THK SA-518-G-70	2161	x 100	WEAR PLATE
26	20104W0210 Sheet Plate 12 mm THK SA-518-G-70	2048	x 350	WEAR PLATE
27	20104W0210 Sheet Plate 12 mm THK SA-518-G-70	3248	x 350	WEAR PLATE

MATERIAL LIST

REV. NO.	DESCRIPTION	DATE	DRAWN	CHKD	APPD	CHKD	APPD
1	AS BUILT AS MARKED	06-10-09	SHB NAQVI	SN	SN		
0	ISSUED FOR FABRICATION	15-04-09	SHB NAQVI	SN	ARS		

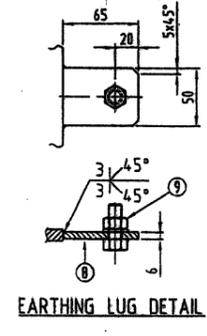
OIL AND GAS DEVELOPMENT COMPANY LIMITED
 OGDC HOUSE, 1st FLOOR, JINNAH AVENUE ISLAMABAD
 Telephone: +92 51 297683-85 Fax: +92 51 297686

DESCON ENGINEERING LIMITED
 P.O. BOX 1201, LAHORE - 53000 PAKISTAN
 TEL: +92-42-5805134, UAN: 111-DESCON
 FAX: +92-42-5811005/5811135

PRESSION DESCON INTERNATIONAL PRIVATE LIMITED
 18 - KM, FEROPUR ROAD,
 LAHORE - 54700, PAKISTAN.
 VOICE: +92 42 5923710-16
 WEB: www.pdil.com

CLIENT REFERENCE	PRO-FC/CB/OKN/EXP-1882/2007
DESCON PROJECT NO.	6218
PDIL PROJECT NO.	1029

PROJECT:	SULFUR RECOVERY UNIT FOR DAKHNI EXPANSION PROJECT	
TITLE:	SADDLE AND INSULATION SUPPORT DETAIL (E-1902)	
DRAWING NUMBER:	1029-09-04-DR-015	REV: 1
DRAWN:	SHB NAQVI	CHECKED:
DATE:	18/02/2009	SCALE:
SHEET:	05 OF 07	DATE:



EARTHING LUG DETAIL