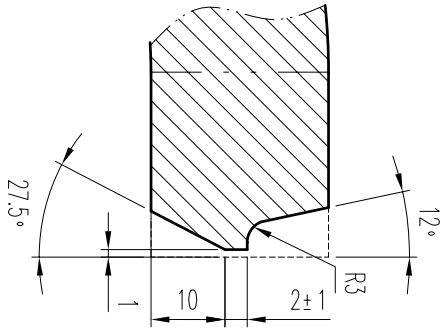
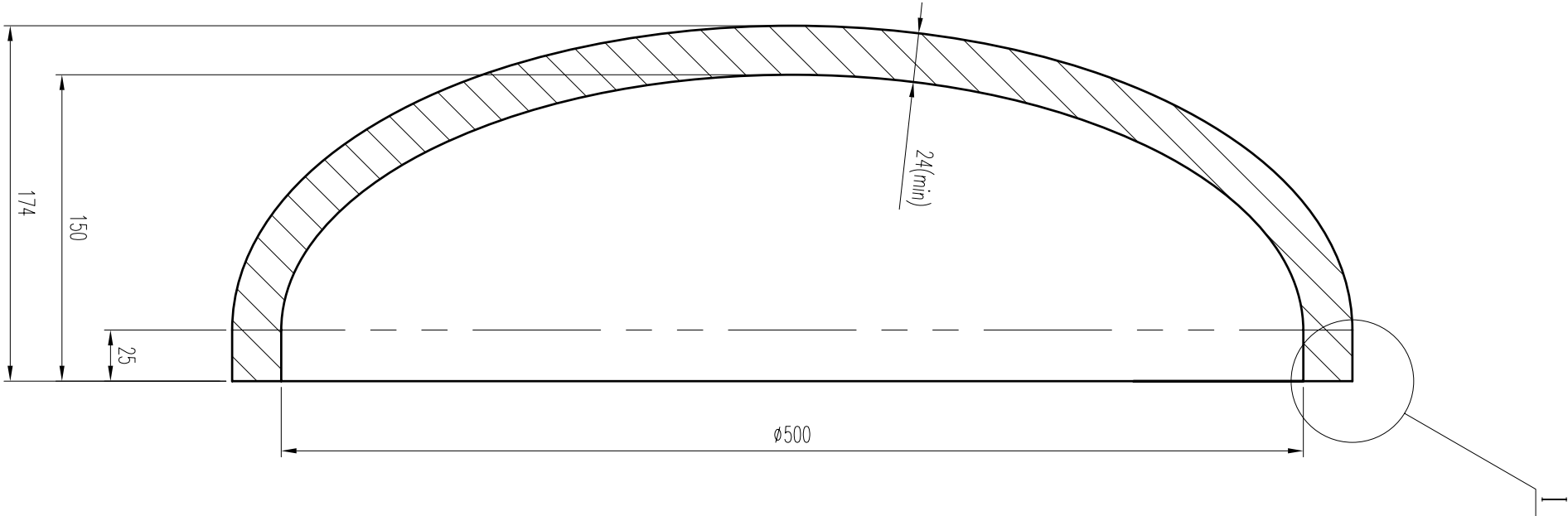


DETAIL 1  
详图 1



GENERAL NOTES 技术要求

1. TOLERANCE OF FORMED HEADS SHALL BE IN ACCORDENCE WITH ASME VIII DIV.1 UG-81 AND PROJECT SPECIFICATION STANDARD DETAILS FOR FABRICATED EQUIPMENTS – PRESSURE VESSELS. 封头的制造公差应符合ASME第VIII卷第一分卷UG-81和压力容器制造设备规范的要求.
2. THE ELLIPSOIDAL HEAD SHALL BE HEAT FORMED; 椭圆封头应采用热成形;
3. WELDING JOINTS STYLES MAY BE DETERMINED BY MANUFACTURER, BUT MUST BE FULL PENETRATION WELDS; 焊接坡口型式可由制造厂自行确定,但应保证全焊透;
4. THICKNESS OF HEAD IN THIS DRAWING IS MINIMUM AFTER FINALLY FORMED; 图示封头厚度为最终成型后的最小厚度;
5. THE EDGE OF ALL MATERIAL SHALL BE SMOOTH, THE DEGREE OF COARSENESS IS  $\frac{25}{\sqrt{R}}$ . 下料切边  $\frac{25}{\sqrt{R}}$ ;
6. SHARP ANGLE SHOULD INVERSE OBTUSE ANGLE. 锐角倒钝.



上海蓝滨石化设备有限责任公司 Shanghai Lanbin Petrochemical Equipment Co., Ltd.									
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Approved 批准	王 强	2016.07.14	Sub-Title 分项标题						
		2016.07.14	Scale 比例	1:2	Weight 重量	63.22			
Job No. 工号	BU16-14		DWG NO: 图 号 U-16-14-01-01						
Draw 画法		Material	SA-516 Gr.70	Phase 设计阶段	Construction 施工图	Page 1 of 1 第 1 页 共 1 页	Rev. 版本	0	