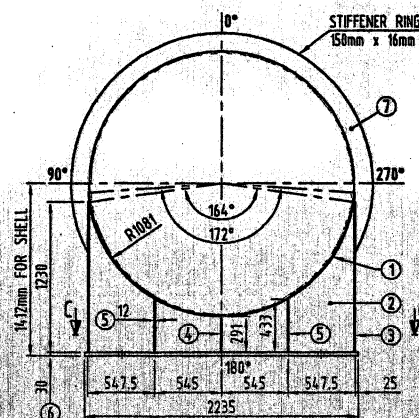
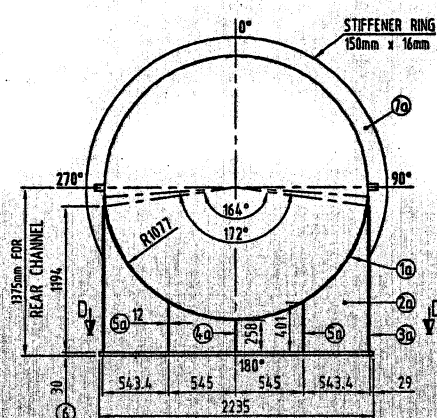


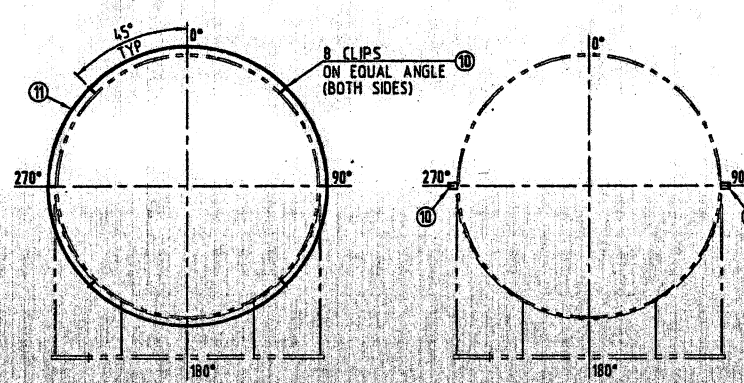
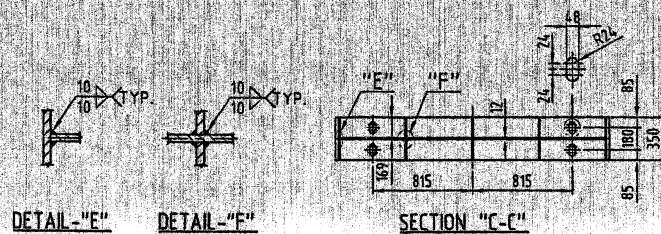
ELEVATION



SECTION A-A



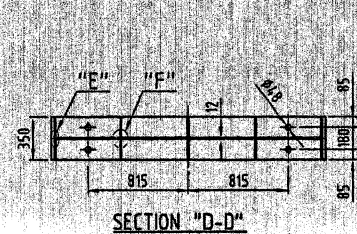
SECTION B-B

VIEW FROM-G
FOR INSULATION CLIP & ROD DETAILSECTION H-H
FOR INSULATION CLIP & ROD DETAIL

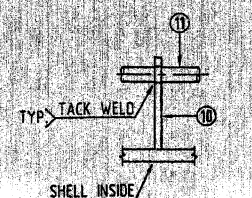
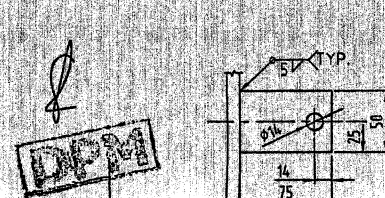
DETAIL-"E"

DETAIL-"F"

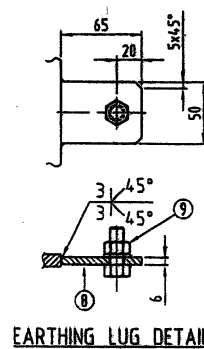
SECTION "C-C"



SECTION "D-D"

WELD DETAIL
PART NO.10 & 11

DETAIL PART NO.10



EARTHING LUG DETAIL

REV. NO.	DESCRIPTION	DATE	DRAWN	CHECKED	APPROVED	CHECKED	APPROVED
1	AS BUILT AS MARKED	36-10-09	SHB NAQVI	SN	SN		
0	ISSUED FOR FABRICATION	15-04-09	SHB NAQVI	SN	ARS		
				CHKD	APPD	CHKD	APPD
				DESCON		PDIL	



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PRESSON DESCON INTERNATIONAL PRIVATE LIMITED
18 - KM, FEROPUR ROAD,
LAHORE - 54700, PAKISTAN.
VOICE: +92 42 5923710-16
WEB: www.pdil.com

CLIENT REFERENCE	DESCON PROJECT NO.	PDIL PROJECT NO.
PRO-FC/CB/OKN/EXP-1882/2007	6218	1029

REFERENCE DRAWINGS		
NO	TITLE/DESCRIPTION	DRAWING NO.
01	G.A. OF SULFUR CONDENSER (E-1902)	1029-09-04-6A-015

GENERAL NOTES:-

- ALL DIMENSIONS IN mm UNLESS OTHERWISE SPECIFIED.
- RADIUS FOR ALL SHARP EDGES.
- WEAR PLATES ARE REQUIRED TO HAVE A 6mm TAPPED HOLE IN THE LOWEST POINT LOCATION.

AS BUILT

ISSUED FOR	
1	Preliminary
2	Your Ref/Recd
3	3rd Party Approval
4	Client Approval
5	For Cost
6	600t/Erection
7	600t/Erection
8	Insulating/Erection
9	
10	
Issued by 2-1-8-0-0-4-9	
Date 0-6-OCT-2009	

		TOTAL		WEIGHT				
ITEM	DESCRIPTION	QTY	UNIT	QTY	WEIGHT			
11	1085502 Rod/Bar 12 mm; SA-36 Plain Round	47000	LG	1	35.59			
12	21024000000 Sheet Plate 6 mm THK; SA-516-Gr-70	75	x 50	48	6.18			
13	2102200000000 M 12 Hex Bolts with lock flat spring washers 55 304	50	LG	2	6.16			
14	2102100000000 Sheet Plate 8 mm THK; 55304	85	x 30	2	8.21			
15	2102200000000 Sheet Plate 16 mm THK; SA-516-Gr-70	00	1454 x 10 254	1	95.06			
16	2102200000000 Sheet Plate 16 mm THK; SA-516-Gr-70	00	2442 x 10 202	1	80.30			
17	2102250000000 Sheet Plate 30 mm THK; SA-36	6235	x 254	2	210.44			
18	2102100000000 Sheet Plate 12 mm THK; SA-36	497	x 107	1	25.54			
19	2102100000000 Sheet Plate 12 mm THK; SA-36	433	x 108	1	27.52			
20	2102100000000 Sheet Plate 12 mm THK; SA-36	258	x 108	1	8.89			
21	2102100000000 Sheet Plate 12 mm THK; SA-36	291	x 107	1	9.27			
22	2102100000000 Sheet Plate 12 mm THK; SA-36	1195	x 350	2	78.13			
23	2102100000000 Sheet Plate 12 mm THK; SA-36	1230	x 358	1	96.11			
24	2102100000000 Sheet Plate 12 mm THK; SA-36	2153	x 108	1	96.08			
25	2102100000000 Sheet Plate 12 mm THK; SA-36	2161	x 628	1	95.42			
26	2102100000000 Sheet Plate 12 mm THK; SA-516-Gr-70	2348	x 558	1	148.28			
27	2102100000000 Sheet Plate 12 mm THK; SA-516-Gr-70	3248	x 558	1	168.19			
ITEM	CODE	DESCRIPTION	SIZE	QTY	WEIGHT	REP	QTY/STD	REMARKS

MATERIAL LIST

PROJECT:		SULFUR RECOVERY UNIT FOR DAKHNI EXPANSION PROJECT	
TITLE:		SADDLE AND INSULATION SUPPORT DETAIL (E-1902)	
DRAWING NUMBER:		1029-09-04-DR-015	
DRAWN	CHECKED	APPROVED	SCALE
SHB NAQVI	SN	ARS	(30 Sheet, A1)
DATE		18/02/2009	
SHEET		05 OF 07	