ITEM - 5

ITEM - 6

28NOS. Ø23 HOLES EQ.SPACED ON PCD 764 BOLT HOLES TO STRADDLE THE CENTERLINES

ITEM - 3

28NOS. Ø23 HOLES EQ.SPACED ON PCD 764 BOLT HOLES TO STRADDLE THE CENTERLINES

ITEM - 2

DETAIL .`X`

DETAIL .`Y`

28 NOS. Ø23 HOLES EQ.SPACED ON PCD 764 BOLT HOLES TO STRADDLE THE CENTERLINES

ITEM - 4

ITEM	DESCRIPTION	QTY.	MATERIAL
9	WASHER O.D 32 x I.D 22 x 3THK.	28	ASTM A-307
8	NUT M20	28	ASTM A-307
7	BOLT M20 x 85 LONG	28	ASTM A-307
6	REINFORCING PLATE 6THK.	1	ASTM A-263-Gr.C
5	HANDEL BAR Ø16 x 12THK.=LONG 325	2	ASTM A-36
4	GASKET 832 O.D x 622 I.D x 3THK.	1	C.A.F
3	END PLATE 832 O.D x 12THK.	1	ASTM A-283-Gr.C
2	FLANGE PLATE 832 O.D x 612 I.D x 8 THK.	1	ASTM A-283-Gr.C
1	PIPE Ø610 SCH.40 L=170	1	ASTM A-263-Gr.C

NOTES:-

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE STATED.

Rev.N0	Revision Note.	Cad By	Checked By	Approved By
Rev. 1	Issue For Fabrication			
Rev. 0	Issue For Approval			

OIL & GAS DEVELOPMENT COMPANY LTD.
PROCESS & PLANTS DEPARTMENT
Dakhni Gas Processing Plant

TITLE:- 24" ROOF MANHOLE FOR STORAGE TANKS (MH-1)

CAD BY	CHECKED BY	APPROVED BY	DRAWING NO.
SARWAR OBAID Sr.Tech.Officer(Draughting)	Junaid Khan J.E Mech	Hamid Raza Plant Manager	PP / DKN / M / 502 SHEET NO.18 OF 20
scale NTS	Computer Code PN .014	Rev. 1	Date 05-05-2017