ITEM - 4

ITEM	DESCRIPTION	QTY.	MATERIAL
10	BACK UP BAR O.D.1300 x I.D.1240 x 7THK.	1	ASTM A-283-Gr.C
9	PIPE Ø114 x 6.35 THK.1758 LONG	1	APT 5L Gr.B SMLS
8	PIPE Ø114 x 6.35 THK.595 LONG	1	APT 5L Gr.B SMLS
7	ELBOW Ø114 x 5.35 THK.	1	ASTM A-234-Gr.WPB
6	NOZZLE NECK Ø114 x 8.56 x 325 LONG	1	APT 5L Gr.B SMLS
5	FLANGE S.O. Ø114 .150Lbs.R.F	1	ASTM A-105
4	REINFORCING PLATE 6THK.	1	ASTM A-283-Gr.C
3	PLATE Ø1260 x 10 THK.	1	ASTM A-283-Gr.C
2	PLATE 3864 x 627 x 10 THK.	1	ASTM A-283-Gr.C
1	PLATE O.D.1444 x I.D.1244 x 10THK.	1	ASTM A-283-Gr.C

DETAIL .`A`

ITEM - 2

NOTES:-

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE STATED.
2. WELD SHELL BE DONE AFTER THE SUMP HAS BEEN FIXED.
3. EACH NOZZLE SHELL BE MARKED BY PAINTING 4".150 RF FB-D/OFF SUMP.
4. ITEM NO. 1 2 3 & 10 FOR THE SUMP ARE NOT INCLUDED WITH THE NOZZLE.

Rev.N0	Revision Note.	Cad By	Checked By	Approved By
Rev. 1	Issue For Fabrication			
Rev. 0	Issue For Approval			

OIL & GAS DEVELOPMENT COMPANY LTD.
PROCESS & PLANTS DEPARTMENT
Dakhni Gas Processing Plant

TITLE:- 4"-150 RF NOZZLE WITH DRAW OFF SUMP FOR STORAGE TANK (N-3)

CAD BY	CHECKED BY	APPROVED BY	DRAWING NO.
SARWAR GRAID Sr.Tech.Officer(Draughting)	Junaid Khan J.E Mech	Hamid Raza Plant Manager	PP / DKN / M / 502 SHEET NO. 12 OF 20
scale NTS	Computer Code PN .014	Rev. 1	Date 01-05-2017