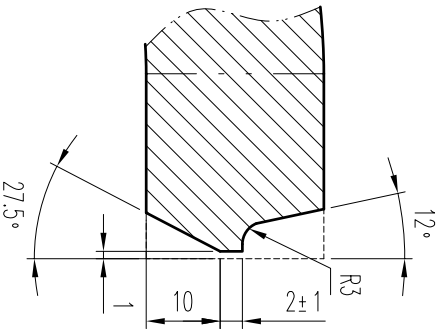





DETAIL 1
详图 1



GENERAL NOTES 技术要求

- TOLERANCE OF FORMED HEADS SHALL BE IN ACCORDENCE WITH ASME Ⅲ DIV.1 UG-81 AND PROJECT SPECIFICATION STANDARD DETAILS FOR FABRICATED EQUIPMENTS – PRESSURE VESSELS.
封头的制造公差应符合ASME第Ⅲ卷第一分卷UG-81和压力容器制造设备规范的要求.
- THE ELLIPSOIDAL HEAD SHALL BE HEAT FORMED;
椭圆封头应采用热成形;
- WELDING JOINTS STYLES MAY BE DETERMINED BY MANUFACTURER, BUT MUST BE FULL PENETRATION WELDS;
焊接坡口型式可由制造厂自行确定,但应保证全焊透;
- THICKNESS OF HEAD IN THIS DRAWING IS MINIMUM AFTER FINALLY FORMED;
图示封头厚度为最终成型后的最小厚度;
- THE EDGE OF ALL MATERIAL SHALL BE SMOOTH, THE DEGREE OF COARSENESS IS $\frac{25}{\sqrt{R}}$.
下料切边 $\frac{25}{\sqrt{R}}$;
- SHARP ANGLE SHOULD INVERSE OBTUSE ANGLE.
锐角倒钝.

<div><div></div><div>上海蓝滨石化设备有限责任公司</div><div>Shanghai Lanbin Petrochemical Equipment Co., Ltd.</div></div>										
Prepared 设计	<div>审批</div>	2016.07.14	图 名 DWG NAME		Project 项目					OED2016-13
Approved 批准	王 瑞	2016.07.14	ELLIPSOIDAL HEAD 椭圆封头		Sub-Title 分项标题			Client 用户		
					Scale 比例	1:2	Weight 重量	63.22		
Job No. 工号	BU16-14				DWG NO: 图 号					
					U-16-14-06-03					
Draw 画法	<div></div>		Material	SA-516 Gr.70N	Phase 设计阶段	Construction 施工图	Page 1 of 1 第 1 页 共 1 页	Rev. 版本	0	