

OIL & GAS DEVELOPMENT COMPANY LIMITED PROCUREMENT DEPARTMENT (LOCAL), ISLAMABAD SCHEDULE OF REQUIREMENT

Material :30 KVA DIESEL GENERATORS FOR SOGHARI-3 & JAND-1

Due Date:

Tender Enquiry No: PROC-LE/17620

Bid Bond Value : RS. 100,000/-

Attachment(if any): YES

EVALUATION WILL BE CARRIED OUT ON FULL

r No	Description	Quantity	Make/Brand offered	Unit	Unit Price (PKR) Inclusive Of All Taxes Except GST	Unit Price (PKR) Inclusive of GST	Total Price (PKR) Inclusive of GST	Delivery Period Offered	deviation from Tender Spec. If Any
1	30 KVA DIESEL GENERATOR, AS PER ATTACHED DATA SHEET AT ANNEXURE 'A' & SPECIFICATIONS AT ANNEXURE 'B'	2		Number					

Special Note: The prospective bidders also download the master set of Tender Document

- The prospective bidders may keep in touch with OGDCL web site for downloading the clarifications/amendments (if any) issued by OGDCL.

- I. MATERIAL TO BE DELIVERED AT KHADEJI WITHIN 120 DAYS AFTER ISSUANCE OF LPO. II. PAYMENT TERM IS PAYMENT AFTER

DELIVERY/INSTALLATION/COMMISSIONING

Discount (if any) shall only be entertained on Schedule of Requirement of Bidding Document (Financial Proposal). If the discount is mentioned elsewhere in the bid, the same shall not be entertained.



OIL & GAS DEVELOPMENT COMPANY LIMITED PROCUREMENT DEPARTMENT (LOCAL), ISLAMABAD SCHEDULE OF REQUIREMENT

Mandatory Checklist

Please confirm the compliance of the following mandatory information along with the bid(s) (failing which bids(s) will not be accepted)

Documents	To be Attached with the Technical/Financial Bids	Compli	ance
Original Bid Bond	Technical Bid	Yes	No 🗌
Copy of NTN Certificate	Technical Bid	Yes 🗌	No 🗌
Copy of GST Certificate	Technical Bid	Yes 🗌	No 🗌
Confirmation that the Firm is appearing on FBR's Active Taxpayer List	Technical Bid	Yes 🗌	No 🗌
Duly signed and stamped Annexure-A (Un-priced)	Technical Bid	Yes	No 🗌
Duly filled, signed and stamped Annexure-B	Technical Bid	Yes 🗌	No 🗌
Duly filled, signed and stamped Annexure-D	Technical Bid	Yes 🗀	No 🗌
Duly filled, signed and stamped Annexure-L on Company's Letterhead	Technical Bid	Yes 🗌	No
Duly signed and stamped Annexure-M on Company's Letterhead	Technical Bid	Yes	No
Duly signed and stamped Annexure-N on Non-Judicial Stamp Paper duly attested by Notary Public	Technical Bid	Yes 🗌	No
Duly filled, signed and stamped Annexure-A (Priced)	Financial Bid	Yes 🗌	No
Duly filled, signed and stamped Annexure-C	Financial Bid	Yes 🗌	No 🗌
Duly filled, signed and stamped Annexure-E	Financial Bid	Yes 🗌	No 🗔



OIL & GAS DEVELOPMENT COMPANY LIMITED PROCUREMENT DEPARTMENT (LOCAL), ISLAMABAD SCHEDULE OF REQUIREMENT

For the Vendors/Contractors who opt to submit Bank Draft/Call Deposit/Pay order against Bid Bond/Performance Bond, our Accounts Department has finalized an arrangement for online payment to such Vendors/Contractors, which will be processed through (IBFT & LFT) for which following information is required:

i.	IBAN No. (International Bank Account Number 24 Digits)	
ii.	Vendor Name as per Title of their Bank Account	
iii.	Contact No.of Company's CEO/ Owner (Mobile & Landline)	
iv.	Bank Name.	
v.	Bank Branch Name and Code	

Name, Sign and Stamp of the authorized official of the Bidder(s)

ELOPM	NT CO.
	A
Sec.	
710	DETIN

DOCUMENT TITLE

DAKHNI PRODUCTION FACILITIES





/10 03!	111	DOCUMEN	IT NO.	XXXX-E	DS-004	REV	/-1	Consu	Itants
En instant North		Dis al O au		Gi				Outside	
Equipment Name		Disel Gen	erator		Location			Outside	
Tag Number		G-001			Manufacturer			-	
Number Required	Dissel	1	LDC	Dia Caa	Model No.	.)	land Develop	As per Vendor	Description 206 (1979)
Fuel Major Dimonojona (L.X.M.		- 045		BIU-Gas	Operation wode(s	5) ISI	VTC Parallel	with Generator	Parallel with Utility
Derfermense Stendard	/хн)т				weight (Kg)	<u></u>			
Performance Standard		As per Sp	ecifications						
YEAR OF MANUFACTUR	RING: 2019 OR LA	AIESI		ENVIDON					
Movimum Tomporaturo			E0.9C	ENVIRON	Area Classification	2		Userada	Non Hozardovo
Minimum Temperature			<u> </u>		Zone	0		Azardous	None
Ambient Temperature			35 %		Group	0	None		
			00 0		Cioup				7
Maximum Humidity			10 - 40%		Location				Outdopr
Altitude Above Sea Level			550 m (Note	e-1)	Temperature Clas	SS			ыçн ⊔
									-
	``			GENERATOR	CHARACTERSTIC	cs) (70	
Output Power (Continuou	IS)		30	kva	Zero Sequence In	npedance:		VIS	pu x o
Output Voltage		4	115 +/-5%	v	Negative Sequent	ce impedance:		VIS	pu x 2
No. of Phases			3 50 ±/ 29/	U.~	Direct Axis Subtra	ansient Reactance:		VIS	
Prequency Detect Crossed			50 +/-2%	HZ	Direct Axis Transi	ent Reactance:		VIS	
Rated Speed		Chand hu	Prime	Continuous	Ouedrature Axis	Pubtranciant Pagetan		V13	pu x s
Rated BI	:	orand-by	VTS	K\/	Quadrature AXIS 3	Synchronous Pasatar	nce:	V13	
System Fault Level		\/Τ	S KA (Symm) for -	1.Sec (Note)			Effeciency	Power Factor	<u>, , , , , , , , , , , , , , , , , , , </u>
Reg Symm reactance (X	('b)	VI	VTS		No Load		VTS		+
Reg. Asymm reactance (Xd")		VTS	DU Pu	1/2 Load		VTS	0.8	<u> </u>
Insulation Class	A	E	B	F H	3/4 Load		VTS	0.8	<u> </u>
Rotar Temp. Rise	A	E	В	F H	Full Load		VTS	0.8	1
Stator Temp. Rise	A	E	В	F H	Overload		110%	for 1 Hr in everv	12 hrs
Connection		Delta		Star 🗸	Max Overspeed		125% for 2 mins	Winding Pitch	VTS
Neutral Earthing			Directly Eart	hed	Max THD		4%	Waveform	
Frame Earthing			By Manufcat	ur¢r⁄			Harmonic Conter	t	
Motor Starting Capability					1st		VTS	9th	VTS
	E	xciter			3rd		VTS	11th	VTS
Construction	Brushless	Static	PMG	Other	5th		VTS	13th	VTS
No Load Voltage	(VTS) V	Rated Cur	rrent	(VTS) A	7tth		VTS	15th	VTS
Rated Volts	VDC						Cooling		
	Space	e Heaters			Construction		Fan Cooled	Air-to-Air He	at Exchanger
Required	Not-Bequired	Power		(₩TS) kVa	Construction		Air-to-W	ater Heat Exchanger	
Voltage		Frequency	y	50 Hz	Power		(VTS) KW	Voltage	(VTS) V
Phase	Single	Quantity		VTS	Phase		3	Frequency	50 Hz
	Voltage	Regulatio	n		Flow		L(AVTS) m ³ /s	Pressure	(VTS) kPa
Alternator Manufacturer	1	Stanford/S	Siemens/CAT or E	quivalent	Voltage Source		External	Generator	TX
Rated Output Voltage	415 V	Phase		3	t t t t T		Auxiliary	None	4 (T O) 00
Regular Drift	less than 5	% per		20 °C	Inlet Lemp.			Outlet Temp.	(VIS) °C
Disconcent	Terrr Ter		Right		Pump Detail		VIAKE	VIDUEI	
Arrangement	Cable	Busbar	right		MotonPump		∨ +-⊃ Enoloouro	<u>1</u> 3	
	Gabio		/S/M/A/D//C		Alternator Enclos	ure Protection	Enclosure	IP 23 (Min)	
					Alternator Enclose			11 20 (14111)	
			PH	YSICAL ARRANG	EMENT OF ALTE	RNATOR			
	Heigh	nt x Width x D	Depth	Weight	Accessories	Quar	ntitv	Range	Make & Model
Mechanical Data	🗹 mm x	min x mm	(VTS)	Kg	Winding Temp. Sensor	2 Nos. Per Ph	ase (NOTE 8)	VTŠ	VTS
Rotor		VTS		VTS	Bearing Temp. Sensor	1 Nos. Requir	red (NOTE 8)	-	-
Stator		VTS		VTS	Cooling Air Temp. Sensor	n N/	R	-	-
Accessories		VTS		VTS	Vibration Sensor	N/	R	-	-
Total (Overall)		VTS		VTS	Lightning Arrester	N/	R	-	-
Audible Sound Level (Ov	erall)	85		[dBA] @ 1m	Surge Capacitor	N/	K t () (TO)	-	-
Bearing Type	Ball R	loller	Combination (1 ball,	1 roller)	Voltage Regulator CT's	Require		VIS	VIS
Bearing Lubrication	UII Grease	Learing		Single Ball	Differential CT's	VT	5	VIS	VIS
Protective Coating	S	orangarg		Other	Cross Current	NI/	R	_	_
		Required	Not-Requi	red	Compensation CT			-	-
Tropicalisation					Overcurrent Protection	Require	d (VTS)	VTS	VTS
Requirement for PARAL	LEL operation wi	ith another	set:		Not Required				
		L							
				ENGINE CH	ARACTERSTICS				
Output Power (Engine Ou	utput)		30	⊔ KW	Manufacturer	CAT/PERKIN	S/MAN/Deutz	Model	As per Vendor
Speed		Starting T	orque 🔽	rgm	Cylinder Arranage	ernent (VIS)		INO. OF Cylinders	VIS
Rotaton (viewed from Co		UW			i ype of combustio	on champer	()/TC)	Stroko	()/TO)
Charging	Noturelly According	T	aborgod Orace i	(VIS) KVV	Comp ratio		(VIS) IIIII \/TC	Displacement	(VIS) IIIII (\/TS) I
Piston Speed	(V/TS) m/ccc		anargeu Superchi	/\/TC\ I	BMEP at Dated L	heo	010	/\/T@\	MDo
Coolant Canacity w/o Por	diator			(VIS)L	Recenerative Abo	orbotion		(VIS) (VTS)	
Coolant Pump External P	Resistance		(VTS)	m water	Combustion air in	let flow rate		(VTS)	m ³ /min
Coolant nump flow rate	001010100		(VTS)	I /min	Exhaust das flow	rate		(VTS)	m ³ /min
Coolant fan air flow rate			(VTS)	m ³ /min	Exhaust das temr	perature		(VTS)	m ³ /min
Allowable exhaust back n	ressure		(VTS)	Kna	Heat Rejection to	coolant		(VTS)	KW
Exhaust Flange Size		V	(VTS) []	mm	Heat Rejection to	exhaust		(VTS)	KW
Engine Cooling	Water Cooled	Air Co	oled Superch	arged	Heat Rejection to	atmosphere from end	aine	(VTS)	KW
Governor Type	Hydraulic	Electro	onic	-	Heat Rejection to	atmosphere from der	nerator	(VTS)	KW
Governing Class	G2	(NOTE 11)		Power Required f	or Radiator Fan		(VTS)	KW
								. ,	

✓ _____

HUR MENT CO			DAKHNI PRO					
3 O		DOCUMENT TITLE	עם	ATASHEET FOR 30 K	VA DIESEL GENERAT	Petroche	emical	
¢ 710	ETIM	DOCUMENT NO.	xxxx	-EDS-004	RE	/-1	Engine Consul	ering tants
Mechanical Efficeincy		(VTS)	%	1		ļ		
Jacket Water Heater	Power	equired Not-R	equired KW	-1				
Air Shutoff Valve	Re	equired Not-R	equired	1				
I		4	0745					
	Re	equired Not-R	equired	TING SYSTEM				
	DC Motor		24 VDC Ni-Cad	-				
ies	Battery Type		J bed Glass Matt	1				
atte	Nominal Cell Voltage	ls <u>√</u> N/R □ 24=	Vqltş per Cell	4				
а д	Internal Battery F	Resistance (VTS)	μΩ @ 25°C	1				
ut ar	No. of Cells No. Of Batteries	N/R (NOTE-3)		4				
Sta	Battery Short Circ	cuit Current	(VTS) kA	1				
otor	Battery Location	n Enclosed Separate of Along with Genset	n support racks					
ž j								
			Battery C	Charger (NOTE-4)				
Battery Charger type		Constant Voltage, Curr	ent	Battery Charger F	Redundancy		Single	Dual
Battony Tomporature	Componenties	Voltage Limiting	Not-Required		e raraner Units (il ap			50 H 7
Offline Charging (Dual	Systems)	Required	Not-Required	No. of Phases		230 VAC ± 10% 1	S/C Capacity	(VTS) kA for 1
Anticondensation Hea	tor	Required	Not-Required	Protection			- HRC Fuses	sec
Float Charge Voltage		(VTS)	VDC	Charger efficiency	/ at 100% load:		(VTS)	%
Boost Charge Voltage	altana	(VTS)	VDC	Charger max hea	t output:	- Current	(VTS)	(KW)
Max Ripple Voltage (w	oltage //o battery)	(VTS) (VTS)	mV or %	Max ava	liable battery recharg	je Current Standa	(VIS) ardOther	A
Max Recharge Time	, , , , , , , , , , , , , , , , , , ,		hrs to 95%	Protective Coatin	9	Requi	red Not-Requ	uired
			Capacity					
	Genera	al (NOTE 13)	GENERATO	R CONTROL PANE	:L C	ontrols & Monitori	na	
Туре		Electronic Microproce	ssor Based	Mode Selection	-	Req	uired No	t-Required
Make Mounting	VIS Vithin GCP Cubicle	Location	LT Room	-		AC Ampere All	Phases AC Am	pere Earth Current utral Voltage
	Safety Shu	tdown Indication		1		Frequency	Operation Run Hours	KW/KVAR
Indicators	LED/LCD High Engine	Temp. Low oil Te	mp.	bla -		I KVA I I Lube Oil Press	KWH/KVARH Ire (PSI & Bar) Coo	Ing Water Temp.
	Fail to Start	Generator Over Speed	/Frequency	Ö		Engine Speed	Engine Oil Pressure	PF
u o	E/R stop	Generator Under Spee	a/Frequency			Shutdown Aları		
icat	Generator Hig	igh Voltage Generator I	_ow Voltage	Voltage Adjuster		Req	uired No	t-Required
on	Oil pressure s	sender ckt	ed signal	Speed Adjuster		I Red		it-Required
sc al	Operating	Characteristics		Emergency Stop	Push Button	J Reg	uired Z No	t-Required
Operating Voltage	230 VAC	Frequency	50] Hz	Connectivity with	SCADA/DCS	Req	uired No	t-Required
Communication Interfa	ICE RS232	RS485 USB	Ethernet					
				Notes				
	ntractor shall give act	tual derating curves of ra	ating above rated mean	sea level. The requi	red shall be after tem	perature and Above	means sea level co	ompensation.
2 Alte	ernator terminal box s	shall be suitable for with suired no. of batteries for	standing the specified sy r rated genset for at lease	/stem fault level.				
4 Dua	al redundant Battery	charger to be placed ins	ide generator Control Pa	anel.				
5 On	e extra dry battery se	et with two times fill of se	aled battery water to be	provided.				
6 The	e design temperature	for Alternator package	shall be the maximum a	mbient temperature.	The battery ampere-	hour capacity shall	be based on minimu	um ambient
Ver	ndor to provide one tr	rolley (6 shelf with 40 sa	foot of storage) of tools	for maintenance of	1000 pcs with minim	um weight of 150 ka	s tools onlv.	
6 VT	S = Vendor to Specify	y	5-,			5	,	
7 ТВІ	D=To Be Decided							
8 RT	J Sensor output shall bis regard including T	II be terminated at Gene	rator Control Panel. RTI) can be 3 wire or 4	wire. Manufacturer/V	endor shall take acc	count of all requirem	ients
9 All	Control Cables includ	ding speed, voltage, tem	perature, engine control	etc. shall be provid	ed by Vendor. Distan	ce from generator to	o Genset Control Pa	inel
will	be approximately 30	Meters. 75 meters cabl	es from unit to control pa	anel to be provided	with extra switches. F	ower Cables shall b	be provided by other	S.
10 Coi 11 Pot	ntrol Cables shall be tery Cables and Patt	ot spec: CU/XLPE/PVC	SWA/PVC. Any other ca	able specs shall be t	irst approved by Clie	nt prior to purchase.		
pur	chase.	sing charging cable shall	i se provided by veridor.	TH CADIES SHAILDE				
12 Per	formance Standard of	of Engine shall be as pe	r ISO8528	4 SWG sheet (min)	hinged type display	of Control Module I	CD on nanel front of	atc
	perator Control Bono	l shall he in cubiele form	motal photocod wite -		THURSDIAN TARGET AND A THURSDIAN		A CONTRACTOR OF A CONTRACTOR OFTA CONTRACTOR OFTA CONTRACTOR OFTA CONTRACTOR O	
13 Ge 14 Bid	nerator Control Panel der to sign & stamp [el shall be in cubicle form Data Sheet & Specificati	ons (All Pages).					
13 Ge 14 Bid	nerator Control Panel der to sign & stamp [I shall be in cubicle form Data Sheet & Specificati	n, metal enclosed, with 1 ons (All Pages).					
23/1/2019 1	nerator Control Panel der to sign & stamp [RE-ISSUED), metal enclosed, with 1 ons (All Pages).		JAK	SAG	AJ	AJ
23/1/2019 1 22/1/2019 0 DATE RE	herator Control Panel der to sign & stamp [I shall be in cubicle form Data Sheet & Specificati RE-ISSUED ISSUED F DESC), metal enclosed, with 1 ons (All Pages). D FOR REVIEW OR REVIEW RIPTION		JAK JAK PREP.	SAG SAG CHKD.	AJ AJ APPR.	AJ AJ PM



Oil & Gas Development Company

DAKHNI PRODUCTION FACILITIES

SPECIFICATION FOR

DIESEL GENERATOR

CONSULTANT:

Petrochemical Engineering Consultants

PETROCHEMICAL ENGINEERING CONSULTANTS

Jan, 2018

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E-Mail: shoaib@pcec.com.pk web: www.pcec.com.pk



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1.0 INTRODUCTION

1.1. This specification covers the general requirement for Diesel Generator for Dakhni Gas Field of Oil and Gas Development Company Ltd

2.0 SCOPE

- 2.1. The Generator shall be provided with all accessories including the starting system and Generator Control.
- 2.2. The Vendor shall factory design, fabricate, assembly, test at works, package and prepare for shipment the Diesel Generator package consisting of but not necessarily limited to the following:
- 2.2.1. Diesel engine/generator set
- 2.2.2. Complete cooling system (Water Cooling)
- 2.2.3. Electrical start-up system complete with the dual redundant battery and dual redundant battery charger.
- 2.2.4. Complete lube oil system and lube oil make-up system
- 2.2.5. Complete fuel system
- 2.2.6. Local Control Panel for Diesel Generator Control and Monitoring System with AVR, governor, generator and generator protections
- 2.2.7. Local instrument panel



- 2.2.8. Remote Control Panel housing remote voltage and frequency control equipment, metering, potentiometers and load sharing system.
- 2.2.9. Drawings, maintenance manuals, Inspection and testing including certified test reports
- 2.2.10. Inspect installation; approve installation, test and commission
- 2.2.11. Vibration isolating mounts
- 2.2.12. Interconnecting piping, tubing for auxiliary systems
- 2.2.13. Air intake system
- 2.2.14. Grating Required.
- 2.2.15. Exhaust system with muffler, stainless steel expansion joint and connecting exhaust section
- 2.2.16. Torsional and lateral analysis of complete machinery train (Vendor standard acceptable)
- 2.2.17. An auto trip device independent of speed governor to safely shut down on over speed of engine
- 2.2.18. All electrical and instrumental cabling and accessories for skid mounted equipment and terminations for Employer/Owner's Engineers connections.
- 2.2.19. Interconnecting electrical/instrumental cabling (wiring within the skid)



- 2.2.20. Insulation within the package where necessary for safety purposes
- 2.2.21. All necessary junction boxes
- 2.2.22. Grounding of electrical equipment within skid and provision of two grounding lugs on skid.
- 2.2.23. Painting as per Vendors standard
- 2.2.24. Export crating with long term preservation for up to 12 months
- 2.2.25. Testing and inspection at Vendors works including certified test reports
- 2.2.26. Vendor to make sure that proposed genset is able to cater the load of UPS and all motors and should not trip on either condition.

3.0 GENERAL

- 3.1. Work covered by this contract shall include design, manufacture, supply, transportation, delivery, installation, testing and commissioning of Diesel Generator Sets and auxiliaries required for Stand-by Duty power generation.
- 3.2. The generator set shall consist of a diesel engine directly coupled to an electric generator, together with the necessary control panel, battery, diesel tank etc and accessories to provide continuous duty supply to facility.
- 3.3. In the event of a conflict between this specification and any other documentation, the Employer/Owner's Engineer shall be made aware for clarification before commencement of design or fabrication.





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- 3.4. Deviations to the requirements of this Specification and the referenced standards and documents to which the equipment shall be manufactured and tested must be stated by Vendor in writing at the bid stage.
- 3.5. In the absence of such a statement, it is considered that the requirements of the specification are met without exception.
- 3.6. Any shortcomings that are identified during or on the completion of fabrication shall be corrected by the Vendor at the Vendor's expense.

4.0 CODES AND STANDARDS

4.1. The equipment offered shall conform to the latest revision of relevant Standards as mentioned in 2332-EE-401 as well as following standards.

ISO 8528	Reciprocating Internal Combustion Engine Driven Alternating
	Current Generating Sets
ISO 15550	Internal Combustion Engines – Determination and Method for
	the Measurement of Engine Power – General Requirements
ISO 3046/1	Reciprocating internal combustion engines Performance
	Part 1: Declarations of power, fuel and lubricating oil
	consumptions, and test methods Additional requirements for
	engines for general use
BS 5514	Reciprocating internal combustion engines. Performance.
	Standard reference conditions, declarations of power, fuel and
	lubricating oil consumptions and test methods
IEC-34(Part-1).	Rotating Electrical Machines - Part-1 Rating and Performance



5.0 DESIGN AND CONSTRUCTION REQUIREMENTS OF DIESEL ENGINE

5.1. General

- 5.1.1. Compression ignition diesel engine shall be supplied to drive the generator, in accordance with ISO 3046 Parts 1 to 6.
- 5.1.2. Diesel generator shall be turbocharged; four stroke type unless otherwise specified in datasheet.
- 5.1.3. The Vendor shall advise rated power at standard SAE conditions and de-rated power for site conditions. The engine shall also be de-rated for air intake and exhaust losses.
- 5.1.4. The stand-by rating shall be in accordance with ISO 8528.
- 5.1.5. The engine speed shall be decided by the Vendor based on achieving the best possible efficiency and operating reliability to produce the specified kW electrical output at 50Hz.
- 5.1.6. The diesel generator will provide power to Emergency Loads Only in case of failure of Main Backup Genset or when terminal is operated on low load.
- 5.1.7. The system shall consist of a Diesel Generator skid, Local Control Panel (LCP) and a Remote Control Panel (RCP). The Remote Control Panel will be mounted away from the Diesel Generator and located in the LV switchgear/MCC room unless otherwise specified in Detailed Layout.
- 5.1.8. The Diesel Generator Set shall be designed to include the following facilities:





Doc.No: XXXX-ESP-DG-001

Specification For Diesel Generator

Revision No. 0

- a. It shall be suitable for automatic/manual start and be capable of carrying full load within 15 seconds.
- b. Automatic disconnection from the main bus and engine shutdown on the occurrence of a set malfunction.
- c. Automatic engine cranking facility. Six unsuccessful engine cranks in succession shall result in "Fail to Start Alarm".
- d. Start and stop emergency generator from Local Control Panel, Remote Control Panel and interfaces with switchgear/MCC.
- e. The engine/generator shall be for Hot stand-by operation in accordance with ISO 8528)
- f. All equipment shall be designed for safe operation, which shall include safety guards for exposed rotating parts and 'fail safe' controls.
- g. Any part of the equipment supplied by the Vendor weighing in excess of 25 kg shall be supplied with individual eyebolts, lifting lugs, holes in frames or similar devices to enable the part to be hoisted by lifting slings, bars, etc., with minimal risk of accident or damage.

5.2. Driver Requirements

5.2.1. The prime-mover shall be a diesel engine. Driver shall be of standard proven design, construction and materials. Engine over speed shutdown system shall be provided as part of Engine Management System.

5.3. Diesel Engine





Doc.No: XXXX-ESP-DG-001

Specification For Diesel Generator

Revision No. 0

- 5.3.1. Diesel Engine of required bhp, stationary type, four stroke with V cylinder arrangement shall be complete with integral air intake through suitable air filters and exhaust system, speed regulation system, fuel injection system, lube oil system, cooling water system, silencers, self contained piping, instruments, mounted on anti vibration mounts
- 5.3.2. The engine shall have the following characteristics but not limited to following:
 - Electronic Governor
 - Light duty Air Cleaner charge Airlines guard
 - Radiator Designed for operation upto 50°C
 - Caterpillar corrosion Protecting Coolant Conditioner
 - Muffler-Industrial
 - Stainless steel exhaust felx & ANSI weld flange
 - Turbo outlet elbow
 - VR6 Voltage Regulator with Load Adjustment Module.
 - Primary & Secondary Fuel Filters
 - Fuel Pressure Gauge
 - Flexible Fuel Lines
 - Generator Self Excited
 - Oil Drain Line with valve (Piped to edge of base frame)
 - Fumes Disposal
 - Base Fuel Tank (Sufficientfor8HoursCapacity)
 - Charging Alternator
 - Circuit Breaker
 - 24V–BatterySet
 - Tool Kit (Locally)
- 5.3.3. Engine rating shall be stated by vendor in accordance with the standards above. The engine should comply with CPCB emission guidelines and should be of emission





Doc.No: XXXX-ESP-DG-001

Revision No. 0

optimized type. The engine shall be installed in Generator Room Area where it will be operated as Stand-by Duty. Vendor need to declare the max load factor for Stand-by Duty application.

5.4. Fuel System and Equipment

- 5.4.1. A diesel fuel system shall be furnished for the engine. Diesel fuel will be provided in accordance with AS 3570.
- 5.4.2. Diesel shall be provided from Diesel Storage Tank. Capacity of storage tank shall be enough for 5 days operation at nominal load.
- 5.4.3. The fuel system shall comprise the fuel injectors, injecting lines, injection pump and metering unit, fuel filter and all other components to make an operable fuel system. Coalescing water separator in the fuel system shall also be provided and shall be located on skid.
- 5.4.4. Fuel filters shall be single, full flow, edge-type with sludge sump. Element shall be the replaceable type, easily accessible and removable without breaking any fuel line connections.

5.5. Exhaust Systems

- 5.5.1. The Vendor shall provide an exhaust system for engine including horizontally mounted silencer, expansion joint and exhaust section from engine to silencer. The Vendor shall supply and fit a tail pipe of matching diameter.
- 5.5.2. Flexible exhaust joints shall be corrugated stainless steel type SS 316. Interlocking element style shall not be used.





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- 5.5.3. Joints between expansion joint, silencer and ducting should be flanged with a bolt pattern preferably matching ANSI dimensions.
- 5.5.4. The silencer shall be provided with a mating flange to suit site welding to pipe with an outside diameter in accordance with ANSI B36.10.
- 5.5.5. The Vendor shall ensure that engines are designed to achieve rated power with the backpressure due to the proposed exhaust layout. This should allow for the most adverse effect of wind direction at maximum mean hourly speed. Additionally the Supplier shall make due allowance for any recirculation of exhaust gas into the air inlet stream under the most adverse wind condition.
- 5.5.6. The exhaust manifold and turbocharger shall be insulated for personnel protection, where appropriate.
- 5.5.7. The maximum gaseous emissions from the diesel engine shall not exceed the levels specified in the project.

5.6. Cooling System

- 5.6.1. Engine cooling shall be provided by means of a closed circuit jacket coolant system.
- 5.6.2. Engine jacket coolant shall be fresh water conditioned with suitable inhibitors to prevent corrosion and fouling of the coolant system. In any case, the coolant shall comply with the recommendation of the engine manufacturer.
- 5.6.3. The coolant system shall be equipped with engine driven coolant pump, coolant reservoir and coolant air/water exchanger and incorporate the following features.
 - a. Automatic control of engine inlet water temperature.
 - b. Water temperature gauge to indicate engine water jacket temperature.





- c. Cooling water high temperature alarm in the power cylinder outlet manifold.
- 5.6.4. Piping design shall meet the requirements of Piping Design and Materials specification.

5.7. Lube Oil System

- 5.7.1. The engine lubrication shall be a pressure system.
- 5.7.2. Lubrication systems shall consist of an oil pump with a suction strainer, suction and return system, an oil cooler, a full flow filter and other necessary instruments.
- 5.7.3. The lube oil filter shall be of the replaceable paper type complete with pressure gauge and bypass/relief valve and so located and connected that lubricating oil is continuously filtered and cleaned.
- 5.7.4. The main oil pump shall be driven from the crankshaft, either directly or through gears and shall be accessible for maintenance without draining the oil from the crankcase.
- 5.7.5. The lube oil shall be water cooled, the cooling water being from the engine jacket water-cooling system.
- 5.7.6. The engine lubrication system shall be provided with an automatic oil make-up system and oil level regulator complete with tank.
- 5.7.7. Piping design shall meet the requirements of Piping Design and Materials specification.



5.8. Air Intake System

- 5.8.1. Engine-mounted dry replaceable paper element type air intake filters suitable for marine service shall be furnished.
- 5.8.2. A stainless steel bird screen shall be furnished at each air intake.

5.9. Vibration

- 5.9.1. The generator/engine skids will be mounted on a structural steel surface and they shall be designed to minimise vibration transmission to the structure as far as possible without the need for excessive stiffening of the structure.
- 5.9.2. Balance quality of the equipment shall not exceed the criteria given in BS 5265 and vibration isolators shall be provided in accordance with ISO 2017.
- 5.9.3. The Supplier shall provide all information necessary for Employer/Owner's Engineer assessment of potential vibration. This shall include:
 - a. Mass and centre of gravity of equipment
 - b. Magnitude, location and frequency of internal forces and couples, torque reactions and out of balance forces
 - c. Vibration Isolators stiffness
 - d. Details of any transient forces arising from the generator or engine during start-up, load change or shutdown

5.10. Governor

5.10.1. Governor shall be Electronic, isochronous and base load mode of operation.





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- 5.10.2. The engine shall be supplied with an electronic load-sharing governor suitable for droop, isochronous or base load mode of load sharing. Generator set speed droop shall not exceed 1 percent from no load to full load. Steady state band, 25 percent to 100 percent, shall not exceed ±0.6Hz
- 5.10.3. The governor shall be equipped for speed control system on local control Panel.
- 5.10.4. Overspeed trip setting shall be set at 115%. Adjustable speed range shall be within 85% to 105% unless otherwise specified in datasheet.

5.11. Piping

5.11.1. The piping layout shall be designed so all valves are easily accessible in normal operations.

5.12. Engine Local Instrument Panel

5.12.1. The skid shall be equipped with a Local Instrument Panel. The panel shall be skid mounted on vibration isolators and located such that the panel is accessible and instruments visible from the outside of the machine enclosure without having to open access plates or covers. The panel shall house interconnecting facilities for all sensors and gauges.

6.0 DESIGN AND CONSTRUCTION REQUIREMENTS OF ALTERNATOR

6.1. Starting System

6.1.1. The Diesel Generators Set shall be supplied with DC Battery starting system. The starting system shall be electric type and shall consist of 24V batteries with sufficient capacity to attempt six (6) starts of 15 seconds each, in succession with 5 second





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intervals. The batteries shall be sealed lead acid type and shall be installed on the diesel generator skid. The batteries shall be equipped with isolator switch.

- 6.1.2. The Vendor shall provide battery-charging facility. The battery chargers shall be an integral part of the controller. The dual battery charger shall be adequately sized for charging of the connected batteries and shall include the following
 - a. One set of NO/NC contacts wired to the terminals for general alarm
 - b. Battery charger ON indicator
 - c. AC power failure alarm
 - d. DC voltmeter
 - e. DC ammeter
 - f. Low battery voltage alarm
 - g. High battery voltage alarm
 - h. DC Breaker
 - i. Separate "Float" and "High Rate" charging adjustments accurately set to match the battery characteristics
 - j. Battery charger fail indication and alarm
- 6.1.3. Batteries will be charged over a 10 hour period from fully discharged state to a fully charged state.
- 6.1.4. In general the charger shall be parallel redundant type as per clauses mentioned above unless otherwise stated in datasheet.

6.2. Generator

6.2.1. The exciter shall be shunt type unit designed to provide an adequate range of excitation to allow the generator to operate with a satisfactory margin of stability under both steady and transient load conditions.





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- 6.2.2. Insulation system for generator and exciter shall be class H with temperature rise limited to Class B.
- 6.2.3. The generator shall be designed for solidly earthed neutral operation. The neutral terminal shall be brought to the terminal box, which houses the phase terminals. The generator shall be capable of withstanding a maximum bolted single line-to-earth fault at its terminals for 10 seconds without damage, while operating with fixed full load excitation. In addition, the generator and excitation system shall be capable of withstanding for 10 seconds without damage an excitation level in the field winding corresponding to a fault current of 300 percent of full load current, along with the associated short circuit heating and forces in the armature windings.
- 6.2.4. Connection between generator and switchgear/MCC shall be via cables. The Vendor shall ensure that the cable-terminating box at alternator is suitable for termination of these cables.
- 6.2.5. The generator and AVR shall incorporate integral overload protection.
- 6.2.6. The voltage regulator, governor and other equipment shall be provided with radio interference suppression.
- 6.2.7. Vendor shall install space heaters in the generator to prevent condensation of moisture, when not in service. The rated voltage shall be 240V AC single phase unless otherwise stated in datasheet.
- 6.2.8. The generator shall match overspeed capabilities of the engine.
- 6.2.9. The generator bearings shall have an L10 life of 30,000 hours at 38°C.

6.3. Automatic Voltage Regulator (AVR) System





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- 6.3.1. The automatic voltage regulator system shall consist of a solid-state regulator, ancillary winding exciter, an under frequency module, together with manual voltage adjustment.
- 6.3.2. The voltage regulator shall provide automatic voltage build-up, ½ percent voltage regulation and ±10 percent range of voltage adjustment.
- 6.3.3. The ancillary winding exciter shall support all three phase, phase-to-phase, and phase-to-earth faults for at least the time necessary for protection system to operate and shut down the generator set.
- 6.3.4. The generator AVR shall be capable of sustaining 300% of generator full load current for 10 seconds during short circuit.

6.4. Motor Starting Capability

6.4.1. The Main stand-by generator shall be capable of starting the motor size identified on the generator data sheet. Generally the electric motor shall have a starting current of 6 times its rated full load current and a starting power factor of 0.4 while feeding a base load (to be provided by the Employer/Owner's Engineer) with the maximum voltage drop at the generator terminals being limited to 15%.

6.5. Generator Requirements

6.5.1. The synchronous generator shall be suitable for stand-by operation, with the neutral solidly grounded, at the rated kW output, voltage, and frequency as specified in the generator data sheets.





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6.5.2. Site rating of the generator shall take into account the ambient temperature, the aircooling of the generator, the system power factor and the winding insulation temperature limitation.

6.6. Skid

6.6.1. The skid shall be equipped with lifting pad eyes at each corner. These pad eyes shall be designed to carry at least twice the shipping weight of the package.

6.7. Generator

- 6.7.1. The exciter shall be designed to provide an adequate range of excitation to allow the generator to operate with a satisfactory margin of stability under steady state and transient conditions.
- 6.7.2. The generator shall be capable of withstanding the fault level defined on the drawings while operating at full load excitation.
- 6.7.3. The generator shall be capable of withstanding an excitation level in the field winding corresponding to a fault current of 300% of full load current.

6.8. Safety

- 6.8.1. All rotating parts shall be equipped with safety guards.
- 6.8.2. The manifold and hot parts of the exhaust system shall be equipped either with protective shields or insulating blankets.





7.0 DIESEL GENERATOR CONTROLS

7.1. The control of the Diesel Generator shall be from the Local Control Panel and Remote Control Panel.

7.2. Diesel Generator Remote Control Panel (RCP) (If Required)

- 7.2.1. The control system of the diesel generator shall include a RCP.
- 7.2.2. The RCP will be installed in the LV switchgear/MCC room and shall have degree of ingress protection IP41. The colour of finish coat shall be light grey as per RAL-7032. The enclosure shall have bottom entry for cables.
- 7.2.3. The RCP shall be provided with the following:
 - a. Normal start and stop pushbuttons
 - b. Emergency stop pushbutton (Red with mushroom head)
 - c. Emergency generator circuit breaker close and open pushbuttons
 - d. Emergency switchboard mains supply circuit breaker close and open pushbuttons
 - e. Lamp test pushbutton
 - f. Reset pushbutton
 - g. Auto/Off/Manual/Test selector switch (with lockable manual position)
- 7.2.4. The remote control panel shall also incorporate requirements listed within the body of this specification, referenced drawings and data sheets. Vendor shall provide all features necessary for safe and reliable operation of the emergency diesel generator.
- 7.2.5. RCP shall be PLC based control system.

7.3. Diesel Generator Local Control Panel (LCP)



- 7.3.1. Diesel Generator set shall be equipped with a LCP. The LCP shall house all controls including AVR and governor. The LCP shall be PLC based control system housed in padlock able IP65 metal enclosure and shall be equipped with front end control panel equipped with visual alarms and manual controls. The colour of finish coat shall be light grey as per RAL 7032.
- 7.3.2. The LCP shall be freestanding electrical cubicle (IP65) and shall house Automatic Voltage Regulator (AVR), electronic governor controller and facilities for manual and automatic start, control and monitoring of the diesel generator unit. Both, governor controller and AVR shall be equipped with facilities for manual setting of RPM and voltage. Adequate hook-up facilities shall also be provided.
- 7.3.3. The preferred voltage sensing system shall be redundant and self-testing. The failure of the voltage sensing system shall result in an alarm.
- 7.3.4. A remote common alarm shall be provided (volt free contact NO/NC contact). The remote alarm shall be activated by the alarms from the skid mounted diesel generator following Local Control Panel.
- 7.3.5. In addition to the other requirements, the Vendor shall provide a start, stop, emergency stop pushbuttons (red with mushroom head), alarm reset push buttons, lamp test pushbuttons and lockable selector switch on the LCP. The selector switch shall allow for the modes of operations mentioned in Single Line Drawings.

7.4. Local Control Panel – Alarms, Indication & Controls

- 7.4.1. The LCP shall be equipped with local start/stop; emergency stop and start disable facilities. The following alarms shall be indicated in the LCP:
 - a. High cooling water temperature



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- b. Low lube oil pressure
- c. High lube oil temperature
- d. Low starting battery voltage
- e. Low fuel pressure
- f. Low fuel level
- g. High generator winding temperature
- h. Low voltage
- i. Low frequency
- j. High voltage
- k. High frequency
- I. Generator overload
- 7.4.2. In addition, the following faults shall be equipped with local and remote alarms (Volt free contacts wired to the terminals):
 - a. Fail to start
 - b. Over speed shutdown
 - c. Low lube oil pressure
 - d. High cooling water temperature
 - e. General alarm
 - f. Low fuel level alarm
- 7.4.3. The threshold settings of the alarms to be specified by the Vendor in the tender package.

7.5. Control Power Supply

- 7.5.1. The Vendor shall note that the power supply to the controls of the Diesel Generator shall not be fed from the starting batteries. Vendor shall provide 24VDC power system for controls of the diesel generator package.
- 7.5.2. The DC power supply system for controls supplied by Vendor shall consist of:



- a. One Battery charger
- b. One Battery bank
- c. One (1) DC distribution board
- 7.5.3. Automatically regulated output voltage of the battery charger shall be maintained within plus or minus 1% for load changes from zero to full load with line voltage variations of plus or minus 10% and frequency variations of plus or minus 5%. Automatic over-current limit shall be adjustable and preset at 105% of rated output to prevent overloading of the charger during the starting of the engine.
- 7.5.4. Each battery charger shall be capable of supplying the maximum load that can occur on the DC system and additional 20% spare capacity in addition to both the boost (equalizing) and floating charge to the battery bank.
- 7.5.5. Contactor shall inform the time required for charging the batteries from fully discharged to fully charged state.
- 7.5.6. Each battery charger shall be equipped with set of contacts for remote alarm "Charger Failure".
- 7.5.7. Each recharged battery shall maintain the system during mains power supply failure for a minimum duration of 2 hours at maximum loading of controls and indications.
- 7.5.8. Each battery shall be sized to adequately satisfy control requirements with 20% spare capacity.
- 7.5.9. The module-isolating switch of each battery and battery charger shall be a miniature



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circuit breaker. The front panel of each battery charger shall be fitted with two indicator lamps and an analogue meter scaled to read DC output Volts. One lamp shall indicate primary circuit healthy. Second lamp shall indicate battery charger failure.

7.5.10. Industrial standard testing required for the batteries and chargers shall be carried out by the Vendor.

8.0 **OPERATION MODES**

8.1. Interfacing of Incomers of Switchgear/MCC and Diesel Generator and sequence of operation

- 8.1.1. The following details provide a general guideline regarding the requirements. Vendor shall develop them into fully functional schematics and modify to make them functional, safe and reliable. The division of scope of work between Switchgear and Diesel Generator Vendor is generally as shown on the Single Line Diagram. The Switchgear and Diesel Generator Vendors shall co-ordinate the interface between themselves to provide a safe and operable system.
- 8.1.2. Vendor shall provide a selector switch for the incomers, which allows selection of between both Gensets.

8.2. Emergency Stop of Diesel Generator

8.2.1. In the event of an emergency stop, i.e. when the emergency stop push button is activated, the emergency MCCB is opened and the engine comes to a stop without going through a cool down cycle.



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9.0 SKID HOOK-UP FACILITIES

9.1. The Vendor shall provide terminals for all incoming and outgoing cabling. The power cables shall be terminated directly to the generator terminal box and cables for anti-condensation heater will be terminated directly onto the heater. The anti-condensation heater shall be equipped with IP65 isolator switch. All control cables shall be wired to skid mounted IP65 marshalling box. The Vendor shall provide 20% spare capacity in all hook-up facilities. The Vendor shall complete all internal wiring with all outgoing/incoming wiring wired to the hook-up facility (i.e. terminal strip).

9.2. Generator Set Enclosure (If Genset is not installed in Generator Room)

- 9.2.1. The generator set, including all associated equipment mounted on the skid base. Vendor shall provide a weather protective enclosure for the Emergency Diesel Generator. The enclosure shall also meet the requirements of Mechanical Packaged Equipment specification.
- 9.2.2. Vendor to furnish noise level one meter from the skid.
- 9.2.3. The enclosure shall be fitted with doors or removable panels to provide access to all equipment for inspection and maintenance. Hinges for doors shall be heavy-duty type and be complete with neoprene weatherproof seals and hold open devices. The door base where water may accumulate shall be provided with suitable drainage holes.
- 9.2.4. Lifting lugs are required on the enclosure to facilitate its removal during major engine/generator work.
- 9.2.5. The genset canopy will come complete with ventilation fan.





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9.2.6. The enclosure shall be designed to operate with all access facilities closed and have ventilation of sufficient volume such that internal air temperature does not exceed 60°C.

9.3. Earthing

9.3.1. The generator, engine, enclosure and enclosure doors shall be earthed to the base of the skid in addition, two earthing studs of respective size shall be provided on the opposite ends of the base skid. The studs shall be welded to the base in an easy accessible location.

9.4. Special Tools

9.4.1. Special tools and special lifting devices, special site inspection tools, shims, special fittings and markings required for alignment and correct assembly shall be supplied by the Vendor.

9.5. Control Devices, Cabling and Wiring

- 9.5.1. Control wiring shall be RED and BLACK for AC voltages and GREY for DC voltages with Flexible Multi-Stranded copper conductors not less than 1.5mm² and 1mm² respectively having 500 volt gradient, with 75°C maximum operating temperature heat resistant insulation.
- 9.5.2. Current transformer circuit wiring shall be not less than 2.5mm² stranded copper with 600 volt V75 insulation coloured BLACK.
- 9.5.3. Where applicable, cables and wires shall be fire retardant as per IEC332 part 3 category C.
- 9.5.4. All three-phase wiring shall be coloured Red, White and Blue. Neutral shall be Black





and earth Green/Yellow.

- 9.5.5. Control wiring shall be terminated on marked terminal blocks. (Employer/Owner's Engineer approved equivalent) 20% spare capacity shall be provided throughout.
- 9.5.6. Control wiring shall be marked to coincide with numbering shown on the approved wiring diagrams, all wires being numbered on both ends.
- 9.5.7. When control wiring is terminated using compression lugs, the locking spade type shall be used. Compression lugs shall be used at all screw type terminal blocks.
- 9.5.8. The control circuit neutral wire shall be brought to the terminal strip for Employer/Owner's Engineer's use.
- 9.5.9. Any wiring across shipping breaks shall be provided with wire markers and terminal blocks. Wires shall be disconnected and coiled in one unit for shipment.
- 9.5.10. The following controller devices and other equipment shall be provided and wired as required:
- 9.5.11. Control and interface relays shall be heavy duty industrial type rated with 5A minimum contacts.
- 9.5.12. Voltage and current transformers and their connections shall be in accordance with relevant Standards
- 9.5.13. Instrument current transformers shall be accuracy class 1.0 or better. Protective current transformers shall be accuracy class 10P or better. Short time rating shall be at least 1 sec if applied for instantaneous short-circuit protection.





- 9.5.14. The secondary current rating of current transformers for instrumentation shall be 1A. Secondary circuits of current transformers shall be earthed via links.
- 9.5.15. Voltage transformers where required, shall be of accuracy class 2M or better. Secondary circuits of voltage transformers shall be earthed via links.
- 9.5.16. All potential metering and control supply wiring shall be fused close to the bus and be protected against the full bus fault rating.
- 9.5.17. The size and type of the wires to be selected shall be based upon mechanical strength, voltage levels and especially for current circuits on the prospective current levels.
- 9.5.18. The minimum allowable cross-sectional area of the wires shall be 1.5mm² and shall always be stranded. Ancillary bus wiring shall have a cross-sectional area not less than 2.5mm².
- 9.5.19. Colour coding of secondary wiring shall be in accordance with in accordance with relevant Standards
- 9.5.20. Wiring between two terminals shall be continuous; joints or interconnections are not allowed.
- 9.5.21. For all wires and conductors individual terminals shall be provided. Terminals shall be of the heavy-duty type, or Employer/Owner's Engineer approved equivalent. Partitions shall be included between terminals for different voltages.
- 9.5.22. Wiring ends of stranded conductors, which have to be connected into bus-type contacts of terminals, shall be provided with compression-type pre-insulated wire pins with insulation support. In general lugs, wire pins, etc., shall be of the compression type.



- 9.5.23. For the termination of secondary wiring on components, compression-type preinsulated push-on connectors with insulation support may also be used.
- 9.5.24. All wires shall be identified at both ends by means of ferrules of insulating material, or by plastic code markers. Marking shall be in accordance with the related Vendor drawings.
- 9.5.25. To accommodate and support the secondary wiring, covered plastic channel with slotted sides shall be used. Secondary wiring shall never be mounted direct to metal. The filling for channels shall not exceed 70%.

10.0 MARKING AND FINISH

10.1. Nameplates / Labels

- 10.1.1. Machine engraved nameplates/labels with full text shall be installed to designate the purpose of all circuits, instruments, meters, relays and fuses. Circuit identification nameplates/labels shall be labels on the back as well as on the front of each compartment. All nameplates / labels shall be adjacent to the devices and not mounted directly on the devices.
- 10.1.2. Nameplates/labels shall be manufactured from laminated plastic (UV stabilized), showing black lettering on a white background. The minimum height of letters shall be 5 mm. The main titles, such as circuit, cubicle, or feeder designation shall have letters 9 mm in height.
- 10.1.3. The equipment shall be identified with the equipment number using 30mm high symbols.



- 10.1.4. Nameplates shall be securely mounted with machine screws such that they may be easily changed or replaced.
- 10.1.5. Labels shall be securely fixed to the equipment using not less than two fastenings bolts, nuts and washes shall be zinc or cadmium plated. Fastenings shall not loosen due to vibration.
- 10.1.6. Adhesive labels of identification tags shall not be used.
- 10.1.7. Nameplates and labels shall be fitted to non-detachable parts.

10.2. Painting and Finish

- 10.2.1. All metal parts shall be protected from rust and corrosion by plating or painting. Painted parts shall be to Vendor standard painting procedure.
- 10.2.2. The Vendors painting specifications and procedures shall be submitted for approval to the Employer/Owner's Engineer.
- 10.2.3. All other parts, such as handles, levers, and fasteners that are not stainless steel shall be cadmium, nickel or chrome-plated.
- 10.2.4. A minimum of 300 ml can of matching touch-up paint shall be furnished.

10.3. Site Storage

10.3.1. A set of recommendations, based on the project environmental conditions and detailing measures to preserve the quality/integrity of the equipment during a 12month 'site storage in the open, shall be provided by the Vendor.



11.0 INSPECTION AND TESTING

11.1. General

- 11.1.1. The Generator set and associated components shall be subject to rigorous QA and testing at all stages of manufacture.
- 11.1.2. The Vendor at his works shall carry out the tests in accordance with relevant Standards and the requirements of this specification, unless otherwise agreed.
- 11.1.3. All formal testing will be conducted in accordance with a written test procedure. The Contactor's test procedures shall be submitted to the Employer/Owner's Engineer prior to the factory acceptance test for approval. Each formal acceptance test must be signed by the Vendor's and the Employer/Owner's Engineer's representatives at the successful completion of the test.
- 11.1.4. The Vendor shall ensure that adequate notice (a minimum of five working days) is given in writing to the Employer/Owner's Engineer prior to the factory acceptance testing.
- 11.1.5. The Vendor shall afford full facilities to the Inspector during the course of manufacture and shall arrange access to any Sub-Vendor's works where necessary. Details of this requirement shall be resolved in pre-inspection meetings.
- 11.1.6. The acceptance of the work by the Inspector and its release for shipment shall in no way relieve the Vendor from any responsibility for carrying out all of the provisions of this specification and relevant documentation, nor does the Employer/Owner's Engineer, by such approval and release, assume any responsibility for such provisions.





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- 11.1.7. All test and inspection data shall be legible, including the name and signature of the Vendor and, where applicable, the Inspector.
- 11.1.8. All defects in materials detected during testing shall be repaired or replaced by the Vendor at no cost to the Employer. If the correction of any error or defect involves serious alterations requiring replacement of parts, the approval of the Employer/Owner's Engineer shall be obtained before proceeding. If the correction of the error requires witnessing by the Inspector, the Inspector shall sign the correction. Retesting of repaired or replaced materials is mandatory.
- 11.1.9. The Vendor shall supply supervision, specialist personnel and all necessary materials to support the inspection and testing.
- 11.1.10. Testing shall be carried out by the Vendor and will be witnessed by the Employer/Owner's Engineer or his nominated Inspector at various stages of manufacture and assembly. Locations are detailed below:
 - a. Factory Acceptance Test (FAT) Conducted at the original point of manufacture of the Emergency Generator and associated panels
 - b. Site Acceptance Test (SAT) Conducted at the job Site.

11.2. Factory Acceptance Testing

- 11.2.1. The Vendor at his works shall carry out the tests in accordance with relevant Standards and the requirements of this specification, unless otherwise agreed.
- 11.2.2. The FAT shall be conducted in accordance with the Vendor's standard QA procedures. The Vendors standard procedures shall be submitted to the Employer/Owner's Engineer at least two (2) months prior to testing for approval.



- 11.2.3. The Vendor shall be responsible for generating the FAT procedures. A 100% correct performance is required.
- 11.2.4. The FAT shall include as a minimum the following.
 - a. Visual inspection to prove conformity with the approved drawings and the order.
 - Spot checks to verify the degree of protection; reliability of operating mechanisms, interlocks and safety features; insulation levels; creepage distances; earthing; labelling and interchange ability.
 - c. Main and auxiliary cable circuits checked against approved schematic circuit diagrams.
 - d. Insulation resistance tests including conductor testing of all busbar connections.
 - e. Dielectric tests on all main, control and auxiliary circuits.
 - f. Primary injection tests.
 - g. Full functional testing of circuits for correct mechanical and electrical operation, including the operation of their control and protective devices.
 - h. Operational testing of all mechanical and instrumentation systems.
 - i. No load and full load testing of complete package.
 - j. Heat run test on complete package.



- k. Alarms/trips functional check
- 11.2.5. Following the above tests, the generator set and components shall be examined for any damage and to ensure that all parts are in satisfactory operating condition.
- 11.2.6. The generator set (prime mover and alternator) can be tested separately to the LCP. Full function / load tests will need to be conducted once installed. Refer SAT requirements.
- 11.2.7. The Vendor shall compile complete records of the above inspection and tests into one inspection document.
- 11.2.8. On completion of the FAT the generator set shall be reassembled (where necessary), checked and shipped to the nominated staging facility. The Vendor shall provide a separate take out price for this packing and shipping.

11.3. Site Acceptance Test (SAT)

- 11.3.1. Prior to commencement of the SAT, the Vendor will have performed the following activities:
 - a. An audit and inspection of the equipment received.
 - b. A deficiency report written and appropriate action taken to verify any problems.
 - c. Complete installation of the generator set, its enclosure and all ancillary equipment.
 - d. Pre-commissioning of the generator set and all ancillary equipment.





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- e. The Generator set powered up and functionally tested and load tested with the appropriate test equipment.
- 11.3.2. The Vendor shall make available, on day rates, the services of personnel to assist in the installation and performance of the SAT.
- 11.3.3. The Vendor shall supply all standard and special tools, test and calibration equipment necessary for the SAT. The Vendor shall provide an optional price for a load bank to allow full load testing on site.
- 11.3.4. The SAT will be performed by the Vendor. The SAT will demonstrate the functionality of all equipment, starter inputs/outputs and configuration. The SAT will be witnessed and signed off by the Vendor, the Owner's nominated Engineer at Site.

11.4. Certificates of Acceptance

- 11.4.1. On satisfactory completion of the FAT the staging test and the SAT, an appropriate certificate of acceptance shall be provided by the Vendor.
- 11.4.2. Attached to these certificates shall be all test records and other relevant documentation.
- 11.4.3. The Employer/Owner's Engineer will review and approve these certificates.
- 11.4.4. Final acceptance of the Generator shall be on satisfactory completion of the Warranty period.



12.0 VENDOR DATA/DRAWING REQUIREMENTS

12.1. Documentation shall be provided by the Vendor in accordance with the requirements listed in the Supplier Document Requirement List (SDRL) in the Material Requisition Package but not limited to operation manual, control schematic diagram and maintenance manual.





DATASHEET FOR 30 KVA DIESEL GENERATOR

DOCUMENT TITLE

DOCUMENT NO.

XXXX-EDS-004 REV-0

			(SENERAL				
Equipment Name		Disel Generator		Location			Outside	
Tag Number		G-001		Manufacturer			-	
Number Required		1		Model No.			As per Vendor	
Fuel	J Diesel	Gas LPG	Bio-Gas	Operation Mode(s	s) 🗸 Isla	and 🗌 Parallel v	with Generator	Parallel with Utility
Maior Dimensions (L X W	X H) mm	VI	ſS	Weight (Kg)	,	VTS		
Performance Standard	,	As per Specifications		0 (0)				
			ENVIRO	NMENTAL DATA				
Maximum Temperature		50	۔ ۲۰	Area Classification	n		Hazardous	✓ Non-Hazardous
Minimum Temperature		0.0	<u>, , , , , , , , , , , , , , , , , , , </u>	Zone		□ 1		✓ None
Ambient Temperature		35	<u>°</u> ℃	Group		None		
Maximum Humidity		10 -	40%	Location				
Altitude Above Sea Level		550 m (Note-1)	Temperature Clas				
		550 11 (Temperature Clas				Jone
			CENEDATO		<u>е</u>			
Output Power (Continuour	2)		GENERATO)/TC	
Output Power (Continuous	5)	30	kva	Zero Sequence Im	npedance:		VIS	pu x _o
Output Voltage		415 +/-5%	V	Negative Sequence	ce Impedance:		VIS	pu x ₂
No. of Phases		3		Direct Axis Subtra	insient Reactance:		VIS	pu x" _d
Frequency		50 +/-2%	Hz	Direct Axis Transie	ent Reactance:		VTS	pu x' _d
Rated Speed		VTS	rpm	Direct Axis Synchr	ronous Reactance:		VTS	pu x _s
Duty Cycle		Stand-by Prime	Continuous	Quadrature Axis S	Subtransient Reactance	e:	VTS	pu x" _q
Rated BIL		VTS	KV	Quadrature Axis S	Synchronous Reactand	ce:	VTS	pu x _a
System Fault Level		VTS KA (Symm)	for 1 Sec (Note)			Effeciency	Power Factor	
Req. Symm reactance (Xo	ל')	VTS	pu	No Load		VTS		
Req. Asymm reactance ()	(d")	VTS	pu	1/2 Load		VTS	0.8	
Insulation Class	A	E B	F VH	3/4 Load		VTS	0.8	
Rotar Temp. Rise	A	E B	JF ∏H	Full Load		VTS	0.8	
Stator Temp. Rise	A	E B		Overload		110%	for 1 Hr in every	12 hrs
Connection		Delta		Max Overspeed		125% for 2 mins	Winding Pitch	VTS
Neutral Earthing		Directly	Farthed	Max THD		4%	Waveform	
Frame Earthing		By Man	ifcaturer	Max THD		Harmonic Conten	+	
Motor Starting Canability		Dy Marie	licaturei	1.01			0th	VTC
Notor Starting Capability	E	voltor		151		V13	901	V13
Construction			Other	310		V15	11th	VIS
Construction	J Brushless			5th		VIS	13th	VIS
No Load Voltage	(VTS) V	Rated Current	(VIS)	A 7tth		VIS	15th	VIS
Rated Volts	VDC							-t Funk-warm
	Space	e Heaters		Construction				at Exchanger
	✓ Not-Required	Power	(VTS) kVa			Air-to-Wa	ater Heat Exchanger	
Voltage		Frequency	50 Hz	Power		(VTS) KW	Voltage	(VTS) V
Phase	Single	Quantity	VTS	Phase		3	Frequency	50 Hz
	Voltage	Regulation		Flow		(VTS) m ³ /s	Pressure	(VTS) kPa
Alternator Manufacturer		Stanford/Siemens/CAT	or Equivalent	Voltage Source	_	External	✓ Generator	∐ TX
Rated Output Voltage	415 V	Phase	3	voltage Source		Auxiliary	None None	
Regular Drift	less than 5	% per	20 °C	Inlet Temp.		(VTS) ⁰C	Outlet Temp.	(VTS) ⁰C
	Term	inal Box		Pump Detail		Make	Model	Rated Output
Placement	Top Bottom	🗌 Left 🛛 🗹 Right		Motor/Pump		VTS	VTS	(VTS) KW
Arrangement	✓ Cable	Busbar				Enclosure		,
Cable Type		CU/XLPE/SWA/PVC		Alternator Enclosu	ure Protection		IP 23 (Min)	
			PHYSICAL ARRAN	GEMENT OF ALTER	RNATOR			
	Heiah	t x Width x Depth	Weight	Accessories	Quan	tity	Range	Make & Model
Mechanical Data	mm x	mm x mm (VTS)	Ka	Winding Temp. Sensor	2 Nos. Per Pha	se (NOTE 8)	VTS	VTS
Botor		VTS	VTS	Bearing Temp, Sensor	1 Nos Require	ed (NOTE 8)	-	
Stator		VTS	VTS	Cooling Air Temp. Sensor	N/F	2		
Accessories		VTS	VTS	Vibration Sensor	N/F	>		
Total (Ovorall)		VTS	V13			`	-	
		V13	V13	Lightning Arrester	IN/F	\ >	-	-
Audible Sound Level (Ove	riall)	00 Iller Combination (1	[UBA] @ 1M	Surge Capacitor	IN/f		-	-
Dearing Type				voltage Regulator CT's	Required		VIS	V15
Bearing Lubrication		Bearing	Single Ball	Differential CT's	VIS	3	VIS	VIS
Protective Coating	I SI	andard	U Other	Cross Current	NI/F	2	_	_
i Tolecuve Coauliy		Required 🔽 Not-I	Required	Compensation CT	(N/ F	•	-	-
Tropicalisation				Overcurrent Protection	Required	I (VTS)	VTS	VTS
Requirement for PARAL	LEL operation with	th another set:		Not Required			-	
			ENGINE (HARACTERSTICS				
Output Power (Engine Ou	tput)	30	KW	Manufacturer	CAT/PERKINS	S/MAN/Deutz	Model	As per Vendor
Speed	VTS rom	Starting Torque	Kam	Cylinder Arranage	ment (VTS)		No. of Cylinders	VTS
		Claring rorque	i logu	Symuch Ananaye			no. or oynnucis	10

Output Power (Engine	Output)	30	KW	Manufacturer	CAT/PERKINS/MAN/Deutz	Model	As per Vendor
Speed	VTS rpm	Starting Torque	Kgm	Cylinder Arranagement	(VTS)	No. of Cylinders	VTS
Rotaton (Viewed from	Coupling End)	CW	CCW	Type of combustion cha	amber		
Recommended Rated	Power of Engine at S	Site	(VTS) KW	Bore	(VTS) mm	Stroke	(VTS) mm
Charging	Naturally Aspired	 Turbocharged 	Supercharged	Comp ratio	VTS	Displacement	(VTS) L
Piston Speed	(VTS) m/sec	Lub. Oil Capacity	(VTS) L	BMEP at Rated Load		(VTS)	MPa
Coolant Capacity w/o F	Radiator	(VTS)	L	Regenerative Absorbpti	ion	(VTS)	KW
Coolant Pump External	I Resistance	(VTS)	m water	Combustion air inlet flow	w rate	(VTS)	m³/min
Coolant pump flow rate	9	(VTS)	L/min	Exhaust gas flow rate		(VTS)	m³/min
Coolant fan air flow rat	е	(VTS)	m³/min	Exhaust gas temperatu	re	(VTS)	m³/min
Allowable exhaust bacl	k pressure	(VTS)	Kpa	Heat Rejection to coola	nt	(VTS)	KW
Exhaust Flange Size		(VTS)	mm	Heat Rejection to exhau	ust	(VTS)	KW
Engine Cooling	✓ Water Cooled	Air Cooled	Supercharged	Heat Rejection to atmost	sphere from engine	(VTS)	KW
Governor Type	Hydraulic	✓ Electronic		Heat Rejection to atmost	sphere from generator	(VTS)	KW
Governing Class	G2	(NOTE 11)		Power Required for Rad	diator Fan	(VTS)	KW

HIOP MENT GD			С	DAKHNI PRODUCTION FACILITIES							
ens o		ALL LAND	DOCUMENT TITLE	TASHEET FOR 30 K	VA DIESEL GENER	Petrochemical					
711	ED C	TI.	DOCUMENT NO.	XXXX-E	EDS-004	RE	EV-0	Consu	ltants		
		Fuel Consumption	Lube Qil Consump.		Mechanical Efficei	ncy		(VTS)	%		
25% Load		VTS	VTS	_	Jacket Water		Re	quired 🔽 N	ot-Required		
50% Load 75% Load				bio o	Heater		Power	vis quired √N	KVV ot-Required		
100% Load		VTS VTS	encere l								
				07407							
Hand Start	1	Rec	uired V Not-Required	START	INGSTSTEM		√ Re	auired N	ot-Required		
			juired Vot-Required		es		DC Motor	24	4 VDC		
		Motor Engine	e Driven Diesel Engine Drive	en	attei		Battery Type	Lead-Acid	Ni-Cad		
		Air/Gas StarterMa	ke & Model		B				bsorbed Glass Matt		
		Capacity		– Nm ³ H	aŭ _		End Cll Voltage	24	Volts per Cell VDC		
		Pressure (min)	Kemo		NS Se	CTION	Internal Battery R	esistance (VTS)	μΩ @25℃		
		Pressure (max)		KPag	or S	• • • • • •	No. of Cells	N/R			
		Compressor Stage	es		Mot		No. Of Batteries	(NOTE-3)			
		Compressor Oper	per Start ation Manual	Automatic	- D		Battery Short Circ		(VIS) KA		
	1	Reciever Capacity	/				Battery Location	Along with Genset			
				Battery Ch	narger (NOTE-4)						
Battery Charger to	ype		Constant Voltage, Current Limi	iting	Battery Charger R	edundancy		Single	✓ Dual		
			Constant Current, Voltage Limi	Iting	Number of Multiple	e Parallel Units (if a	pplic)	land Free at	50.11-		
Battery Temperat	ure Cor	npensation		Not-Required	Input Voltage		230 VAC ± 10%	Input Frequnecy	50 Hz		
Anticondensation	Heater	(sterns)	Required	✓ Not-Required	Protection		MCCB	HRC Fuses	(10) 101 1300		
Float Charge Volt	age		(VTS)	VDC	Charger efficiency	at 100% load:		(VTS)	%		
Boost Charge Vol	tage		(VTS)	VDC	Charger max heat	output:		(VTS)	(KW)		
Equalization Char	ge Volt	age	(VTS)	VDC	Max ava	ilable battery recha	rge Current	(VTS)	A		
Max Ripple Voltag	ge (w/o	battery)	(VTS)	mV or %	Method of cooling		√ Stand	lard Utner	wired		
wax Recharge Th	ne			nrs to 95% Capacity	Protective Coating		[√] Kequ				
				GENERATOR	CONTROL PANE	L					
		Genera	I (NOTE 13)			(Controls & Monitor	ing			
Туре			Electronic Microprocessor B	Based	Mode Selection			quired N	ot-Required		
Make	۱۸/:+	VTS	Model	VTS			AC Ampere All	Phases AC AI	npere Earth Current		
wounting	VVIL	Safety Shut	Location	LI ROOM	olay		AC Voltage All				
Indicators		LED/LCD	Alaram	Required	Dis		KVA				
uo		✓ High Engine Te	emp. 🗸 Low oil Temp.	•	g		Lube Oil Press	ure (PSI & Bar) 🔽 Co	oling Water Temp.		
on ja		Fail to Start	Generator Over Speed/Frequer	ncy	Ľ		Engine Speed	Engine Oil Pressure	I PF		
Visu cati		E/R stop	Generator Under Speed/Freque	ency	Valtaga Adjustar		Shutdown Ala	rm 🗹 Warn	ng Alarm ot-Required		
Indi		✓ Oil pressure se	nder ckt 🗸 Loss of speed signa	al	Speed Adjuster		∠ Re	quired 🗌 N	ot-Required		
		Operating	Characterstics		Emergency Stop F	Push Button	✓ Re	quired 🗌 N	ot-Required		
Operating Voltage	Э	230 VAC	Frequency	50 Hz	Connectivity with S	SCADA/DCS	Re	quired 🔽 N	ot-Required		
Communication Ir	nterface	RS232	/ RS485 USB	Ethernet		lut all	ment I and Chaddin	n Denel			
Suna Banal	Sync		uired Vot-Required			Intelli	gent Load Sneddir	ng Panel Juired IN	ot-Required		
Load Sharing Par	nel		juired Vot-Required		Manufacturer			Model			
Operating Voltage Number of Cens Enclosure		(VTS) VAC/VDG	Erequency	50 Hz or DC	R	emov	ve this	sect	ion		
Interface with Mod	dbus (N	ote) VRec	uired Not-Required		1						
					•						
					Notes						
1	Contra	actor shall give actu	al derating curves of rating a	bove rated mean se	ea level. The require	ed shall be after ten	nperature and Above	e means sea level c	ompensation.		
2 3 4	Alterna Contra Dual r	ator terminal box sh actor to ensure requ edundatnt Battery <mark>c</mark>	nall be suitable for withstandin uired no. of batteries for rated cahrger to be placed inside ge	ng the specified sys I genset for atleast s enerator Control Par	tem fault level. six starts. one extransionel. provied.	ra dry battery se	et with two times	fill of sealed ba	ttery water to be		
5	The de tempe	esign temperature f rature. Vendor t	or Alternator package shall b o provide one trolley (6 v.	e the maximum aml shelf with 40 sq	bient temperature. foot of storage)	The battery ampere of tools for main	-hour capacity shall intenace of 1000	be based on minim) pcs with minim	um ambient um weight of 150 kg		
7	TBD= RTD S	To Be Decided Sensor output shall	be terminated at Generator C	Control Panel. RTD	can be 3 wire or 4 v	vire. Manufacturer/	/endor shall take ac	count of all requiren	nents		
9 10 11	All Co will be Contro Batter	ntrol Cables includi approximately 30 ol Cables shall be o v Cables and Batte	ng speed, voltage, temperatu meters. Power Cables shall b f spec : CU/XLPE/PVC/SWA rv Charging cable shall be pr	ure, engine control e be provided by other /PVC. Any other cal rovided by vendor. A	etc. shall be provide rs. 75 meters ca ble specs shall be f	by Vendor. Distant bles from unit t irst approved by Cli pproved before clie	nce from generator to o control panel t ient prior to purchase	o Genset Control P o be provided w e. Specs?	anel ith extra switche <mark>s</mark> .		
12 13	Perfor Gener	mance Standard of ator Control Panel	Engine shall be as per ISO8 shall be in cublicle form, met	528 al enclosed, with 14	SWG sheet (min),	hinged type, displa	y of Control Module	LCD on panel front	etc.		
]		
	+						1	1	1		
22/1/2018	0		ISSUED FOR F	REVIEW		JAK	SAG	AJ	AJ		
DATE	REV		DESCRIPT	ION		PREP.	CHKD.	APPR.	PM		