OIL & GAS DEVELOPMENT COMPANY LIMITED PROCUREMENT DEPARTMENT, ISLAMABAD FOREIGN SECTION C

(To be completed, filled in, signed and stamped by the principal)

ANNEXURE 'A'

Material CONTROL VALVES WITH POSITIONER AND LEVEL TRANSMITTER CONTROLLER FOR SINJHORO PLANT

Tender Enquiry No PROC-FC/CB/P&P/SINJ-4451/219

Due Date

Evaluation Criteria FULL

SCHEDULE OF REQUIREMENT

Sr No Description	Unit	Quantity Unit Price (FOB)	Total Price (FOB)	Unit Price C & F BY SEA	Total Price C & F BY SEA	Deviated From Tender Spec. If Any
1 Level Transmitter controller (Electronic Unit Fisher DLC 3010) As per	Number	2				
specificastion attached						
2 Pressure Control Valve (With Smart Positioner), as per Data sheet attached.	Number	1				

Note:

- 1. Standard warranty and guarantee for all the items should be provided.
- 2. Items to be supplied in original OEM Packing and must be new & free from any defect.
- 3. All ambiguity on part numbers of the supplied items should be cleared prior to submission of proposal
- 4. In case of superseded part number OR equivalent quoted items, 100% compliance to fits and tolerances is required. Technical literature should also be provided. Bidder must provide documentary proof that supplied items are exact replacement of parts mentioned in SOR.
- 5. Offered item and their make, model and part number are exactly functional replacement of specified SOR items in all aspects of specifications, size, installation and functionality. No additional software/hardware and workmanship will be required for installation and operation. All items must replace the specified SOR items without any modification / system shutdown. At any stage any or all of the items found contradicted to the said conditions the supplier shall be liable to replace any/all the supplied items with specified model, part numbers and specs as mentioned in the SOR free of cost to OGDCL.
- 6. All items to be supplied must be newly manufactured and free from defects.
- 7. Standard test quality control certificates should be provided (where applicable).
- 8. The delivery period must be quoted to the most minimum possible extent however delivery period should not exceed 24 weeks from the date of establishment of letter of credit
- 9. Payment will be made on following payment milestones:
 - a. Seventy (70%) percent of Material LC/Purchase Order Price shall be paid by OGDCL on shipment of the complete material.
 - b. Thirty (30%) percent of the Material LC/Purchase Order Price shall be released under the L/C upon delivery of Complete Equipment/material at Karachi Port, Pakistan and after inspection/acceptance of material confirming complete delivery on submission of balance payment invoice.
- 10. The bid validity period of <u>180 days</u> is required from the date of bid submission/opening. Bid bond amounting to USD 1,000/- or equivalent Pak rupees should be enclosed with the technical bid. Bank guarantee is only acceptable from banks as listed in attachment # 06 for both performance and bid bond.
- 11. Certificate of incorporation and fair price certificate showing name/designation/contact details of the person signing it must be enclosed with the bid.
- 12. The charges at Karachi Sea/Airport should be included in the freight cost of CFR delivery along with corresponding charges such as delivery order/port handling & container rentals for free time etc. However, this freight cost should not include custom duties and taxes at Karachi Seaport/Airport which shall be paid by OGDCL.

PROC-FC/PROP/P&P/SINJ-4451/2019

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	0 29-11-18	Issued For Review	SOH Initial	BA Initial	AJ Initial	Signature	
	Rev Date	Description	Prepared by	1		Approved By	
•	1 11-Dec-18 0 29-11-18	Re-Issued For Review Issued For Review Description PETROC C-2, BLOCK	SOH SOH Initial Prepared by CHEMICAL NO. 17, GULS	BA BA Initial Checked by ENGINEEF	AJ Initial	Approved By	
	Potrochem	TEL: +92 21 FAX : +92 21 FAX : +92 21 E-MAIL: cont	34961088 & 3 34961089 tact@pcec.com	4827780, n.pk WEBSITE	www.pcec.com.p		
	TIE-	IN OF BITRIS	M AND	GUND	NWARI	AT SINJHORO PLA	ANT
	TJTLE	PROCESS	/ MECHA	NICAL DA	TASHEET	FOR PRESSURE CONTRO	DL VALVE

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l & Gas Developme	nt Co		DOCUMENT TITLE Data Sheet For Pressure Control Valve					-	Consultants					
Limited							·			······		Petrochemical		
CLIENT			DOCUMENT	NO.		2738-PRO-DS-00)1			Revision-2	f	Enginnering Consulta		
	1	Tag Numbe	ər	I.		PCV-102			!			CONSULTANT		
	2	Service / Lo			PVE 1.410/PL-1	Inlet Separator						· ·		
	. 3	Line Size			<u>.</u>						· ·			
•.	4	Area Classi	fication			Zone IIB.						· · · · · · · · · · · · · · · · · · ·		
	5	Ambient Te	mperature	Min.	Max	32		۴F		. 130		°F ·		
GENERAL	6	Allowable S	ound Pressure	_evel	dBA	85 @ 1 m from ti	ne Valve							
	. 7	Tightness F	Requirements			ANSI V with met	al seat			•				
t i st	8	Available ga	as supply press.	Min.	Max.	500	÷.,	ps	si-g	2000	· · ·	psi-g		
	9	Fail Safe Po	osition			Open				k				
· · · ·	10	P&ID Drawi	ng Number			2738-PID-001								
	11	Line Size ar	nd Schedule	Inlet	Outlet	4-inch / 80 Schee	tule			4-inch / 80 Sch	edule			
PIPE LINE	12	Pipe Materia				CS								
	13	Pipe Insulat	ion			None						· · · · · ·		
	14	Process Flu				Gas								
	15	Upstream C				Gas						and the second		
	16	Differential	Pressure for Act	uator Sizing		2000				psi				
						· · · · · · · · · · · · · · · · · · ·		CA	ASE-1	CASE-2		CASE-3		
	17	Flow			· · ·	MMScfd			15					
PROCESS	18	Inlet Pressu				psig			1100		500			
CONDITION	.19		ure (NOTE - 9)			psig				25				
	20	Inlet Temper				٥F				130				
	21	Molecular M				MW				22.1				
	22		mpressibility fac	or		-				0.8792				
	23	Inlet Viscosi				сР				0.01502				
	24 25		ecific heat ratio							1.515				
	25	Inlet vapor p Flow Co-effic				psia		-		-				
CALCULATED	26	Travel				- %	· · · ·	-		VTS				
RESULTS	27	Sound Press	ure level			dBA		\vdash		VTS		· · · · · · · · · · · · · · · · · · ·		
	29	MFR	Model	1.	1.			50	MFR	VTS	, 	LUTO .		
	30	Body Type	1	Globe	·	1			Signal : Inlet	Outlet	- 3-15 Ps	VTS		
	h	Body Size	Trim Size	VTS	VTS	1.			Increase Signal		VTS	· · · · · · · · · · · · · · · · · · ·		
		Rated Cv	Characteristic	VTS	Linear	PNEUMAT	1C	59			VTS	· · · · ·		
	33	End Connect		RF 1500#		POSITION				Gauges	N/R	YES		
	34	Body Materia	1	A216 Gr. \	WCB	1			Smart E/P Type		N/R			
			T			1		Ľ				· · · · · · · · · · · · · · · · · · ·		
	35	Bonnet Type	Material	Standard	A216 Gr. B			62	Certification / IP	Rating	N/R	· .		
	36	Flow Directio	n	VTS		[63	MFR	Model	1.	I.		
		Lubricator	Isolat. Valve	No	No	· · · ·		L						
DDY AND TRIM		Guiding	No. of Ports	VTS	No VTS	SOLENOID VA	LVE		Type		N/R			
		Trim Type		VTS					When De-energ		N/R			
		Rate Travel		VTS					MFR	Rating / Voltage Model	N/R			
ł		Plug/Ball/Disk	Material	ss							- N/R	<u>I</u>		
ł		Seat Material		ss		SWITCHES	5		Tag Open		N/R			
ŀ		Cage	Stem Mater.	VTS	VTS		-		Tag Close		N/R	······		
ł		Gasket Mater		316SS Sp.				_	Certification / IP	Rating / Voltage	N/R			
ŀ		NACE MR01-		N/A					MFR	Model	1.			
F	46			L		INSTRUMENT	GAS		Set Pressure	1.10001	VTS	<u>I</u>		
ł	47	· · · · · · · · · · · · · · · · · · ·				SET	.		Filter	Gauges	Required	Required		
		MFR.	Model	-	-	h			HydroPressure	1246963		C/BS6755 Pt. 1		
ŀ		Гуре		Diaghram C	Operated	TESTS	·		Leakage		ANSI B10			
ľ			A 50.0									owserve/Masoneilan o		
ACTUATOR			Area	VTS	VTS		1	77	Manufacturer		equivaler			
		ail Safe Posi		Open		DUDC		78	Model					
. L		landwheel Lo	cation		ide mounted	PURCHASE	- [79	Purchase Order I	Number		· · ·		
	53 E	Bench Range		VTS			. [80	Price	Item Number				
		Stroke Time S		VTS										

VTS: Vendor to Specify Bolting Material SS304.

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Control valve to be supplied with stainless steel wire and tag with stamping of tag no. (PCV-102) in 5mm lettering. Vendor to select best suitable and Guarantee compatibility of proposed/ selected material of construction for subject service. Material Testing certificate shall be part of scope of supply. At full opening, PCV shall have minimum possible pressure drop. Corrosion proof painting to be considered. Complete Control system as per attached P&ID to be offered complete in all respect including Control valve, electronic controller, interconnecting tubing etc.

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A CONCEPT			I AND GUNDANWARI			Petrochemical Petrochemical
& Gas Development Limited	Company	DOCUMENT NO.	2738-PRO-DS-001		Revision-2	Enginnering Consultants CONSULTANT
CLIENT		COMPONENTS		DESIGN		
• +	1	COMPONENTS Methane		74.03		
	3	Ethane		11.09		
	4	Propane		4.67		
		i-Butane		0.44		
-	5	n-Butane		0.77		
.	. 7	i-Pentane		0.10		
	8	n-Pentane		0.07		
	9	n-Hexane		0.40		
	9 10	n-Heptane +		1.71		
· · · •	10	Nitrogen		3.60		
	12	Carbon dioxide		3.12		
	12					
	13					
	14					
	15					
	17					
: · ·	18	-				
	19					
•	20					
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Date		1	1 1		Approved By
	9-11-18 Date	Date Description	D CO D CO 9-11-18 Issued For Review SOH Initial Date Description Prepared by	OIL & DEVELO COMPANY	9-11-18 Issued For Review SOH BA AJ

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Pa		Client: OGDCL Project: TIE-IN OF BITRISM AND PROCESS / MECHANICAL D	ATASHEET FOR RESTRICTION (RO-101)	I ORIFICE
Consultan	ts	Document No. 2738-PRO-DS-00	2 Sheet 2	of 2
PPLICABLE 1	0:	() PROPOSAL (X) PURCHAS	E () AS BUILT UNIT	Inlet Separator
OR		O.G.D.C.L	NO. REQUIRED	· 1
SITE		Sinjhoro		
SERVICE		Hydrocarbon	SERIAL NO.	
MANUFACTU	ER			
	1	Tag Number	RO-101	
		Service	Diff. Pressure RO	
		Line Size	2-inch	
		Fluid State	Gas	
		Normal Flow MMSCFD	6.9	
		Inlet Pressure PSIG	1140	
		Outlet Pressure PSIG	25	
FLUID DATA		Temperature °F	130	
		Specific Gravity	0.762	
	11	Comp. Factor Z (at Normal Pressure)	0.8135	
• • • • • •	12	CP/CV	1.556	
	13	Op. Viscosity Up Stream cP	0.01507	
	14	Base Press (psia) Base Temp °F	14.7 60	
		Design Pressure PSIG	1300 @ 180 °F	
· · · · · · ·	16	Type of meter	Not required	
METED	17	Diff. Pressure	Not required	
METER	18	Static Press. Range	Not required	
54 1	19	Calibration Units	Not required	
alter e	20	Beta = d/D	0.2483	
	21	Orifice Bore Diameter	0.482"	
	22	Line I.D	1.939"	
	23		600#	
	24	Vent or Drain Hole	Not required	
	.25	Plate Thickness	Note-1	
	26	Pipe Schedule	80	· · · · · · · · · · · · · · · · · · ·
	27	Concentric/Other	Cocentric	
· · ·		Sq.Edged / Other	Sq. Edge	
		Flange Taps / Other	Not required	
ar An an an		Flange R.F / Other	Not required	
1		Flange Type W.N/ Other	Not required UNS S31803	
		Material	Seller	
·	33		Gener	
	34	Item no.		

Product Specification

.ct: .omer Reference: Pressure Control Valve n: 2 Rev: Qty: 1 Jgs: LCW-101 Jescription: DLC3010 DLC3000 Mtg Service'Description:

Level Controller: Action: Direct Approval Agency: IECEx/ATEX/LCIE Approval: Intrinsic Safe/Flameproof/Type N/Dust Factory Calibration: No Conduit Connection: 1/2 NPT Cable Gland: None Conduit/Air Port Plastic Plugs: No

Field Mounting Parts: Level Sensor Type: Fisher 249 Series Heat Insulator: Yes Instrument Type: DLC3000 Series Classic TE (Flivels) fields here Here Herenous Class 975 will bridge 900 see in ter 72bio class 975 will bridge 900 see in ter 72-

Lead Time: Rev: **A**

Signature Series Testing: No Protocol: HART Output Signal: 4 to 20 mA dc Include Note with Order: Not App Type: DLC3010 Supplemental Attribute: Not App World Area Selections: North America

Mounting Method: Integral Supplemental Attribute: Not App BATTELE

Sliding Stem Valve Specificatio

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	Slid	ding Ste	em Va	alve S	pecifica	ation	 	5-43	Real Real
	S PEVELUI MENT								
Contact: Customer Reference: Pr	Control Val						· · · · ·		
Illem: 2	Rev:			ce Reforce T NR 4 541	ce: ເລີດ (ແນຣ,294 /			Lead Time:	Day(s)
Tags: PCV-102	ILEV.			Modified: 1				Rev: A	
Description: N	LET Freedor Elicen	Ni Suctors Mi		Nounee	د. اوام متدرسته ا مممم مشاد دده				
Service Description:	VU		ە مەدى دى	ي ڪلي ٿي کي جي وٽ روند ۽ 1		_U'			
Service:		a .,		Positions	Tuno:	DVCG2	00,Auto Calibrat		
Size and Type:	NPS 4 HPT		i na wata ing mangangan Katalan	Input Si		4 to 20	mA dc	le-AC	
Body Style:	Globe			Access:			Filter/Regulator		
Design Temp:	130 deg F	1		Gauges			sig/0-4 bar 🦯		
Design Press:	2000 psig			Action:		Direct	ngio + bui 🦻		
End Connect/In/Out			4 C				olosion Proof/Int	rinsic	
End Connect/In/Out:	4 CL1500/RF Fig/Ri	r rig	•	Certifica	tion:	Safe/N	onincendive .		· · ·
Material:	WCC Steel		· · · · ·	Controlle	r Type:			• .	
Ports:	1		1	Action:			ter ter starte.		·
Flow Direction:	Up		2000 - MA	Measu	re Element:	1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 -			
Trim Number:	207A			Range:					1. J. 1. J.
Cage Matl:	S17400 SST		. 1	Output					
Retainer Matl:				Mounti					
Bushing Matl:				Airset:			a di setta		
Seat Ring Matl:	S41600 SST			Mounti	ng:				
VALVE PLUG				Transduc	er:				
Material;	S41600 SST			Input Sig	nal:		1 () () () () () () () () () (
Buiding:	Cage			Output S					
 Balance: 	Balanced			Action:	-				
Shutoff Class:	ANSI CL V		· .	Mounting	g:				
Port Size:	2 7/8 Inch			Airset:				-	
Characteristic:	Whisper III, Level D	3		Certifica	tions:				
Stem Material:	S20910 SST		•	Line In:		4 in, SC	CH 80		
Stem Size:	1 Inch			Line Out:		4 in, SC	CH 80		
Bonnet Style:	Plain			Insulation		None			
Boss Size:	5			Service C					
Packing: Access:	Single PTFE			Process F					
Bolt, Bonnet:	No			Critical Pr					
	SA-193-B7 Studs/2			Shutoff D	rop:	2000 ps	5 i		
PackFlg/Bltg: Actuator:	SST Pkg Flg, SST S			-					
Type/Size:	Spring & Diaphragr 657/87	n			•				
Travel:	2 Inch								•
Bench Set:	6-17 psi	an an th						Les and a second	
	PDTC								
Supply:	Air								
	0 to 40 psig		· · ·						
Fails Valve:	Open								
Handwheel:	Top Mounted Handy	wheel		Max Rate	d Cv:	37.1	•		
Variable Name		Unit	C A	SE-1	CASE-		CASE-3	1	
Volumetric Flow	Rate Gas (Qg)	MMscfd	The second se	000000	15.00000				
Inlet Pressure (P		psig	1	0.000			15.0000000		
Outlet Pressure (1.1.1		1100.00		500.000 👷		
		psig		.000	25.000	1	25.000		
Inlet Temperature	= (i I)	deg F	1	.0000	130.000		130.0000		
M / Gg	(h. (М		.100	22.100		22.100		
Specific heats rat		- · · · ·	1	515	1.515		1.515		· . ·
Dynamic Viscosit		сP	1	015	0.015		0.015	1	· .
Sizing Coefficient	t (Cv)	a de la companya de l	8.	988	16.267		35.107		
% Open				23	43		94		
Valve LpA(LpAVa	alve1m)	dB(A)		88	87	`	85		
								1	
IOTES:		L	<u> </u>			<u> </u>		<u> </u>	······································
Ne have offered Top Mo	unted Handwhool								
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Kindly recheck before placing the order.

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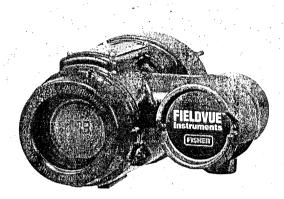
DLC3010 Digital Level Controller

Fisher[™] FIELDVUE[™] DLC3010 Digital Level Controller

The FIELDVUEDLC3010 digital level controller is used with level sensors to measure liquid level, the level of the interface between two liquids, or liquid specific gravity (density). Changes in level or specific gravity exert a buoyant force on a displacer, which rotates a torque tube shaft. The digital level controller converts this rotational motion to an electronic signal.

The DLC3010 is a communicating, microprocessor-based instrument that can be configured to sense the level, interface level, or density of liquids. In addition to the normal function of providing a 4 to 20 milliampere current signal, the DLC3010, using HART^R communications protocol, gives easy access to information critical to process operation. You can obtain information about the process, instrument, or sensor using the 475 or 375 Field Communicator. The DLC3010 can be used in analog or HART digital signaling mode with the Emerson Process Management DeltaVt system.

The connection for HART communication may be made at any point in the field wiring that meets the HART impedance requirements. Configuration, calibration, diagnostics, parameter review, signal monitoring and alert monitoring are all available



W7977-2

through the HART protocol. Information from the field can be integrated into control systems or be received on a single loop basis.

The DLC3010 digital level controller is designed to directly replace standard pneumatic and electronic level transmitters. It mounts on a wide variety of Fisher 249 caged and cageless level sensors.

Product Bulletin 11.2:DLC3010 March 2016

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DLC3010 Digital Level Controller Specifications

Available Configurations

DLC3010 Digital Level Controller: Mounts on caged and cageless 249 sensors. See tables 4 and 5 and sensor description.

Function: Transmitter

Communications Protocol: HART

Input Signal

Level, Interface, or Density: Rotary motion of torque tube shaft proportional to changes in liquid level, interface level, or density that change the buoyancy of a displacer.

Process Temperature: Interface for 2- or 3-wire 100 ohm platinum RTD for sensing process temperature, or optional user-entered target temperature to permit compensating for changes in specific gravity

Output Signal

Analog: 4 to 20 milliamperes DC (J direct action—increasing level, interface, or density increases output; or J reverse action—increasing level, interface, or density decreases output)

High saturation: 20.5 mA Low saturation: 3.8 mA High alarm: 22.5 mA Low Alarm: 3.7 mA

Only one of the above high/low alarm definitions is available in a given configuration. NAMUR NE43 compliant when high alarm level is selected.

Digital: HART 1200 Baud FSK (frequency shift keyed)

HART impedance requirements must be met to enable communication. Total shunt impedance across the master device connections (excluding the master and transmitter impedance) must be between

- 230 and 600 ohms. The transmitter HART receive impedance is defined as: Rx: 42K ohms and Cx: 14 nF
- In point-to-point configuration, analog and digital signalling are available. The instrument may be queried digitally for information, or placed in Burst mode to regularly transmit unsolicited process information digitally. In multi-drop mode, the output current is fixed at 4 mA, and only digital communication is available.

Performance

Performance Criteria	DLC3010 Digital Level Controller ⁽¹⁾	w/ 3-Inch 249W, Using a 14-inch Displacer	w/ All Other 249 Sensors
Independent	s 0.25%of	\$ 0.8%of	\$ 0.5%of
Linearity	output span	output span	output span
Hysteresis	<0.2%of output span		
Repeatability	\$ 0.1%of full	\$ 0.5%of	\$ 0.3%of
	scale output	output span	output span
Dead Band	<0.05%of input span		
Hysteresis plus		<1.0%of	<1.0%of
Deadband		output span	output span

NOTE At full design span, reference conditions. 1. To lever assembly rotation inputs.

Note: At effective proportional band (PB)<100% linearity, dead band, repeatability, power supply effect, and ambient temperature influence are potentially derated by the factor (100%/PB)

Operating Influences

-continued

Power Supply Effect: Output changes <±0.2%of full scale when supply varies between minimum and maximum voltage specifications.

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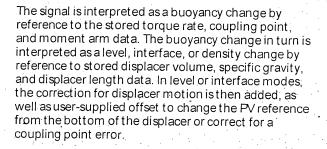
Installation		12
Installation		12
Ordering Information	•••	10
Construction		13
Construction		13
Heat Insulator	• •	10
DLC3010 Digital Level Controller		13
DLC3010 Digital Exercice Services		

DLC3010 Digital Level Controller D102727X012

Principle of Operation

The DLC3010 digital level controller is a loop-powered instrument that measure changes in liquid level, level of an interface between two liquids, or density of a liquid. A level, density, or interface level change in the measured fluid causes a change in the displacer buoyancy (figure 5). This change is transferred to the torque tube assembly. As the measured fluid changes, the torque tube assembly rotates.

The rotary motion of the torque tube is transferred to the digital level controller lever assembly (figure 5). The rotary motion moves a magnet attached to the lever assembly, changing the magnetic field that is sensed by the Hall-effect sensor. The sensor converts the magnetic field signal to a varying electronic signal, which is processed digitally to provide linearity corrections, sensitivity adjustment, and temperature compensation.



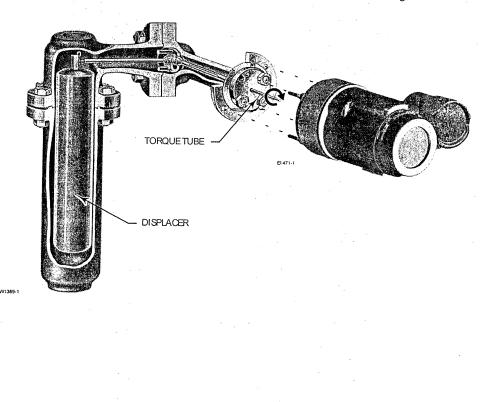
Product Bulletin

11.2:DLC3010

March 2016

The resultant primary variable (PV) is then compared to PV alarm thresholds (if enabled) and used to set status bits and/or trigger the analog alarm current. If the alarm is not triggered, the PV is used to generate 4-20 mA analog and 0-100% range digital signals by reference to the stored upper and lower range values. The resultant analog command is limited at the saturation values to allow discrimination between saturated and alarm signals.

Figure 5. Cutaway View of Fisher 249 Displacer Sensor with FIELDVUEDLC3010 Digital Level Controller



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249 Level Sensors Specifications

Liquid Level or Liquid-to-Liquid Interface Level: From 0 to 100 percent of displacer length

Liquid Density: From 0 to 100 percent of displacement force change obtained with given. displacer volume—standard volumes are J 980 cm³ (60 inches³) for 249C and 249CP sensors or J 1640 cm³ (100 inches³) for most other sensors; other volumes available depending upon sensor construction

Sensor Displacer Lengths

See tables 4 and 5 footnotes

Sensor Working Pressures

Consistent with applicable ASME pressure/temperature ratings for the specific sensor constructions shown in tables 4 and 5

Caged Sensor Connection Styles

Cages can be furnished in a variety of end connection styles to facilitate mounting on vessels; the

249 Level Sensors

249 level sensors used with the DLC3010 digital level controller are available in both caged and cageless configurations. Figure 6 shows a DLC3010 mounted on a caged 249 sensor. Caged sensors provide more stable operation than do cageless sensors for vessels with internal obstructions or considerable internal turbulence. Cageless sensors are generally used on specific gravity and interface control applications requiring large displacers that are more easily accommodated by flange connections up to 8 inches. The availability of many different displacer stem lengths permits lowering the displacer down to the most advantageous depth in the vessel. equalizing connection styles are numbered and are shown in figure 7.

Mounting Positions

Most level sensors with cage displacers have a rotatable head. The head may be rotated through 360 degrees to any of eight different positions, as shown in figure 8.

Construction Materials

See tables 2, 4, and 5

Operative Ambient Temperature

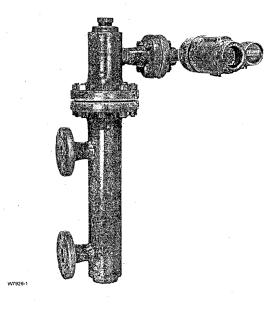
See table 3.

For ambient temperature ranges, guidelines, and use of optional heat insulator, see figure 2.

Options

J Heat insulator J Gauge glass for pressures to 29 bar at 232_C (420 psig at 450_F), and J Reflex gauges for high temperature and pressure applications

Figure 6. 티묘DVUEDLC3010 Digital Level Controller and Fisher 249B Level Sensor



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Table 2. Displacer and Torque Tube Materials

Part	Standard Material	Other Materials				
Displacer	304 Stainless Steel	316 Stainless Steel, N10276, N04400, Plastic, and Special Alloys				
Displacer Stem, Driver Bearing, Displacer Rod and Driver	316 Steinless Steel	N10276, N04400, other Austenitic Stainless Steels, and Special Alloys				
Torque Tube	N05500 ⁽¹⁾	316 Stainless Steel, N06600, N10276				
1. N05500 is not recommended for spring applications above 232_C (450_F). Contact your <u>Emerson Process Management sales office</u> or application engineer if temperatures exceeding this limit are required.						

Table 4. Caged Displacer Sensors⁽¹⁾

Table 3. Allowable Process Temperatures for Common Fisher 249 Sensor Pressure Boundary Materials

	PROCESSTEMPERATURE					
MATERIAL	Min.	Max.				
Cast Iron	-29_C(-20_F)	232_C(450_F)				
Steel	-29_C(-20_F)	427_C (800_F)				
Stainless Steel	-198_C (-325_F)	427_C (800_F)				
N04400	-198_C (-325_F)	427_C (800_F)				
Graphite Laminate/SST Gaskets	-198_C(-325_F)	427_C(800_F)				
N04400/PTFEGaskets	-73_C(-100_F)	204_C(400_F)				

Tubic 4. Ougee	Displace cense			and the second	
TORQUETUBE	SENSOR STANDARD CAGE, HEAD, AND TORQUE TUBE ARM MATERIAL		EQUALIZINGCONNECTIO	N	PRESSURE RATING ⁽²⁾
ORIENTATION			Style	Size (NPS)	FILESONETATING-7
	(2)		Screwed	1-1/2 or 2	CI 125 at 250
1	249 ⁽³⁾	Cast Iron	Flanged	2	CL125 or 250
		· ·	Screwed or optional socket weld	1-1/2 or 2	CL600
Torque tube arm	249B, 249BF ⁽⁴⁾	Steel	Raised face or optional ring type joint	1-1/2	CL150, 300, or 600
rotatable with			flanged	2	CL150, 300, or 600
respect to			Screwed	1-1/2 or 2	CL600
equalizing	249C ⁽³⁾	316 Stainless Steel		1-1/2	CL150, 300, or 600
connections			Raised face flanged		CL150, 300, or 600
	249K	Steel	Raised face or optional ring type joint flanged	1-1/2 or 2	CL900 or 1500
	249L	Steel	Ring type joint flanged	2 ⁽⁵⁾	CL2500
2. DIN flange connectio 3. Not available in BMA 4. 249BF available in BM	ns available in EMA (Europe IA only, Also available in DII	, Middle East and Africa).	nd 120 inches. The 249 uses a displacer with a lengt	n of either 14 or 32 ind	nes .

Table 5. Cageless Displacer Sensors⁽¹⁾

ace or optional ring type joint CL150, 300, or 600 ed face CL150 or 300 ace CL150, 300, or 600 ace or optional ring type joint CL900 or 1500 (EN PN 10 to DIN PN 250)
ace CL150, 300, or 600 CL900 or 1500
CL900 or 1500
ace or optional ring type joint
ed face CL150, 300, 600, 900, 1500, or 2500
ed face or flat face CL125, 150, 250, 300, 900, or 1500 (EN PN 10 to DIN PN 160
weld end, XXS CL2500
ed face CL150, 300, or 600
ed face CL150, 300, or 600
se

Not available in EMA.
 249P available in EMA only.
 Wafer Body only applicable to 249W

DLC3010 Digital Level Controller D102727X012

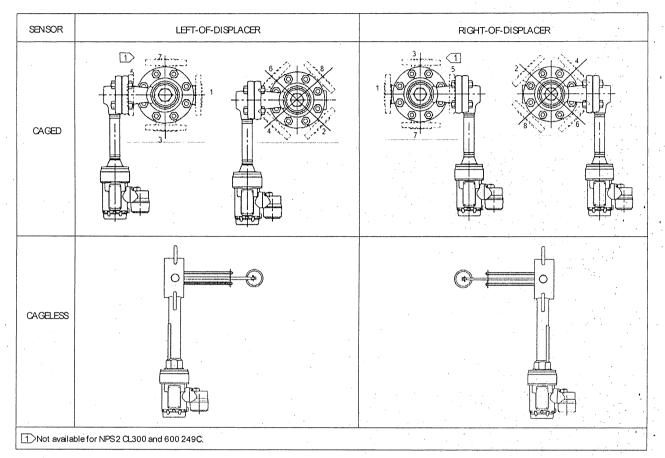


Figure 8. Typical Mounting Positions for FIELDVUEDLC3010 Digital Level Controller on Fisher 249 Sensors

Construction

Refer to the specifications tables. Review the descriptions below each specification and in the referenced tables and figures; specify the desired choice whenever there is a selection to be made.

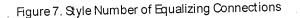
Heat Insulator

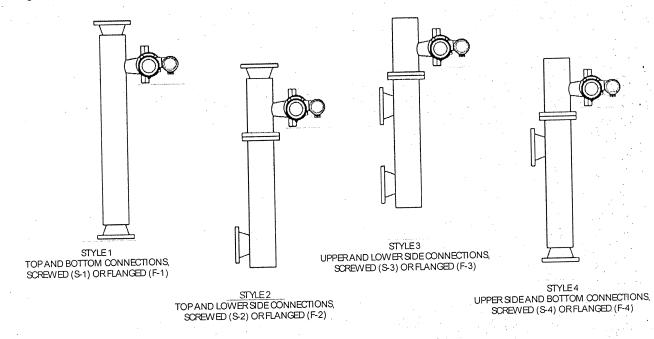
DLC3010 Digital Level Controller

If the DLC3010 and the 249 sensor are ordered as an assembly, and a heat insulator is required for the application, order the heat insulator as a 249 sensor option. If the DLC3010 is ordered separately, the heat insulator is available as a kit.

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Installation

A 249 sensor may be shipped with the DLC3010 digital level controller installed or they may be shipped separately.

When shipping a skid mounted system, where the displacer cannot be restrained, it is recommended that the transmitter be uncoupled and the lever assembly locked to prevent damage. The transmitter must be re-coupled at commissioning, and a zero-trim will be required.

Dimensions for the DLC3010 and 249 sensor product construction are shown in figure 9 and tables 6 and 7. Dimensions of other combinations are available upon request.

Ordering Information

When ordering, specify:

n Process temperature and pressure and ambient air temperature

n DApplication

- $n \square$ iquid level service (specific gravity)
- n □nterface level service (specific gravity of both liquids and minimum differential gap or span required)
- n Density service (minimum and maximum specific gravity required)

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CONTROL VALVES WITH POSITIONER AND LEVEL TRANSMITTER CONTROLLER FOR SINJHORO PLANT

TABLE OF CONTENTS CONSISTING OF FOLLOWING SECTIONS

SECTION - I

- A. Schedule of Requirement (Annexure-A)
- B. Terms and Conditions (Attachment # 01)
- C. Payment Terms (Attachment # 02)
- D. Performance Bond Format (Attachment # 03)
- E. Delivery Period (Attachment # 04)
- F. Corporate and Financial Information (Attachment # 05)
- G. List of banks for bid and performance bond guarantees(Attachment # 06)

<u>SECTION – II</u>

MASTER SET OF PRESS TENDER DOCUMENTS-FOREIGN AVAILABLE ON OGDCL WEBSITE: <u>WWW.OGDCL.COM</u> FOR REMAINING TERMS & CONDITIONS ALONG WITH <u>ANNEXURES I.E</u> <u>BID BOND FORMAT</u>, DATA SUMMARY SHEET, BIDDING FORM, INTEGRITY & ETHICS PACT <u>ETC WHICH ARE ALSO MANDATORY PART OF TECHNICAL AND COMMERCIAL PROPOSALS</u>

(NOTE: IN CASE OF ANY CONFLICT BETWEEN SECTION I & SECTION II, SECTION I SHALL PREVAIL OVER THE TENDER DOCUMENT)

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Attachment # 01

TERMS & CONDITIONS

- 1. The case will be processed on single stage two envelop bidding procedure as per PPRA Rules.
- 2. Bid shall remain valid for a period of 180 Days from the date of technical Bid Opening.
- 3. Commercial evaluation will be made on complete package. Incomplete bid will be rejected and will not be considered for evaluation. Bidders should quote for all the items in schedule of requirement.
- 4. The bidders are required to submit a Bid bond amounting to <u>USD 1000/-</u> or equivalent Pak rupees in shape of Bank Guarantee/pay Order upfront along with the technical bid. Any bid without bid bond shall be rejected without any right to appeal.
- 5. Bid Bond shall remain valid for a period of 210 Days from the date of technical Bid Opening. The Bid Bond shall only be issued by Pakistani Scheduled Banks listed in Attachment-06 other than that is not acceptable
- 6. OGDCL may arrange Third Party Pre-Shipment Inspection at its own cost.
- 7. Within ten (10) days of the receipt of notification of intent to award the Contract from OGDCL, the successful Bidder shall furnish a Performance Bond in the Form of Bank Guarantee (Attachment-03) for an amount of US\$ ten (10) percent (%) of the Contract Price as a guarantee for the due and faithful performance of the Contract. The said Performance Bond shall be valid upto eighteen (18) months from the date of shipment. <u>The performance Bond shall only be issued</u> by Pakistani Scheduled Banks listed in <u>Attachment-06</u> other than that *is not acceptable*. Failure of the successful Bidder to comply with the requirements of Instruction shall constitute sufficient grounds for the annulment of the award and forfeiture of the Bid Bond, in which event OGDCL may make the award to the next lowest evaluated Bidder or call for new Bids.
- 8. <u>The bidder must provide a "certificate of compliance/acceptance"</u> (attachment # 06) of complete tender document along with the technical bid.
- 9. Only those clarifications will be entertained which are received ten (10) days before technical bid opening. Any clarification received after that shall not be responded.
- 10. Payment will be made as per Attachment No. 02.
- 11. Corporate and financial information of the company needs to be submitted with the technical bid as per Attachment # 05.
- 12. Copy of Certificate of incorporation to be enclosed with the technical bid.
- 13. Blacklisting affidavit on letterhead of LC beneficiary and local agent to be enclosed with the technical bid.

Attachment # 02

PAYMENT TERMS

The payment shall be made as follow:-

- a. Seventy (70%) percent of Material LC/Purchase Order Price shall be paid by OGDCL on shipment of the complete material. The payment under the L/C shall be effected upon submission of following documents upon each shipment of material component:
 - I. Original Clean on-board ocean vessel Master bills of lading.
 - II. Original detailed invoice showing material description, quantity unit price and total price strictly in line with the Contract.
 - III. Packing list
 - IV. Certificate and list of measurements and weight gross/net.
 - V. Mill Inspection/Quality Certificate.
 - VI. Insurance declaration.
 - VII. Warranty Certificate
 - VIII. Certificate of origin.
 - IX. Third Party Inspection report/certificate issued by any one of the following (if required)
 - 1. M/s Bureau Veritas Pakistan (Pvt) Ltd
 - 2. M/s SGS Pakistan (Private) Limited
 - 3. M/s TÜV Rheinland Arabia LLC Pakistan
 - 4. M/s Applus Velosi Pakistan
 - 5. TUV Austria Bureau of Inspection & Certification (Pvt.) Ltd. Pakistan
- b. Thirty (30%) percent of the Material LC/Purchase Order Price shall be released under the L/C upon delivery of complete equipment/material and after inspection/acceptance of material confirming complete delivery upon submission of supplier's original invoice duly verified by OGDCL.

PERFORMANCE BANK GUARANTEE

Oil & Gas Development Company Limited OGDCL House, Jinnah Avenue, Blue Area, Islamabad, (Pakistan)

Dear Sir,

Ref;	our	Bank	Guarantee	No			in	the	sum	of
				Account			in co	nsidera	ition of	you
having			ente	red		into			Con	tract
No			Dated		with					C

alled Contractor and in consideration for value received from CONTRACTOR. We hereby agree and undertake as followings:

1 To make unconditional payment to you as called upon of (10%) ten percent of the Contract value of the contract price mentioned in the said contract, on your written FIRST and SIMPLE demand without further recourse, question or reference to CONTRACTOR or any other person in the event of default, non-performance or non-fulfillment by CONTRACTOR of his obligations, liabilities, responsibilities under the said contract of which you shall be the sole judge.

2 The accept written intimation from you as conclusive and sufficient evidence of the existence of the default or breach as aforesaid on the part of CONTRACTOR and to make payment immediately and forthwith upon receipt of your FIRST and SIMPLE written demand.

3 This Performance Bond shall remain valid and in full force and effect upto ______ or issue of statement of discharge by your authorized representative or return of original guarantee whichever is earlier.

4 <u>DEMURRAGE DUE TO DELAY IN RECEIPT / NEGOTIATION OF ORIGINAL SHIPPING</u> <u>DOCUMENTS.</u>

If clean documents are not negotiated within Negotiation Period allowed in Letter of Credit or documents are with held by Bank on account of any discrepancy:

 If the Demurrage, if any incurred due to late negotiation of the Clean Documents and paid by OGDCL will be realized from the beneficiary of L/C, by encashing this Performance Bond to the extent of demurrage amount. In case demurrage amount exceeds the total value of this Performance Bond the balance amount will be payable by the beneficiary.

1 That no grant of time or other indulgence to, amendment in the terms of the Contract by Agreement between the parties, or imposition or Agreement with CONTRACTOR in respect of the performance of his obligations under the said Agreement, with or without notice to us, shall in any manner discharge or otherwise affect this Guarantee and our liabilities and commitments there under.

2 This is an independent and direct obligation guarantee and shall be binding on us and our successors interest and shall be Irrevocable.

3 This guarantee shall not be affected by any change in the constitution of the <u>Guarantor Bank</u> or the constitution of the Contractor.

4 The Guarantor Bank Warrants and represents that it is fully authorized, empowered and competent to issue this guarantee.

(BANKERS)

DELIVERY PERIOD TIME IS OF ESSENCE

SUPPLY OF EQUIPMENT/MATERIAL

The Supplier is required to deliver the complete equipment/material in **24 Weeks** from the date of establishment of letter of credit on CFR by Sea Karachi Port basis.

FORMAT OF CORPORATE & FINANCIAL INFORMATION

<u>PART - I</u> GENERAL INFORMATION

- 1. Name (Full Company Name):
 - Postal Address :
 - Telephone:
 - Facsimile:
 - e-mail:
 - Website Address:
 - 1.1 Has the Company operated under any other name? If yes please give name, date of change and reason for change.
- 2. Type of Entity/Firm:
 - Corporation/Stock Company
 - Public Limited
 - Private Limited
 - Partnership
 - Proprietorship
- 3. Shareholders information/pattern with names and addresses of majority shareholders.
- 4. Place of Incorporation/Registration:
- 5. Year of Incorporation/Registration: (Please provide copies of Incorporation/Registration Certificates and Memorandum & Articles of Association)
- 6. Company's National Tax No.
- 7. Company's Core Business Areas and their annual sales revenue/earnings during last five (5) years.
- 8. Name & Address of Owners/Directors
- 9. Valid Registration Certificate with Pakistan Engineering Council (PEC) where applicable.

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<u>PART - II</u> FINANCIAL STRENGTH

1. Provide details with regard to the financial standing of the applicant including copies of last three (3) years Audited profit & loss account and balance sheet. Also, please fill the financial summary as per below table;

S. No.	Description	Years			
5. NO.	Description	2014	2015	2016	
1	Sales Revenue				
2	Paid Up Capital				
3	Profit Before Tax				
4	Profit After Tax				
5	Current Assets				
6	T. Asset				
7	Owner Equity				
8	Long Term Debt				
9	Current Liability				
10	Total Liabilities				

- 2. Bank(s) credit worthiness certificates (Latest Period) of applicant organization and available credit ceiling/limits with Account Number/Title.
- 3. Detail record with regard to litigation/arbitration proceedings or any other dispute related to project undertaken/being undertaken by the Bidder their Sub-Contractors and Suppliers (Specially with OGDCL it Joint Venture Partners or other public and private organizations working in the Oil & Gas sector of Pakistan) during past five (05) years.
- 4. Any information including brochures, references and other documentary evidence of technical qualification, capability and experience of the Applicant to execute the Project.

The undersigned on behalf of ______ hereby declare that the statements made and the information provided official herewith is complete, true and correct in every detail.

Signature

Official Seal of the Company

<u>COMPLIANCE CERTIFICATE</u> (On official letter head)

Subject : <u>TENDER NO. PROC-FC/CB/P&P/SINJ-4451/2019 FOR CONTROL VALVES</u> WITH POSITIONER AND LEVEL TRANSMITTER CONTROLLER FOR <u>SINJHORO PLANT</u>

We have read and understood the tender documents completely and confirm total compliance with the technical and commercial requirement of the tender document.

Signed on behalf of_____

Sr. No.	Bank Name		
1	ALLIED BANK		
2	ASKARI BANK		
3	BANK AL HABIB		
4	4 BANK ALFALAH LTD		
5	DUBAI ISLAMIC BANK		
6	FAYSAL BANK		
7	7 HABIB BANK LTD		
8	8 HABIB METROPOLITAN BANK		
9	9 MEEZAN BANK LIMITED		
10	MCB BANK		
11	NATIONAL BANK OF PAKISTAN		
12	STANDARD CHARTERED BANK		
13	UNITED BANK LTD		

LIST OF BANKS FOR BID AND PERFORMANCE BONDS

Note: That bank guarantees are only acceptable from above listed banks.