

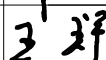



Technical drawing of a mechanical part. The main view shows a rectangular block with a central hole. The hole has a diameter of 16 ± 0.5 mm. The block has a width of 24 mm. A cross-section view is shown to the right, indicating a wall thickness of 2 ± 1 mm. The cross-section shows a central hole with a diameter of 16 ± 0.5 mm. The hole is filled with a cross-hatch pattern, and the surrounding material is hatched with diagonal lines.

1. CHANNEL SHALL BE POSTWELD HEAT TREATED ACCORDING TO ASME;
管箱须按ASME规范做整体消除应力热处理;
2. MACHINED SURFACES MARKED OF CHANNEL FLANGE AND PARTITION PLATES
SHELL BE FINISHED AFTER HEAT TREATMENT;
设备法兰及隔板密封面热处理后加工;
3. FLANGE BOLT HOLES SHALL BE STRADDLED;
法兰螺栓孔跨中装配;
4. FOR PARTS WITHOUT DETAILED DRAWINGS, ALL CUTS SHALL BE IN $\frac{25}{4}$, $\frac{1}{4}$ FOR SURFACE.
本图无图件切边 $\frac{25}{4}$, 表面 $\frac{1}{4}$.

10	U-16-14-01-05	LIFTING LUG 吊耳 $\delta=24$	SA-516 Gr.70N	2	5.3	10.6	
9	U-16-14-01-04	PARTITION PLATE 隔板 $\delta=14$	SA-516 Gr.70N	1		21	
8	U-16-14-01-03	CHANNEL FLANGE 管箱法兰	SA-105N	1		339.7	
7	ASME B16.20	RING TYPE JOINT 金属八角形环垫 6" 900LB ,R-45	SOFT IRON	2	1.1	2.2	
6	ASME B18.2.2	BOLTS 螺母 M30	SA-194 Gr.2H	48	0.27	13	HOT DIP GALVANIZED 热浸锌
5	ASME B18.31.2	BOLTS 螺栓 M30x215	SA-193 Gr.B7	24	1.03	24.72	HOT DIP GALVANIZED 热浸锌
4	ASME B16.5	FLANGE 法兰 6" 900LB WN-RTJ,SCH160	SA-105N	4	52.07	208.3	
3	U-16-14-01-02	NOZZLE 接管 $\phi 195.78 \times 32, L=196$	SA-105N	2	26	52	
2		CHANNEL SHELL 管箱短节 $\phi 500 \times 24, L=500$	SA-516 Gr.70N	1		155.1	SEE THIS DRAWING 本 图
1	U-16-14-01-01	ELLIPSOIDAL HEAD 椭圆封头 $\phi 500 \times 24(\min), h=25$	SA-516 Gr.70N	1		63.22	
ITEM NO. 序号	DWG NO. OR CODE 图号或标准	DESCRIPTION 名称及规格	MATERIAL 材 料	QTY. 数量	UNIT 单件 WEIGHT 重量	TOTAL 合计 (Kg)	REMARKS 备 注

<div><div></div><div><div>上海蓝滨石化设备有限责任公司</div><div>Shanghai Lanbin Petrochemical Equipment Co., Ltd.</div></div></div>											
Prepared 设计		2016.07.14	图 名 DWG NAME CHANEL SHELL 管箱			Project 项 目	OED2016-13				
Approved 批准		2016.07.14				Sub-Title 分项名称		Client 用 户			
						Scale 比 例	1:10	Weight 质 量	890		
Job No. 工 号	BU16-14					DWG NO: 图 号 U-16-14-01-00					
Draw 画 法			Material	PARTS 组合件		Phase 设计阶段	Construction 施工图	Page 1 of 1 第 1 页 共 1 页	Rev. 版 次		