CLARIFICATION NO.2

Tender No.PROC/LF/PT/P&P/QP·17650/19 - Lean Rich Glycol Heat Exchanger.

Properties of Lean Glycol/ Rich Glycol are mentioned below:

1- Lean Glycol (Shell Side)

$$PH = 5.90 (+ .10)$$

Sp. Gravity = (1.115-to-1.118)@ 30deg C

Fe2+ = 38-42 mg/L

Water Content = minimum <4%

2- Rich Glycol (Tube Side)

$$PH = 6.17 (+ .10)$$

Sp. Gravity = (1.065-to-1.080)@ 30deg C

Fe2+ = 51-54 mg/L

Water Content = 50-60 %.