

UCH COMPRESSION PROJECT



Design Engineering, Procurement (Supply), Construction, Installation/Erection, Pre-Commissioning, Commissioning & Start-up (including performance testing and Reliability Guarantee Test) of Compression System at UCH Compression Project

Tender Enquiry No. PROC-FC/CB/PROJ/UCH(COM)-4462/2019

Pre-Bid Clarification-06

Sr.	Reference	Description in Tender Documents	Queries	Response
1	iv of Clause-11.11b), Page-21 of 77, Condition of Contract	Within the premises of UCH plant area contractor will establish their own Camp area.	We understand that area for Camp for EPCC Contractors personnel, equipment and materials will be within	
2	Clause-1.1.7, Page-7 f 114, Scope of Work	The EPCC Contractor shall provide a temporary camp for his own personnel, equipment and materials in the vicinity but outside the UCH Gas Plants.	outside Main Plant Area and sufficient land / area shall be provided by OGDCL without any charges / rent etc. please	Please refer section IV Conditions of Contract clause 13.
3	Item-o of 11.2, Page-16 of 77, Condition of	The contractor shall provide the <u>NOC</u> on the judicial stamp paper regarding Reconciliation		

4	Milestone# 6b of a) of 24.2, Page-35 of 77, Conditions of Contract		under Sr.No.3 and 4 are same document, and the NOC mentioned in	Bidder should note that "clearance of punch list" is also mentioned in section 24.2 (6b). For payment milestones please refer 24.2 (6b). Whereas required NOC's are mentioned in Section 24.2 (6b), 11.2 & 69.
5	Clause-69, Page-71 of 77, Conditions of Contract	Whereas, following documents shall be submitted after the completion of Defect Liability Period: c) Undertaking/No Claim Certificate on judicial stamp paper.		
6	39.6 of Clause-39, Page-52 of 77, Conditions of Contract	The Contractor shall arrange to carry out a pre-shipment inspection of the supplies through approved third party	Inspection shall be carried out at Manufacturing Facility and Loading Port through Approved Third Party Inspection	Bidder understanding is correct. Further, bidder to confirm to adhere with the requirements as mentioned in tender document.

		inspection agency.	further imported material shall be	
		The scope for Open Box	inspected by OGDCL / ENAR/	
		Pre-shipment	Contractor's representative at Project	
		inspection, inspection at	site as Inspection at Discharge Port	
		loading Port of shipment	would be useless as well as impractical.	
		& inspection at		
7	Appendix-M	unloading Port of	Inspection of Local Supplies shall only	
'	Appendix-ivi	Discharge of Equipment/	be carried out at Project site by OGDCL/	
		Packages shall be	ENAR/ Contractor's representative and	
		carried/verified out by third	Third Party Pre-Shipment Inspection is	
		party inspector for	not required.	
		assuring the integrity of		
		shipment/packing	Please confirm.	
		Any demurrage paid by	We understand that demurrage caused	
		OGDCL due to	by due to any mistake/ reason of	
		inconsistency in B/L and	Contractor shall be beneficiary account.	
		manifest will be recovered	If any demurrage caused by due to any	Not acceptable. Bidder to adhere with
8	Clause-13 & 14 of	from beneficiary.	mistake / reason of OGDCL's scope /	-
	Attachment-2		responsibility shall be on account of	-
		In addition above	OGDCL.	
		demurrage due to any		
		reason shall be on	Please confirm.	
		beneficiary account.		

9	Second Para under Title of "Foreign Bidder", Page-4 of 35, Instructions to Bidders	The payment of custom duties & taxes, port charges (delivery order, de-stuffing, terminal, container retention, clearing/brokerage, demurrage (if any) and any allied charges), custom clearance, inland transportation & insurance, unloading & storage at site or any other shall be sole responsibility of the bidder/contractor. OGDCL shall only arrange marine insurance from NICL on behalf of contractor for the imported goods from port of loading up to port of unloading and its expenditure shall be on part of the contractor and it shall be recovered on actual from any due.	We understand that 1.OGDCL shall arrange Marine Insurance at its cost from NICL for to be Imported Goods which shall cover transit from Loading Port to Project site. 2. Please clarify the discrepancy of both clauses related to custom clearance and transportation.	Foreign supply component needs to be qouted on CFR basis, only for the purpose of processing letter of credit. However the payment of custom duties taxes, marine insurance, port charges (delivery order, de-stuffing, terminal, container retention, clearing/brokerage, demurrage (if any) and any allied charges), custom clearance, inland transportation & insurance, unloading & storage at site or any other shall be sole responsibility of the bidder, these charges shall qouted & paid in Pak Rupees only. These charges are already covered in bidder scope in Appendix-C2 under head of 6.0 Insurance (6.4) and 7.0 General Services (7.3 & 7.4).
		actual from any due Marine Insurance (from		
10	Item-k of Clause-11.8, Page-57 of 114, Scope of Work	Port of loading to Project site) Custom Duties,		

11	Clause- 4.14 to 4.16, Page-33 of 114, Scope of Work		Contractor's Scope of Work for Relocation of Diesel Tank and Tanks shall be limited to electrical equipment of the Diesel System only? or whole system is to be relocated by the EPCC contractor (reference clause 12.3.12.6 and 12.3.12.7 of Scope of Work)? Please clarify.	Please note that it is the responsibility of Contractor/bidder to evaluate the existing system/equipment that are comes under the relocation scope and if it is fit and suitable for further use (reuse/reutilize), as far as reasonable, shall be installed accordingly, otherwise new material/equipment shall be designed and provided accordingly as required without any additional cost and time. Further note that it is the responsibility of bidder and the part of their due diligence, to visit site before submission of proposal and obtain all the information at their own and ascertain & consider all the anticipated/additional material in their scope that may require at the time of detail engineering or during execution phase. Deviation at later stage shall not acceptable. Bidder/Contractor shall document every relocation equipment and make recommendations as to whether equipment condition warrants reinstallation, fit for re-utilization or not. In either case, client approval shall be sought.
12	Clause-7.10, Page-45 of 114, Scope of Work	The EPCC Contractor shall also be responsible for any re-location of and	Services Layout for our working and	Bidder to carry out a site visit for understanding the scope. Further, underground layouts shall be shared with

		piping (above ground or buried) due to any		successful bidder.
		modification.		
13	Clause-13.2, Page-96 of 114, Scope of Work	modification. EPCC Contractor will conform to the recommendations of Environment Impact Assessment (already performed by OGDCL for complete UCH Plant through its pre-qualified third party) during the execution of the Work. The UCH Compression Facility will be designed, constructed and commissioned so that during operation it conforms to all	Please provide the Environment Impact Assessment for Compliance.	The study will be carryout by OGDCL and report will be shared to successful bidder.
		requirements of the EIA.		
14	Datasheet for Centrifugal Compressor (Doc No.	Line.No.36, Sheet 2 of 8:	As per Industry practice, typically Client (OGDCL) should specify one normal operating point which is also the certified point. Additionally, ONLY ONE certified/guarantee point can be specified. Please confirm which point shall be the guaranty point.	The compressor package shall be designed in such a way that all cases shall be met under the performance curve of the compressor package.
15	0221-DS-1701)	Line No.38, Sheet 2 of 8: Process Control	OGDCL has specified both suction throttling and speed variation as process control method, and the specified suction throttling pressure is higher than	Suction throttling valve shall be required for initial compression scenarios as stipulated in the referred datasheet i.e. 835 to 500 Psig.

		the suction pressure of any operating point. Please clarify that for control purposes which control method shall take precedent.	Furthermore, EPCC shall propose or provide viable and optimum controlling method for overall operating envelope.
16	Requirement of Turbine Power and Compressor Flow Margins.	As in Guarantee points section, it is clearly defined the design pressures & we understand as per 'Note' that Power of Turbine should be at least 10% in excess of maximum required BHP required for compressors at extreme case without inlet air cooling at 130 Deg F. Whereas under section Vol-II→II A Process→Datasheets→0221-DS-1701-0 (Spec for Centrifugal Compressors)→ Notes It is requested that "EPCC TO DESIGN COMPRESSORS CONSIDERING 10% DESIGN MARGIN ON FLOW AND PROVIDE COMPRESSOR RUNS AT 110% DESIGN AND 25% TURNDOWN FOR EACH CASE." We understand that EPCC / Packager to consider only 10% design margin on power for the worst case as per the guarantee points section and EPCC / Packager don't need to consider	Referring to Sec 8.2.1(f) of 0221-GS-9510-3 (Spec for Centrifugal Compressors); "The Gas Turbine shall be capable of developing at least 110% of the power input requirement, at site rated conditions, when the compressor is working rated compression scenario i.e. maximum flow and compression ratio." Bidder to adhere with stipulated the tender requirements.

			additional 10% margin on flow as it shall be unreasonably increase the size of Compressor as well as Turbine due to double design margin. Please clarify.	
17		Line No. 62, Sheet 2 of 8: Note No.7: EPCC Shall also provide one additional run on 250 Psig suction pressure.	Additional run at 250 PSIG is specified. Please clarify that what is the gas composition and target discharge pressure for this additional run?	Composition of Case-03 is to be considered for additional case,
		•	Process gas has liquid @ current condition. Please provide composition after liquid remover (knock out drum or de-humidifier). Because Compressor will not take any liquid.	however, the discharge pressure would be the same i.e. 865 Psig.
19	Item-s of Clause-3.2.1.2, Page-20 of 35, Instructions of Bidders	The OEM must have adequately sized test bench for the quoted model of Gas Turbine and Compressor within their Facility which will be used to carryout FAT of all machines efficiently.	Please clarify that PTC-10 performance test should be carried out for all three identical casings?	Bidder understanding is correct. Further, Bidder to adhere with the tender requirements.
20	Clause-3.4.1, Page-23 of 35, Instructions of Bidders	The performance will be extrapolated using ASME PTC-10/applied codes and standards as per industrial	Please be informed that PTC-10 performance test for Compression Facilities at site will be extremely costly and time consuming.	Not acceptable. Further, Bidder to adhere with the tender requirements as per Clause-3.4.1of 'Instructions to Bidders'.

		practice and mutually agreed. The performance of the maximum power of the turbine at maximum ambient temperature .e. 55oC shall be met without any prior inlet air cooling system	·	
21	Clause-12.3.12.13, Page-73 of 114, Scope of Work	The Soil Investigation Report of UCH II Plant is provided in Appendix–I of this document.	Referred attachment is missing, kindly provide the same.	Please find attached.
22	Clause-2.1, Page -6 of 26, SPECIFICATION FOR ROTARY SCREW COMPRESSOR PACKAGE (0221-PA-2011)	0221-IMA-6001: General Specification for Instrumentation & Control	Please provide the Document No. 0221-IMA-6001.	Kindly refer Document 0221-IMA-6000-0 (Specification for General & Packaged Instrumentation).already part of tender document.



SOIL TESTING SERVICES

KGI - 2011 - 268

SOIL INVESTIGATION FOR UCH-II DEVELOPMENT PROJECT



Client: Oil & Gas Development Corporation Limited



Consultant: ENAR Petrotech Services (Pvt.) Limited

| January 2012



SOIL TESTING SERVICES

GEOTECHNICAL ENGINEERS

&

MATERIAL TESTING LABORATORY

C-101/A KDA Scheme 1, Karachi

Pakistan. 75350

Tel: +92-21-4381117-8 Fax: +92-21-4525206 House # 25, Street # 17, Sector I-9/1 Islamabad. Pakistan

Tel: +92-51-4436379 Fax: +92-51-4434708

Email: info@sts.com.pk www.sts.com.pk

EXECUTIVE SUMMARY

Geotechnical Investigation for UCH-II Development Project, Dera Bugti was carried out in the period of December 2011 to January 2012. Twenty-five boreholes were drilled and ten electrical resistivity tests were carried out as part of the field investigation. Soil and groundwater samples were also collected during the field investigation. Laboratory testing of these samples has been carried out in the lab and includes determination of index properties through grain-size analysis, Atterberg limits, density and specific gravity tests.

The ground conditions observed at the site indicate the presence of very dense silty fine sand in the boreholes drilled in the plant area while very stiff to hard clayey silt has been encountered in three boreholes in the well head area. Groundwater table has not been encountered in any borehole drilled at the site.

Keeping these conditions under consideration allowable bearing pressures for isolated and raft footings have been given. Seismic soil profile has been taken as (S_c) in accordance with UBC-97.

Non-aggressive chemical characteristics of the subsurface soil have influenced the selection of cement for underground concreting and it is recommended to use Ordinary Portland Cement (OPC).

The corrosiveness of the ground up to 5 meters below existing ground has been determined through electrical resistivity tests and very high resistivity values indicate non- corrosiveness of the subsurface deposits.

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1. INTRODUCTION

Oil & Gas Development Corporation Limited (OGDCL) is planning the development of the UCH-II Project at Dera Bugti, Balochistan. In order to determine the geotechnical parameters of the subsurface deposits and to carryout foundation design of the structures, Soil Testing Services (STS) were hired by the consultants for this project. ENAR Petrotech Services (ENAR) entrusted to carry out the geotechnical investigation works.

The geotechnical field investigation and laboratory testing was conducted by STS in the period of December 2011 to January 2012. Scope of work included drilling of twenty-five boreholes and carrying out electrical resistivity tests at ten locations. In each borehole field tests, including standard penetration test, were carried out along with the collection of undisturbed soil samples, laboratory testing and preparation of report including recommendations for foundation design.

The report consists of seven chapters with Chapter 2 describing the site's existing condition, Chapter 3 discusses the on site testing and drilling activities, Chapter 4 describes the performance of laboratory tests, Chapter 5 describes the subsurface deposits in detail, Chapter 6 includes the recommendation for foundation design and Chapter 7 contains a summary of conclusions regarding the ground conditions, with respect to geotechnical engineering for this project.

2. THE SITE

The site is located in the tribal Dera Bugti Agency, Balochistan. UCH-II Development Project is located besides the UCH-I Power Plant. The project area lies on relatively flat area and there are no major elevation changes across the investigated area, either in the plant area or at the well head. Besides the existing power plant other major feature near the site is the OGDCL staff camp.

3. **DRILLING, FIELD TESTING & SAMPLING**

The field testing program consisted of drilling works, excavation of test pits, in-situ testing including Standard Penetration Tests (SPT) and collection of soil and water samples including undisturbed sampling through Shelby tubes from clay samples. The following sections describe these activities in further detail.

3.1 **DRILLING METHOD**

All the boreholes were drilled by rotary wash boring method. In rotary drilling following drilling bits were used with different kinds of subsurface conditions:

- Tricone Bit silty sands and clay
- Core Barrel hard clay

3.2 FIELD TESTING AND SAMPLING

Field testing was carried out in boreholes. The tests included:

Standard Penetration Test (SPT)

Soil samples were extracted from all the boreholes with the help of following tools:

- SPT sampler for all types of soils
- Rock coring for hard clay

Following sections indicate the processes carried out in each of the field tests and sampling.

3.2.1 STANDARD PENETRATION TESTS (SPT)

The standard penetration tests (SPT) were carried out at 1.5m interval in the overburden above the bedrock. The standard penetration test was carried out by "Safety" type sliding hammer. Split-spoon sampler was used in cohesive and fine granular soils to conduct SPT.

The standard penetration test was carried out by an assembly of the following parts:

- Drive-weight assembly, consisting of a drive-weight assembly that consists of a drive head and a 63.5kg impact hammer, a hammer fall guide and the drop system. The drop mechanism will ensure a constant free fall of 760mm.
- Drive rods connect the drive-weight assembly to the sampler.

• The split spoon sampler was used to carryout the test, along with retrieving disturbed samples.

The base of the borehole was made clean and reasonably undisturbed at the test elevation. Following precautions were taken during the testing sequence:

- The level of water or bentonite slurry was maintained at a sufficient level above the groundwater level, to ensure any entry of water through the bottom of the borehole.
- The casing was not driven below the level at which the test will start.

The test was executed in the following steps:

- The sampler and the drive rods were lowered in the borehole and the hammer assembly added to it.
- The sampler is penetrated over seating drive of 150mm and the numbers of blows are recorded.
- In the same way the sampler is driven over a test drive of 300mm in two increments of 150mm.
- The numbers of blows are recorded during each of the last two increments.
- · The test was deemed finished when total number of blows equal to 50 was reached.

3.3 **SAMPLING**

Sampling forms an essential part of the geotechnical investigation process and good sampling is essential for proper laboratory testing of samples for determining strength and compressibility characteristics of soil.

3.3.1 SPT SAMPLES

Samples were recovered from standard penetration testing. The samples were recovered in split-spoon sampler and then stored in plastic bags. The storage of splitspoon samples in jars ensured retention of natural moisture of the samples which were later determined in the laboratory.

LABORATORY TESTING 4.

Laboratory testing was carried out on the retrieved split-spoon samples and rock cores. The following section enlists and gives details of relevant tests carried out on select samples as required for determining the subsurface conditions and correlating with the information obtained from field testing and sampling.

4.1 **GRAIN SIZE ANALYSIS**

The purpose of grain size analysis is to determine the sizes of the assemblage of particles that make up the soil. The grain size analysis is conducted in two parts: for particles above the "# 200 US sieve", sieve analysis is carried out by passing the selected soil sample from various sieves. For particles finer than the "# 200 US sieve", hydrometer analysis is carried out. The combined process of determination of the size of particles is termed as the grain size analysis.

The subsurface deposits encountered at the project site up to the explored depth of 20m consist of fine to medium grained sands. The grain size analysis, of the samples retrieved from SPT, show very minute percentage of particles finer than 75µm (# 200 sieve). Therefore, hydrometer analysis was not carried out on the samples. The samples were prepared in accordance with ASTM D 420 and the grain size analysis was carried out in accordance ASTM D 422.

The results are appended with the report in Appendix C. Grainsize analysis of fifty-three (53) soil samples were carried out.

4.2 **LIQUID AND PLASTIC LIMITS**

The liquid and plastic limits of soil are parameters that define the state of the soil at different water content levels. The liquid limit is the water content above which the soil goes from solid phase to liquid phase and the plastic limit indicates the water content below which the soil mass makes the transition from a plastic, remouldable solid to a brittle mass which can not be remoulded any more. The difference in the water contents at Liquid and Plastic limits is termed as the plasticity index and it is a measure of the plasticity of the soil under consideration. The samples used for determining the limits are finer than the "#40 US sieve". The limits were determined in accordance with the ASTM D 4318.

Liquid and plastic limits of four (04) samples were carried out in accordance with the given procedure. The soils plot below the A-line and can be classified as low plasticity silts with minute percentage of clay minerals.

4.3 **CHEMICAL TESTS**

Sulphate in groundwater or soil can attack concrete placed in the ground or on surface. A reaction takes place between the sulphate and the aluminate compounds present in the cement, causing crystallisation of complex compounds. The expansion, which accompanies crystallisation, induces stresses in the concrete, which results in mechanical disintegration.

In moist conditions, such as exposure to seawater, the presence of chloride ion, Cl, presents a serious possibility of the corrosion of the reinforcement. The presence of Ca (OH) 2 provides a strong alkaline environment in which a thin film of iron oxide is formed on the metal surface which protects it against corrosion. However, if the concrete is permeable to the extent that the soluble chlorides can reach up to the reinforcing steel, then in the presence of water and oxygen, the corrosion of the reinforcement will take place. Rust occupies more volume than the original steel, and hence the ensuing expansion of concrete, results in cracking and spalling.

Due to adverse effect of sulphates and chlorides on the quality of concrete it is essential to conduct chemical tests on soil and groundwater. This helps in quantifying the expected exposure of concrete to these chemicals and in devising precautionary measures to ensure integrity of concrete.

The following chemical tests were carried out on soil samples:

- Total dissolved solids
- Chloride content
- Sulphate content
- pH

Chemical tests were carried out in accordance with BS 1377-3. Chemical characteristics of soil samples indicate negligible exposure of chloride and sulphate salts. The selection of cement for underground concreting and is discussed in Chapter 6.

Table 4.1: ACI standards for concrete for sulphate exposure

Sulphate Exposure	Water Soluble Sulphates in Soil	Sulphate in Water	Cement Type
	(%)	(mg/L)	
Negligible	0.00-0.10	0- 150	OPC
Moderate	0.10-0.20	150- 1500	Type II
Severe	0.20-2.00	1500-10000	Type V
Very Severe	Over 2.00	Over 10000	TypeV plus pozzolan

4.4 **UNCONFINED COMPRESSION TEST**

Unconfined compressive strength test involves axially loading a cylindrical soil sample to failure. The term unconfined is used because the lateral force on the sample is zero. While, unconfined compression test is a convenient method of determining strength, the results thus obtained can not be assumed to represent the actual strength of soil as the lateral confinement is not present and in its undisturbed state the soil is confined by lateral pressure. The unconfined compressive strength test was carried out in accordance with ASTM D 7012.

5. **GROUND CONDITIONS**

The subsurface deposits up to the explored depth of 15m consist of the following units:

- Medium stiff to hard clayey silt
- Medium to very dense silty fine Sand

Following sub-sections describe the strength characteristics of the geological units. Groundwater was not encountered in any borehole drilled at the site.

5.1 **CLAYEY SILT**

These soil deposits are found in three boreholes drilled in the Well Head Area of the project. The deposits are in a medium stiff to hard state of consistency as indicated by the SPT 'N' count data. Laboratory test results from the unconfined compression and direct shear test confirm the field data and the samples show unconfined undrained strength of 300 to 500 kPa. The soil has been classified in the 'ML' category of Unified Classification System.

5.2 **SILTY FINE SAND**

Silty fine sand was encountered in all the boreholes drilled in the Plant Area of the project. The SPT 'N' count data indicates medium to very dense state of compactness. The soil has been classified in the 'SP-SM' category of Unified Classification System.

5.3 **GROUNDWATER CONDITIONS**

Groundwater was not encountered in any borehole drilled at the site either in the Well Head or Plant Area.

6. **ENGINEERING DESIGN CONSIDERATIONS**

Foundation system has to be designed to prevent excessive settlement or shear failure of soil due to the structural loads. Therefore, considering the ground conditions and the size of structures it is recommended that the buildings be placed on either Pad or Mat Footings to fulfil the above mentioned design requirements.

ALLOWABLE BEARING PRESSURE - SHALLOW FOOTINGS 6.1

The allowable bearing pressure has been calculated following shear strength determination, through in-situ (SPT) and laboratory (unconfined compression and direct shear) tests. Table 6.1 gives allowable bearing pressure for shallow foundation placed at different depths.

Table 6.1 Allowable Bearing Pressures

Location	Depth (m)	Allowable Bearing Pressure Pad Footing (kPa)	Allowable Bearing Pressure Raft/Mat Footing (kPa)
Plant Area	1.5 – 2.5	200	240
Well Head	1.5 – 2.5	150	190

The settlement of pad and mat footings due to the net allowable bearing pressures has been estimated to be within the allowable limit of 25mm and 50mm respectively.

6.1.1 DRAINAGE

The foundation must be constructed under dry conditions and adequate drainage must be given to ensure that the soil at founding level is not exposed to water following foundation construction.

6.2 SEISMIC DESIGN COEFFICIENTS (ACCORDING TO UBC-97)

Chapter 16, Division V, Section 1636 of UBC-97 deals with the determination of Soil Profile Types. Design practice involves using seismic parameters of zone 3 for the area under consideration.

6.2.1 SEISMIC ZONE FACTOR

Table 16-I of UBC-97 defines the seismic zone factor to be used in choosing seismic coefficients for a location. The seismic zone factor "Z" will be taken as 0.30.

6.2.2 SOIL PROFILE TYPE

Table 16-J of UBC-97 defines the soil profile types to be used for determining seismic coefficients. Based on the field data obtained from sub-soil exploration, the soil profile will be taken as "Sc" i.e. stiff soil for design of structures.

6.2.3 SEISMIC COEFFICIENTS

Seismic coefficients are as under:

 S_C : $C_a = 0.33 \& C_V = 0.45$ For

TYPE OF CEMENT - UNDERGROUND CONCRETING 6.3

Tests on soil samples obtained from the borehole indicate 'negligible' Sulphate and chloride exposure. Under these conditions it is recommended to use Ordinary Portland Cement (OPC) for all under ground concrete works.

6.4 CORROSION POTENTIAL - ELECTRICAL RESISTIVITY TEST

Electrical resistivity tests were carried out at ten locations within the plant area. The depth of probes at each location was kept at 1m, 3m and 5m.

6.4.1 WENNER FOUR POINT METHOD

The most commonly used method for resistivity testing of soil is the *Wenner Four Point* method. *AEMC 6742* ground resistance tester was used to conduct this test. Accessories include insulated copper wires and metal rods used as electrodes.

It requires inserting four probes into the test area. The probes are installed in a straight line and equally spaced (See Figure 1-1). The probes establish an electrical contact with the earth.

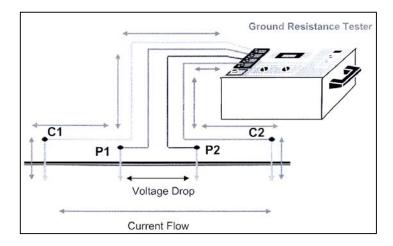


Fig. 6.1 Schematic Diagram of a Wenner Array

The four pole test meter injects a constant current through the ground via the tester and the outer two probes. The current flowing through the earth (a resistive material) develops a voltage / potential difference. This voltage drop resulting from the current flow is then measured between the two inner probes.

The meter then knows the amount of current that is flowing through the earth and the voltage drop across the two center probes. With this information the meter uses ohms law (R=E/1) to calculate and display the resistance in ohms.

This displayed resistance value is in ohms and must be converted to ohms-meter,

which are the units of measure for soil resistivity. Ohms-meter is the resistance of a volume of earth that is one meter by one meter by one meter, or one cubic meter. Readings were taken at probe spacing of 1, 3 and 5 meters.

The calculated soil resistivity is the average of the soil resistivity from the surface to a depth equivalent to the probe spacing. For example, a probe spacing of 5 meters between each probe will provide the average soil resistivity between the surface and a depth of 5 meters.

6.4.2 TESTING PROCEDURE

Equipment and accessories used for this test are as follows:

- A 4-Pole Digital Ground Resistance Tester
- Four probes
- Four insulated wire conductors
- Measuring tape
- Hammer (to drive probes)

Step 1. Install the 4 test probes in the ground equally spaced in a straight line. Generally the shorter spacing is done first (i.e. 1m).

Step 2. Using the conductors, connect the C₁, P₁, P₂ and C₂ terminals to the electrodes. The electrodes must be connected in order from the end, to the C₁, P₁, P₂ and C₂ terminals.

Step 3. Press the test button and read the digital display. Record the reading on the memory of the tester.

Step 5. Place the probes at each of the spacing indicated above and record the readings.

6.4.3 CORROSIVENESS OF SOIL

The corrosiveness of the soil is dependent on the resistance it offers to the flow of charges, lower the resistance higher the conductivity and consequently higher corrosiveness of the soil due to ease of charge flow. Table 6.2 gives generic values of ground resistance against corrosiveness.

The values of ground resistance for all the readings are greater than 100 Ωm and the ground conditions up to 5m depth below existing ground level can be classified as generally not corrosive.

Table 6.2 Resistivity versus Corrosiveness of Soil

	D = 1 = (1 = (0 =)
Corrosivity	Resistivity (Ωm)
Very Corrosive	Below 5
Corrosive	5-10
Moderately Corrosive	10-20
Mildly Corrosive	20-100
Generally not Corrosive	> 100

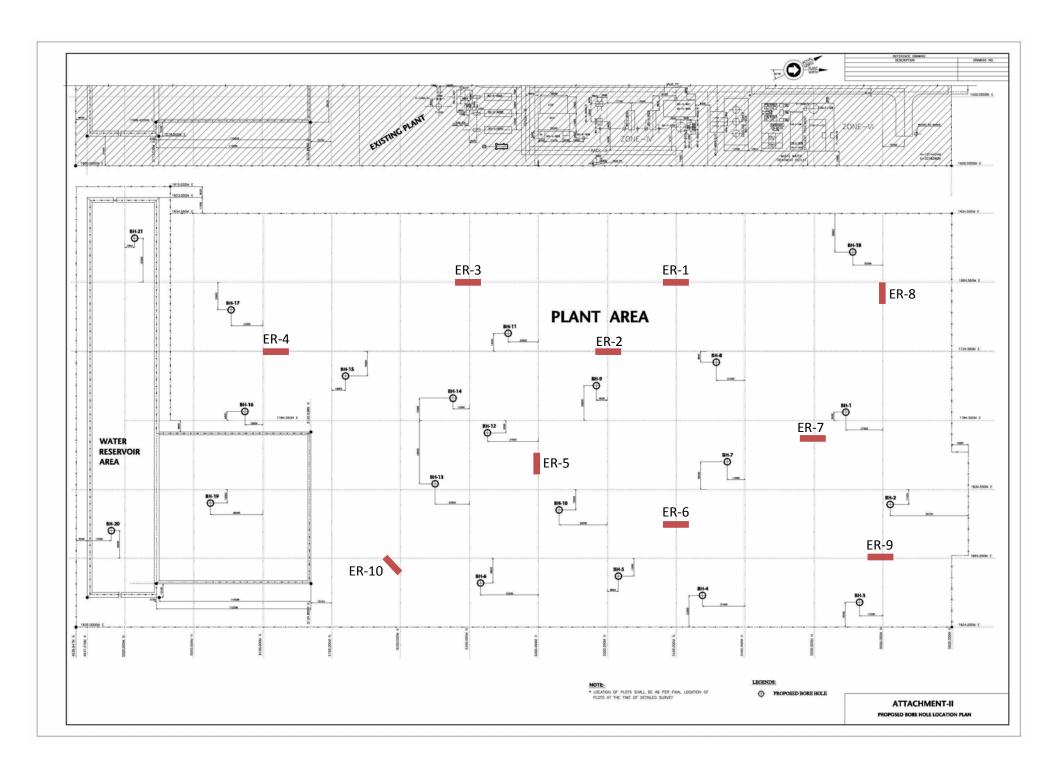
7. CONCLUSIONS

Geotechnical Investigation for UCH-II Development Project, Dera Bugti was carried out in the period of December 2011 to January 2012. Twenty-five boreholes were drilled and ten electrical resistivity tests were carried out as part of the field investigation. Soil and samples were also collected during the field investigation. Laboratory testing of these samples has been carried out in the lab and includes determination of index properties through grain-size analysis, Atterberg limits, density and specific gravity tests. Shearing characteristics of the soil samples has also been determined through direct shear tests and unconfined compression tests. Chemical characteristics of soil samples have also been assessed through determination of total dissolved solids, sulphate content, chloride content and pH.

Keeping in view the results from field and laboratory tests on soil samples and the expected loads being transferred to the founding stratum, allowable bearing pressures have been recommended for isolated and raft footings. Non-aggressive chemical characteristics of the subsurface soil mean that Ordinary Portland Cement (OPC) should be used for underground concreting.

The corrosiveness of the ground up to 5 meters below existing ground has been determined through electrical resistivity tests and very high resistivity values indicate non-corrosiveness of the subsurface deposits.

Boreholes Location Plan



Borehole Logs



Start date: End date:		December 23, December 23,			Cas	sing diameter:	-	BOREHOLE No). BH-1												
Drilling Method Equipment: Driller:	i:	Rotary Was			Bor	ehole Diameter:	100 mm	Ground level: Water Table	Natural surface level												
	Casing depth (m)	Depth to water (m)	Sample	e details		Standard enetration Test	Description of strata		"N" Count Graph	Legend											
	Casing	Casing of Depth to	Depth (m)	Type	O S S	Blows/N Penetration (mm)			0 20 40 60 80 100	Le											
23.12.11 8:00 AM			1	SPT	1 2	27 450	Brown, medium de silty fine SAND	nse,	•												
8:50 AM				SPT	2 2	24 450															
9:35 AM					3	SPT	3 4	40 450													
10:25 AM			4	SPT	4 2	20 450			•												
11:05 AM	N/A	N/A	N/E	N/E	N/E	Z Z	N/A	N/E	N/E	N/E	N/E	N/E	N/E	5	SPT	5 2	28 450	Brown, medium de	nse,	•	
11:50 AM						6	SPT	6 3	39 450	dense to very dense silty fine SAND, interlaye coarse sand at place	yer with	•									
12:40 PM				7	7 SPT 7 47 450	450															
1:40 PM			8	SPT	8 Res	fusal 100															
3:10 PM			9	SPT	9 Rei	fusal 100															
4:00 PM			10	SPT	10 Rei	fusal 100	Bottom of BH-1 at 10	-meter													
- :	SPT SPT(C) UDS		Standard Pend Standard Pend Undisturbed S	etration Tes		ne		Logged by: Compiled by: Checked by:	M. Ali Bilgrami/F. Abb Syed Irfan Shah Ali Zaidi	as											
Project	: Soil Ir	vestigation	of the Site fo	r UCH-II I	Develo	pment Proje	ct, Baluchistan	Contract No.	KGI-2011-268												
		_	ervices (Pvt)				,	Sheet No.	1 of 1												

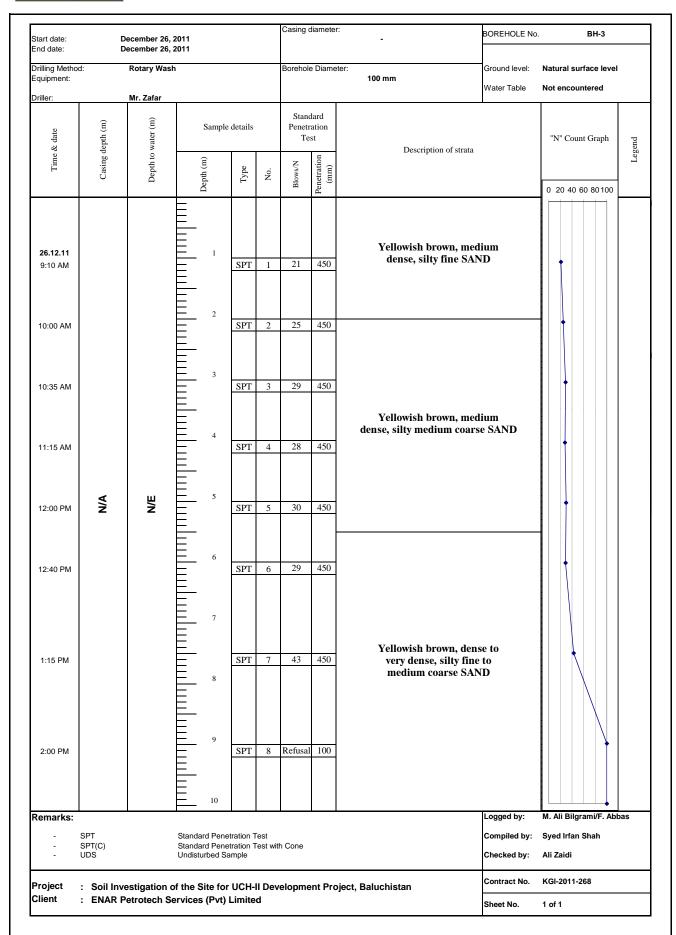


Start date: End date:		December 29, 2				Casing c	diameter:	-	BOREHOLE No	. BH-2	
Drilling Method: Equipment: Driller:		Rotary Wash				Borehole	e Diameter:	100 mm	Ground level: Water Table	Natural surface level	
Time & date	Casing depth (m)	Depth to water (m)	Sample (m)	e details	No.	Stand Penetr Tes	ation	Description of strata		"N" Count Graph 0 20 40 60 80 100	Legend
29.12.11 9:00 AM 9:40 AM 10:50 AM			2	SPT SPT SPT	2 3	25	450 450 450	Yellowish brown, med dense, silty fine SAND interlayer of fine gravel a	with		
1:15 PM 2:00 PM	N/A	N/E	5	SPT	5	30	450			•	
2:35 PM 3:20 PM			7	SPT	7	39	450	Yellowish brown, den very dense, silty fine SAN coarse sand at plac	ND with		
- SI	arks: - SPT Standard Penetration Test - SPT(C) Standard Penetration Test wit - UDS Undisturbed Sample					h Cone			Logged by: Compiled by: Checked by:	M. Ali Bilgrami/F. Abbas Syed Irfan Shah Ali Zaidi	;
		vestigation o				elopme	ent Project	t, Baluchistan	Contract No.	KGI-2011-268	



Start date: End date:		December 29, 2				Casing 0	diameter:	-	BOREHOLE No	D. BH-2	
End date: Drilling Method: Equipment: Driller:		Rotary Wash Mr. Zafar				Borehole	e Diamet	or: 100 mm	Ground level: Water Table	Natural surface lev	el
Time & date	Casing depth (m)	Depth to water (m)	Sample	details		Stand Penetr Te	ration st	Description of strata		"N" Count Graph	Legend
	Casing d	Depth to	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of stude	Description of strata		region 1
29.12.11 4:25 PM				SPT	9	Refusal	100			•	
5:10 PM	N/A	N/E	SPT 10 Refusal 100 Yellowish brow yery dense, silty fi		Yellowish brown, den very dense, silty fine SAl coarse sand at plac	ND with	•				
5:35 PM			13	SPT	11	Refusal	100			•	
5:55 PM			15	SPT	12	Refusal	100	Bottom of BH-2 at 15-	meter	_	
Remarks:	DT			trotio - 7	Foct				Logged by:	M. Ali Bilgrami/F. A	bbas
- SI	PT PT(C) DS		Standard Pene Standard Pene Undisturbed Sa	tration 1		h Cone			Compiled by: Checked by:	Syed Irfan Shah Ali Zaidi	
		vestigation o				elopme	ent Proj	ect, Baluchistan	Contract No. Sheet No.	KGI-2011-268	

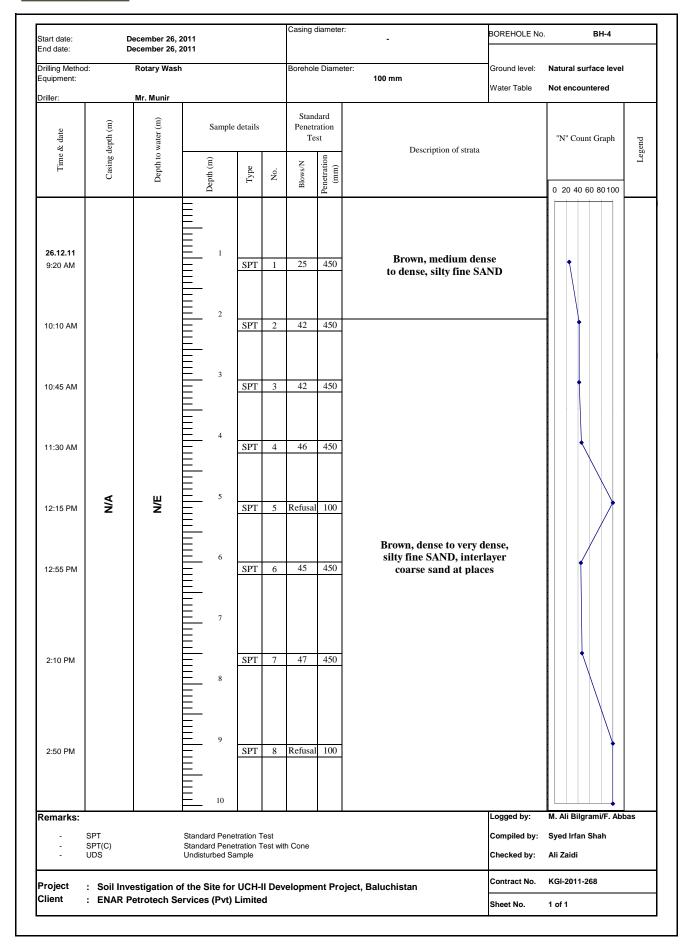






Start date: End date:		ecember 26, ecember 26,					liameter:	-	BOREHOLE No). BH-3		
Drilling Method: Equipment: Driller:		Rotary Was	h			Borehole	Diameter:	100 mm	Ground level: Water Table	Natural surface level		
Time & date	epth (m)	vater (m)	Sample	e details		Stand Penetra Tes	ation			"N" Count Graph	pue	
	Casing depth (m)	Depth to water (m)	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of strata		0 20 40 60 80100	Legend	
26.12.11 2:35 PM	PM N/E	= 11	SPT	9	Refusal							
3:15 PM		N/E	N/E	12	SPT	10	Refusal	100	Yellowish brown, den very dense, silty fine medium coarse SAN	e to	•	
4:00 PM				13	SPT 11 Refusal 100							
4:40 PM			15	SPT	12	Refusal	100	Bottom of BH-3 at 15-	meter	-		
Remarks:	т		Standard Pen	etration ³	est				Logged by:	M. Ali Bilgrami/F. Abbas Syed Irfan Shah	;	
	T(C)		Standard Pen Standard Pen Undisturbed S	etration 7		h Cone			Checked by:	Ali Zaidi		
		estigation o				elopme	nt Project	, Baluchistan	Contract No.	KGI-2011-268		







Start date: End date:		December 26, December 26,				Casing d	llameter:	-	BOREHOLE No). BH-4	
Drilling Method: Equipment: Driller:		Rotary Wasl	1			Borehole	Diameter:	100 mm	Ground level: Water Table	Natural surface level	
z date	epth (m)	vater (m)	Sample	details		Stand Penetra Tes	ation			"N" Count Graph	pua
Time & date	Casing depth (m)	Depth to water (m)	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of strata		0 20 40 60 80100	Legend
26.12.11 3:15 PM				SPT	9	Refusal					
4:10 PM	N/A	N/E	12	SPT	10	Refusal	100	Brown, dense to very d silty fine SAND, inter coarse sand at plac	layer	•	
4:55 PM			13	SPT	11	Refusal	100			•	
5:40 PM			15	SPT	12	Refusal	100	Bottom of BH-4 at 15-	meter	-	
Remarks:									Logged by:	M. Ali Bilgrami/F. Abbas	<u> </u>
- SP - SP - UD	T(C)		Standard Pene Standard Pene Undisturbed S	etration 1		h Cone			Compiled by: Checked by:	Syed Irfan Shah Ali Zaidi	
			of the Site for ervices (Pvt)			elopme	nt Project	, Baluchistan	Contract No.	KGI-2011-268	

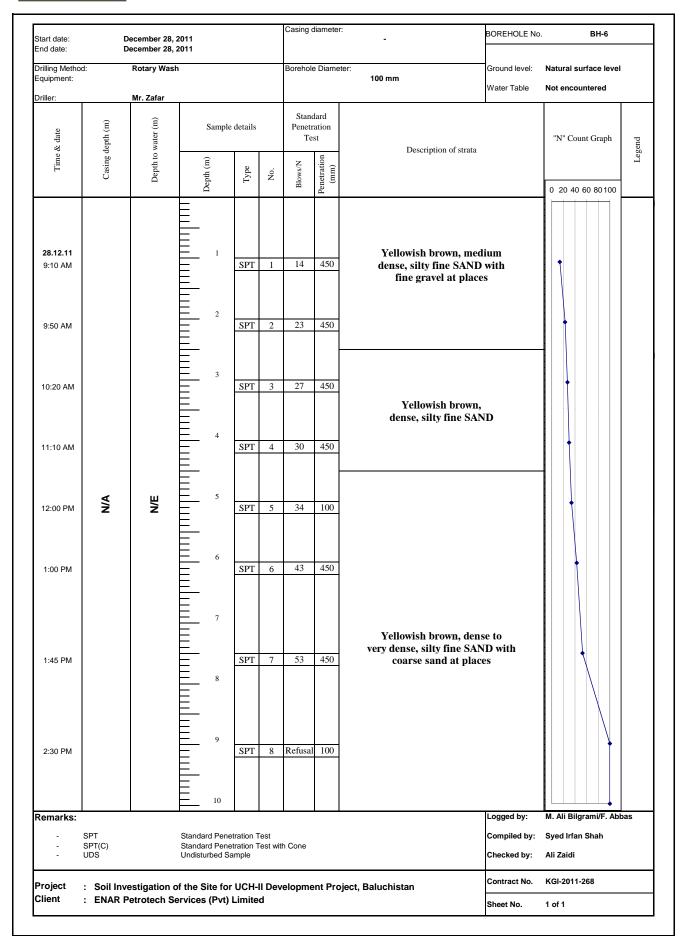


	rt date:		December 27, December 27,			Casing diar	meter:	-	BOREHOLE No	. ВН-5	
Sample details Standard Penetration Penetration Description of strain Penetration Pene	ling Method: uipment:		Rotary Was			Borehole D	iameter:	100 mm		Natural surface level	
27.12.11 8-40 AM 9-20 AM 10:00 AM 11:10 AM 2		ing depth (m)				Penetration Test	on	Description of strata	1	"N" Count Graph	Legend
9-20 AM 10:00 AM 10:35 AM 11:10 AM 11:45 AM 12:30 PM SPT 1 18 450 silty fine SAND		Cas	Dept	Depth (Type No.	Blows/	(mm)			0 20 40 60 80 100	
10:00 AM 10:35 AM 11:10 AM 2					SPT 1	18 4	150	Brown, medium de silty fine SAND	ense	•	
10:00 AM 10:35 AM 11:10 AM 2):20 AM				SPT 2	22 4	150			1	
11:10 AM SPT 4 30 450	D:00 AM			3	SPT 3	24 4	150			•	
11:45 AM SPT 5 35 100	D:35 AM			4	SPT 4	30 4	150			•	
11:45 AM SPT 6 40 450 silty fine SAND, interlayer coarse sand at places	1:10 AM	N/A	N/E	5	SPT 5	35 1	.00	Brown, medium de	nse.		
12:30 PM SPT 7 47 450	1:45 AM			7	SPT 6	40 4	150	dense to very den silty fine SAND, inte	se, rlayer		
	2:30 PM			8	SPT 7	47 4	150				
1:05 PM SPT 8 Refusal 100	:05 PM				SPT 8	Refusal 1	00				
		——— РТ		Standard Pens	etration Test		<u> </u>			M. Ali Bilgrami/F. Abbas Syed Irfan Shah	5
- SPT(C) Standard Penetration Test with Cone - UDS Undisturbed Sample Checked by: Ali Zaidi	- SPT	PT(C)		Standard Pene	etration Test wi	ith Cone					
Project : Soil Investigation of the Site for UCH-II Development Project, Baluchistan Client : ENAR Petrotech Services (Pvt) Limited Contract No. KGI-2011-268						velopment	Project,	Baluchistan	Contract No.	KGI-2011-268	



Start date: End date:		ecember 27, 2 ecember 27, 2				Casing d	liameter:	-	BOREHOLE No). BH-5
Drilling Method: Equipment: Driller:		Rotary Wash				Borehole	Diameter:	100 mm	Ground level: Water Table	Natural surface level
Time & date	Casing depth (m)	Depth to water (m)	Sample	details		Stand Penetra Tes	ation st	Description of strata		"N" Count Graph
Time	Casing of	Depth to	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of situal		0 20 40 60 80100
27.12.11 2:00 PM			11	SPT	9	Refusal	100			•
2:25 PM	N/A	N/E	12	SPT	10	Refusal	100	Brown, medium den dense to very dense silty fine SAND, inter- coarse sand at plac	e, layer	•
3:10 PM			14	SPT	11	Refusal	100			•
4:05 PM			15	SPT	12	Refusal	100	Bottom of BH-5 at 15-1		<u> </u>
								Bottom of BIT-3 at 13-1		
Remarks:									Logged by:	M. Ali Bilgrami/F. Abbas
- S	SPT SPT(C) JDS		Standard Pene Standard Pene Undisturbed Sa	tration To		n Cone			Compiled by: Checked by:	Syed Irfan Shah Ali Zaidi
						elopme	nt Projec	t, Baluchistan	Contract No.	KGI-2011-268
			of the Site for ervices (Pvt)			elopme	nt Projec	t, Baluchistan	Contract No. Sheet No.	KGI-2011-268







Start date: End date:		December 28, 2 December 28, 2				Casing d	lameter:	-	BOREHOLE No). BH-6	
Drilling Method: Equipment: Driller:		Rotary Wash	1			Borehole	Diameter:	100 mm	Ground level: Water Table	Natural surface level	
	epth (m)		Sample	details		Stand Penetra Tes	ation			"N" Count Graph	pua
Time & date	Casing depth (m)	Depth to water (m)	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of strata		0 20 40 60 80 100	Legend
28.12.11 3:10 PM				SPT	9	Refusal					
3:55 PM	N/A	N/E	12	SPT	10	Refusal	100	Yellowish brown, den very dense, silty fine SAN coarse sand at plac	ND with		
4:35 PM			13	SPT	11	Refusal	100				
5:05 PM			15	SPT	12	Refusal	100	Bottom of BH-6 at 15-1	meter	-	
Remarks:	т		Standard Pene	atration 3	-Act				Logged by:	M. Ali Bilgrami/F. Abbas	;
	T(C)		Standard Pene Standard Pene Undisturbed S	etration 1		h Cone			Compiled by: Checked by:	Syed Irfan Shah Ali Zaidi	
			of the Site for ervices (Pvt)			elopme	nt Project	t, Baluchistan	Contract No.	KGI-2011-268	

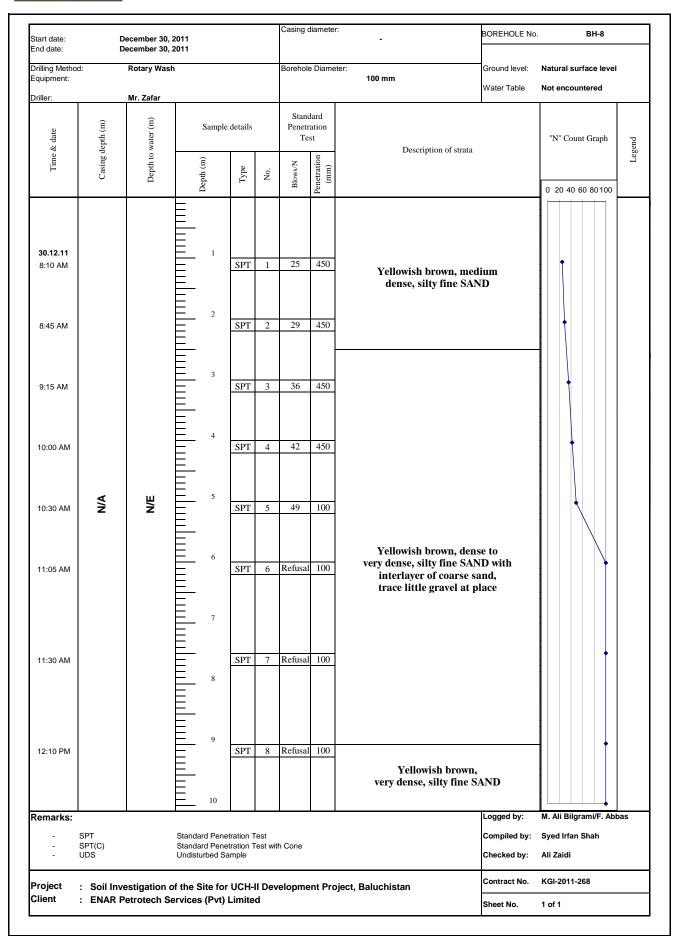


Start date: End date:		December 30, December 30,				Casing of		-	BOREHOLE No	o. BH-7
Orilling Metho Equipment:	d:	Rotary Wasl	h			Borehole	e Diamet	ter: 100 mm	Ground level: Water Table	Natural surface level
	epth (m)		Sample	details		Stand Penetr Te	ation		•	"N" Count Graph basel
Time & date	Casing depth (m)	Depth to water (m)	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of strata		0 20 40 60 80100
30.12.11 8:35 AM			1	SPT	1	16	450			
9:20 AM			2	SPT	2	17	450	Yellowish brown, med dense to dense, silty fine	lium SAND	
10:10 AM			3	SPT	3	20	450	with interlayer of fine grave	l at places	
11:00 AM			4	SPT	4	23	450			
11:40 AM	N/A	N/E	5	SPT	5	34	100			
12:15 PM				SPT	6	30	450			-
12:50 PM			8	SPT	7	40	450	Yellowish brown, dense to very dense silty fine SAND		
1:45 PM			9	SPT	8	47	100			
Remarks:		1		<u> </u>	<u> </u>	l	<u> </u>		Logged by:	M. Ali Bilgrami/F. Abbas
- - -	SPT SPT(C) UDS		Standard Pene Standard Pene Undisturbed Sa	tration 1		h Cone			Compiled by: Checked by:	Syed Irfan Shah Ali Zaidi
		_	of the Site for			elopme	nt Pro	ject, Baluchistan	Contract No.	KGI-2011-268



Start date: End date:		December 30, 2 December 30, 2				Casing d	liameter:	-	BOREHOLE No	o. BH-7
Drilling Method Equipment: Driller:		Rotary Wash				Borehole	Diameter:	100 mm	Ground level: Water Table	Natural surface level
Time & date	Casing depth (m)	Depth to water (m)	Sample	details		Stand Penetra Tes	ation st	Description of strata		"N" Count Graph
Time	Casing	Depth to	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of stude		0 20 40 60 80100
30.12.11 2:30 PM			11	SPT	9	Refusal	100			
3:35 PM	N/A	N/E	12	SPT	10	Refusal	100	Yellowish brown, dense to very dense silty fine SAND		
4:25 PM			13	SPT	11	Refusal	100			
5:10 PM		<u> </u>	15	SPT	12	Refusal	100			<u> </u>
								Bottom of BH-7 at 15-1	neter	
Remarks:									Logged by:	M. Ali Bilgrami/F. Abbas
-	SPT SPT(C) UDS		Standard Penet Standard Penet Undisturbed Sa	tration Te		Cone			Compiled by:	Syed Irfan Shah Ali Zaidi
Project	: Soil Inv	estigation o	of the Site for	UCH-II	Deve	elopme	nt Projec	t, Baluchistan	Contract No.	KGI-2011-268
Client	: ENAR F	Petrotech Se	ervices (Pvt) I	Limited	i				Sheet No.	1 of 1

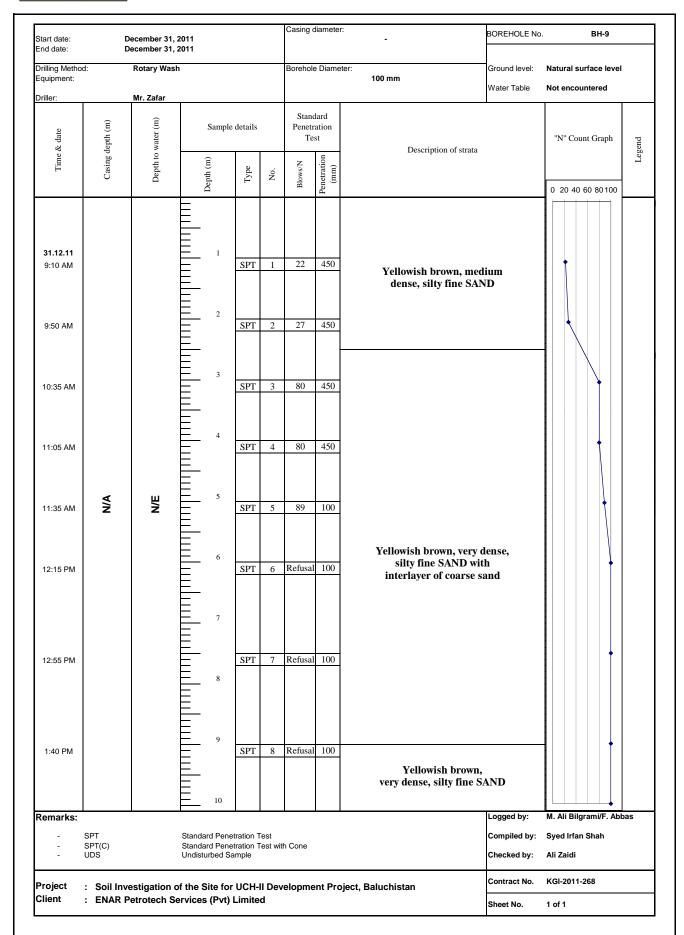






End date:		nber 30, 2 nber 30, 2						-		
Drilling Method: Equipment: Driller:	Rot	ary Wash				Borehole	e Diameter:	100 mm	Ground level: Water Table	Natural surface level
Time & date	Casing depth (m)	Depth to water (m)	Sample	details		Stand Penetra Tes	ation st	Description of strata		"N" Count Graph
Tim	Casing	Depth t	Depth (m)	Type	No.	Blows/N	Penetration (mm)			0 20 40 60 80100
30.12.11 1:00 PM			11	SPT	9	Refusal	100			•
1:40 PM	N/A	N/E	12	SPT	10	Refusal	100	Yellowish brown, very dense, silty fine S	AND	•
2:30 PM			13	SPT	11	Refusal	100			•
3:20 PM			15	SPT	12	Refusal	100			_
								Bottom of BH-8 at 15-1	neter	
Remarks:			 						Logged by:	M. Ali Bilgrami/F. Abbas
- SP - SP - UD	PT(C)		Standard Pene Standard Pene Undisturbed Sa	tration T		n Cone			Compiled by: Checked by:	Syed Irfan Shah Ali Zaidi
Project :	Soil Investi	gation o	f the Site for	UCH-I	I Dev	elopme	nt Project	, Baluchistan	Contract No.	KGI-2011-268

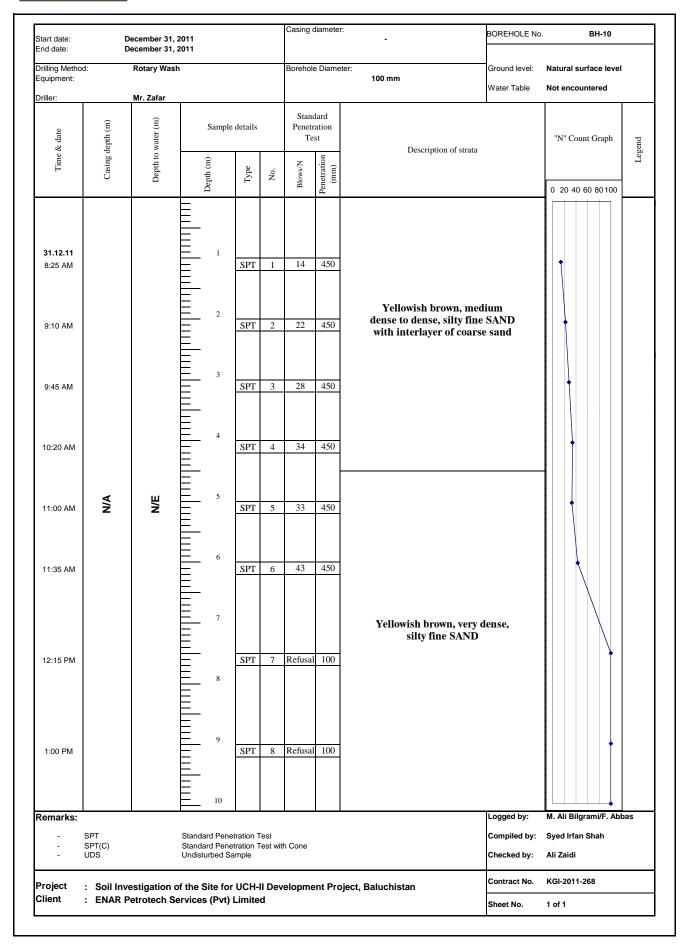






Start date:		December 31,				Casing	diameter:	-	BOREHOLE No	D. BH-9	
End date: Orilling Metho Equipment: Oriller:	od:	Rotary Wash Mr. Zafar				Borehol	e Diamete	r: 100 mm	Ground level: Water Table	Natural surface level	
Time & date	Casing depth (m)	Depth to water (m)	Sample	details		Stand Penetr Te	ration st	Description of strata		"N" Count Graph	Legend
Time	Casing	Depth to	Depth (m)	Type	No.	Blows/N	Penetration (mm)			0 20 40 60 80 100	Le
31.12.11 2:40 PM				SPT	9	Refusal	100			•	
3:25 PM	N/A	N/E	12	SPT	10	Refusal	100	Yellowish brown very dense, silty fine S	, SAND	•	
4:25 PM			14	SPT	11	Refusal	100			•	
5:10 PM			15	SPT	12	Refusal	100	Bottom of BH-9 at 15	meter	-	
Remarks:	SPT		Standard Pene	etration 7	Test .				Logged by:	M. Ali Bilgrami/F. Abba	ıs
- - -	SPT(C) UDS		Standard Pene Standard Pene Undisturbed Sa	tration 7		h Cone			Checked by:	Ali Zaidi	
Project Client		vestigation o				elopme	ent Proje	ect, Baluchistan	Contract No.	KGI-2011-268	

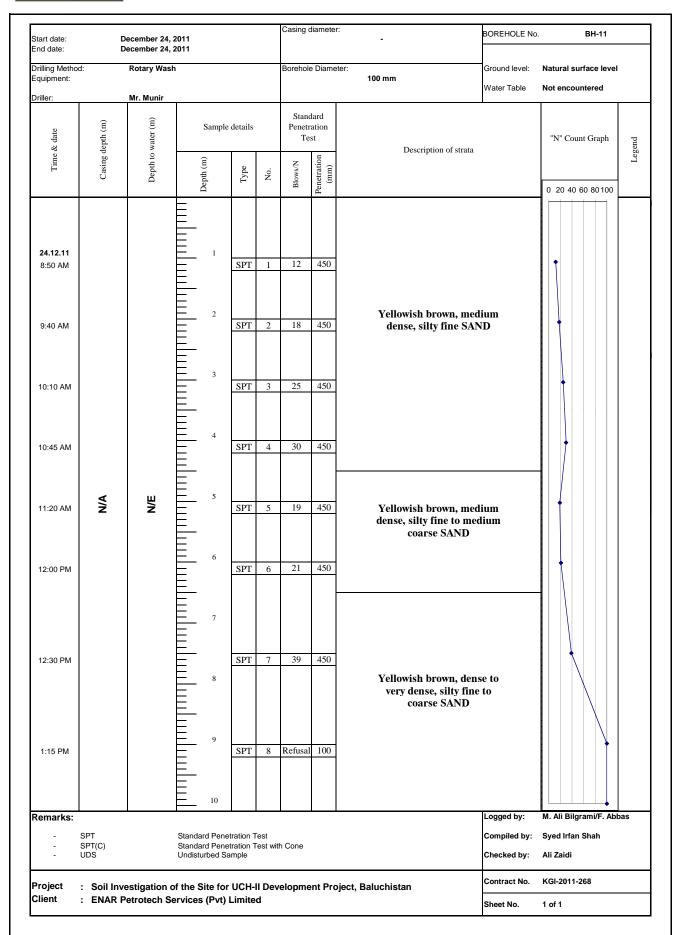






Start date: End date:		ecember 31, ecember 31,				Casing o	liameter:	-	BOREHOLE No). BH-10
Drilling Method: Equipment: Driller:		Rotary Wasi	h			Borehole	Diameter:	100 mm	Ground level: Water Table	Natural surface level
	epth (m)		Sample	e details		Stand Penetra Tes	ation			"N" Count Graph
Time & date	Casing depth (m)	Depth to water (m)	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of strata		"N" Count Graph 0 20 40 60 80 100
31.12.11 1:40 PM				SPT	9	Refusal				
2:20 PM	N/A	N/E	12	SPT	10	Refusal	100	Yellowish brown, very of silty fine SAND	dense,	•
3:00 PM			13	SPT	11	Refusal	100			
3:45 PM			15	SPT	12	Refusal	100	Bottom of BH-10 at 15-	meter	-
Bomoving.										M. Ali Bilgrami/F. Abbas
Remarks: - SPT - SPT - UD:	Γ(C)		Standard Pen- Standard Pen- Undisturbed S	etration 7		h Cone			Logged by: Compiled by: Checked by:	M. Ali Bilgrami/F. Abbas Syed Irfan Shah Ali Zaidi
			of the Site fo			elopme	nt Project	Baluchistan	Contract No.	KGI-2011-268

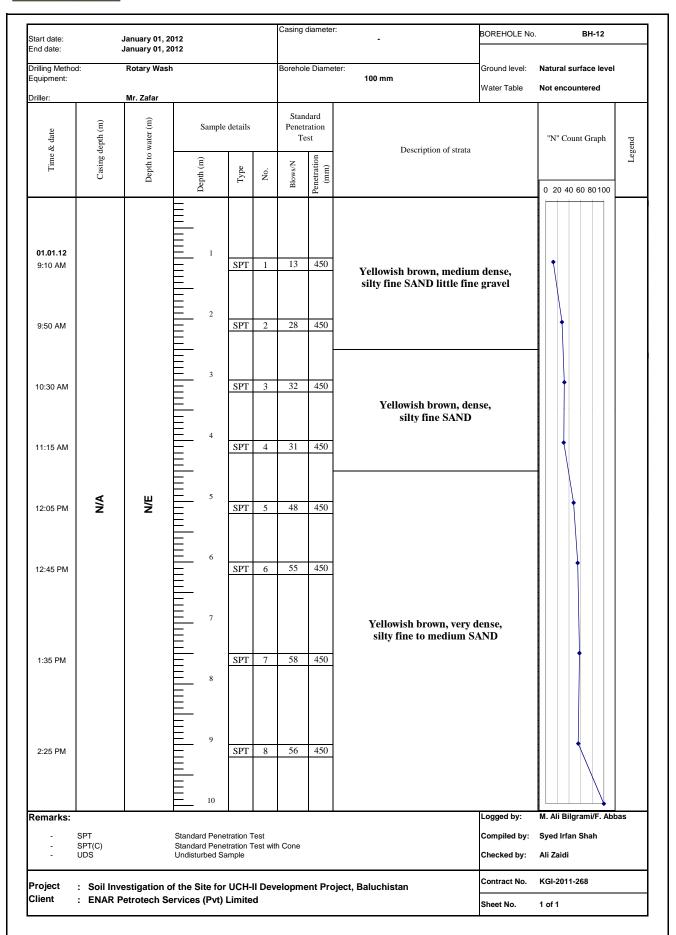






Online	tart date: nd date:		cember 24, 2 cember 24, 2				Casing d	liameter:	-	BOREHOLE No	o. BH-11	
Sample details September	quipment:			1			Borehole	Diameter:	100 mm		Natural surface level	
24.12.11 1:50 PM 236 PM 237				Sample	details		Penetra	ation st	Description of strata		"N" Count Graph	Legend
1.50 PM	Time	Casing 6	Depth to	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of status		0 20 40 60 80100	Leg
SPT 10 Refusal 100 Yellowish brown, very dense, silty fine SAND SPT 11 Refusal 100 SPT 12 Refusal 100 Bottom of BH-11 at 15-meter SPT Slandard Penetration Test with Cone SpT Sp					SPT	9	Refusal	100	very dense, silty fine	se to		
3:10 PM SPT 11 Refusal 100	2:35 PM	N/A	N/E		SPT	10	Refusal	100			•	
Remarks: - SPT Standard Penetration Test Spri(C) Standard Penetration Test with Cone Spri Standard Penetration Test with Cone Compiled by: Syed Irfan Shah	3:10 PM				SPT	11	Refusal	100	Yellowish brown, very o silty fine SAND	dense,	•	
Remarks: - SPT Standard Penetration Test - SPT(C) Standard Penetration Test with Cone Logged by: M. Ali Bilgrami/F. Abl	3:55 PM			15	SPT	12	Refusal	100	Bottom of BH-11 at 15-	meter	-	
Remarks: - SPT Standard Penetration Test - SPT(C) Standard Penetration Test with Cone Logged by: M. Ali Bilgrami/F. Abl												
Remarks: - SPT Standard Penetration Test - SPT(C) Standard Penetration Test with Cone Logged by: M. Ali Bilgrami/F. Abi Compiled by: Syed Irfan Shah												
- SPT Standard Penetration Test - SPT(C) Standard Penetration Test with Cone Compiled by: Syed Irfan Shah												
- SPT(C) Standard Penetration Test with Cone												as
- UDS Undisturbed Sample Checked by: Ali Zaidi	- SP	PT(C)		Standard Pene	tration T		n Cone			Compiled by: Checked by:	Syed Irfan Shah Ali Zaidi	_
Project : Soil Investigation of the Site for UCH-II Development Project, Baluchistan Client : ENAR Petrotech Services (Pvt) Limited Contract No. KGI-2011-268 Sheet No. 1 of 1							elopme	nt Projec	t, Baluchistan	Contract No.	KGI-2011-268	







Start date: End date:		January 01, 2 January 01, 2				Casing d	паттечет:	-	BOREHOLE No	. BH-12	
Drilling Method: Equipment: Driller:		Rotary Was	h			Borehole	Diameter:	100 mm	Ground level: Water Table	Natural surface level	
c date	epth (m)	vater (m)	Sample	e details		Stand Penetra Tes	ation			"N" Count Graph	pue
Time & date	Casing depth (m)	Depth to water (m)	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of strata		0 20 40 60 80 100	Legend
01.01.12 3:30 PM				SPT	9	Refusal				•	
4:00 PM	ď		12	SPT	10	Refusal	100	Yellowish brown, very o	donso	•	
	N/A	N/E	13					silty fine to medium S	AND		
4:40 PM			14	SPT	11	Refusal	100			***************************************	
5:10 PM			15	SPT	12	Refusal	100	Bottom of BH-12 at 15-	meter	-	
Remarks:									Logged by:	M. Ali Bilgrami/F. Abba	as
- SP	T(C)		Standard Pene Standard Pene Undisturbed S	etration T		h Cone			Compiled by:	Syed Irfan Shah Ali Zaidi	
			of the Site for			elopme	nt Project	Baluchistan	Contract No.	KGI-2011-268	

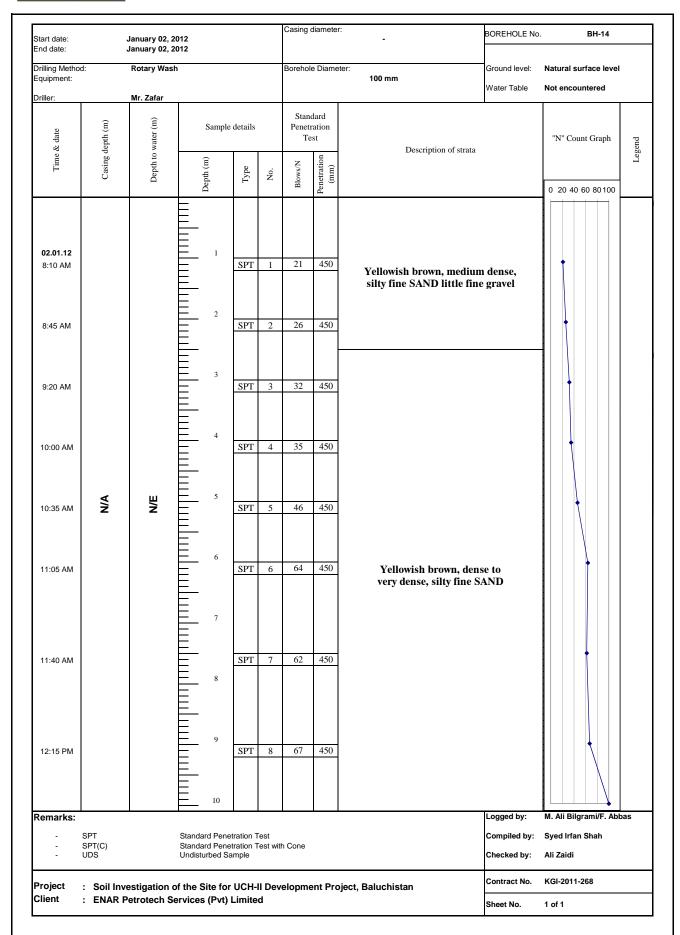


Start date: End date:		January 01, 2 January 01, 2				Casing o	diameter:	-	BOREHOLE No	. BH-13	
Drilling Method: Equipment: Driller:		Rotary Wasl	1			Borehole	e Diameter:	100 mm	Ground level: Water Table	Natural surface level	
Time & date	Casing depth (m)	Depth to water (m)		e details		Stand Penetr Te	ration st	Description of strata		"N" Count Graph	Legend
Tim	Casing	Depth	Depth (m)	Type	No.	Blows/N	Penetration (mm)			0 20 40 60 80 100	٦
01.01.12 8:20 AM			1	SPT	1	21	450	Yellowish brown, mediur silty fine SAND little fin	n dense, e gravel	•	
9:00 AM			2	SPT	2	27	450			_	
9:40 AM			3	SPT	3	24	450				
10:15 AM			4	SPT	4	31	450			•	
10:55 AM	N/A	N/E	5	SPT	5	33	450			•	
11:30 AM			6	SPT	6	40	450	Yellowish brown, den very dense, silty find medium SAND	se to		
12:15 PM			8	SPT	7	43	450			•	
1:05 PM			9	SPT	8	46	450				
- S	PT PT(C) DS		Standard Per Standard Per Undisturbed S	etration Te		h Cone			Logged by: Compiled by: Checked by:	M. Ali Bilgrami/F. Abba: Syed Irfan Shah Ali Zaidi	5
		vestigation o				elopme	ent Projec	t, Baluchistan	Contract No.	KGI-2011-268	



Start date: End date:		January 01, 20 January 01, 20				Casing d		-	BOREHOLE No	o. BH-13
Drilling Method: Equipment: Driller:		Rotary Wash Mr. Zafar				Borehole	e Diameter:	100 mm	Ground level: Water Table	Natural surface level
Time & date	Casing depth (m)	Depth to water (m)	Sample	e details		Stand Penetra Tes	ration est	Description of strata		"N" Count Graph
Time	Casing d	Depth to	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of strata		0 20 40 60 80 100
01.01.12 1:50 PM			11	SPT	9	Refusal	1 100			
2:40 PM	N/A	N/E	12	SPT	10	Refusal	100	Yellowish brown, den very dense, silty fino medium SAND	ise to e to	•
3:35 PM			13	SPT	11	Refusal	. 100			
4:20 PM			15	SPT	12	Refusal	1 100			_
								Bottom of BH-13 at 15	·ineter	
Remarks: - SP - SP - UD	PT(C)		Standard Pene Standard Pene Undisturbed Sa	etration T		h Cone	<u> </u>		Logged by: Compiled by: Checked by:	M. Ali Bilgrami/F. Abbas Syed Irfan Shah Ali Zaidi
		vestigation o				elopme	ent Project	t, Baluchistan	Contract No.	KGI-2011-268







Start date:		January 02, 20					diameter:	-	BOREHOLE No	D. BH-14	
End date: Drilling Method: Equipment: Driller:	:	Rotary Wash Mr. Zafar				Borehole	e Diamete	:: 100 mm	Ground level: Water Table	Natural surface level	
Time & date	Casing depth (m)	Depth to water (m)	Sample	details		Stand Penetr Te	ration st	Description of strata		"N" Count Graph	Legend
Time	Casing	Depth to	Depth (m)	Type	No.	Blows/N	Penetration (mm)			0 20 40 60 80 100	3
01.01.12 12:40 PM			11	SPT	9	Refusal	100			•	
1:00 PM	N/A	N/E	12	SPT	10	Refusal	100	Yellowish brown, der very dense, silty fine s		•	
1:30 PM			14	SPT	11	Refusal	100			•	
2:00 PM			15	SPT	12	Refusal	100	Bottom of BH-14 at 15	-meter	_	
- 8	SPT SPT(C) JDS		Standard Pene Standard Pene Undisturbed Sa	tration 7		h Cone	<u> </u>		Logged by: Compiled by: Checked by:	M. Ali Bilgrami/F. Abbas Syed Irfan Shah Ali Zaidi	
		vestigation o				elopme	ent Proje	ct, Baluchistan	Contract No.	KGI-2011-268	_



Start date:		January 04, 2				Casing o		-	BOREHOLE No	o. BH-15
End date: Drilling Metho Equipment: Driller:	d:	January 04, 2 Rotary Wasl Mr. Zafar				Borehole	e Diamete	r: 100 mm	Ground level: Water Table	Natural surface level
Time & date	Casing depth (m)	Depth to water (m)	Sample	details		Stand Penetr Te	ration st	Description of strata	1	"N" Count Graph
Time	Casing of	Depth to	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of stude		0 20 40 60 80 100
04.01.12 7:55 AM			1	SPT	1	29	450	Yellowish brown, mediur to dense, silty fine SAN little fine gravel	n dense D with	•
8:25 AM			2	SPT	2	33	450	(rounded to sub angu	lar)	
9:05 AM			3	SPT	3	36	450			
9:35 AM			4	SPT	4	40	450			
10:15 AM	N/A	N/E	5	SPT	5	52	450	Yellowish brown, very o silty fine to medium coars		
10:45 AM			6	SPT	6	Refusal	100			
11:10 AM			8	SPT	7	Refusal	100	Yellowish brown, very o silty fine SAND	dense,	•
11:40 AM			9	SPT	8	Refusal	100			
Remarks: - - -	SPT SPT(C) UDS	•	Standard Penet Standard Penet Undisturbed Sa	tration Te		h Cone			Logged by: Compiled by: Checked by:	M. Ali Bilgrami/F. Abbas Syed Irfan Shah Ali Zaidi
Project Client		vestigation o				elopme	ent Proje	ect, Baluchistan	Contract No.	KGI-2011-268



Start date: End date:		ary 04, 201 ary 04, 201				Casing of	Jianneter.	-	BOREHOLE No	o. BH-15	
Drilling Method: Equipment: Driller:	Rota	ary 04, 201 ary Wash Zafar				Borehole	e Diamete	r: 100 mm	Ground level: Water Table	Natural surface level	
Time & date	Casing depth (m)	Depth to water (m)	Sample	details		Stand Penetr Te	ration st	Description of strata		"N" Count Graph	Legend
Time	Casing o	Depth to	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of studies		0 20 40 60 80100	Leg
04.01.12 12:30 PM				SPT	9	Refusal	100			•	
12:55 PM	N/A	N/E	12	SPT	10	Refusal	100	Yellowish brown, very silty fine SAND	dense,		
1:30 PM				SPT	11	Refusal	100				
2:15 PM			15	SPT	12	Refusal	100	Bottom of BH-15 at 15	-meter	-	
Remarks:			=						Logged by:	M. Ali Bilgrami/F. Abba	as
- SPT - SPT - UDS	Γ(C)	5	Standard Pene Standard Pene Undisturbed Sa	tration 1		h Cone			Compiled by:	Syed Irfan Shah Ali Zaidi	
			the Site for			elopme	nt Proj	ect, Baluchistan	Contract No.	KGI-2011-268	

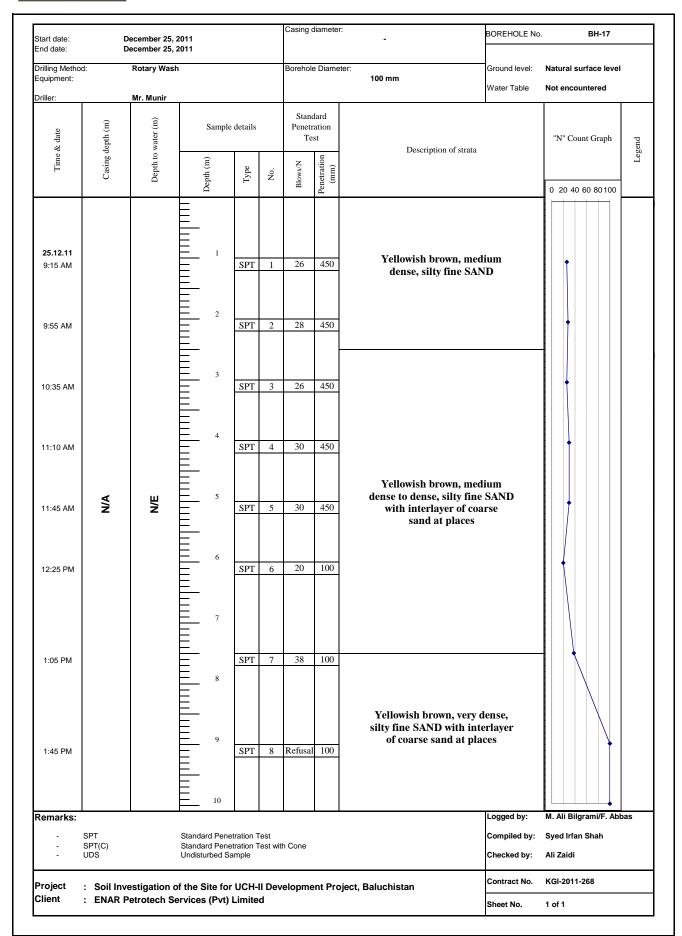


Start date:		January 03, 2			Casing o	nameter.	-	BOREHOLE No	o. BH-16
End date: Drilling Method Equipment: Driller:	d:	January 03, 2 Rotary Wash Mr. Zafar			Borehole	e Diameter:	100 mm	Ground level: Water Table	Natural surface level
Time & date	Casing depth (m)	Depth to water (m)	Sample detail	s	Stand Penetr Tes	ation st	Description of strata	1	"N" Count Graph
Time	Casing d	Depth to	Depth (m)	No.	Blows/N	Penetration (mm)	Description of strain		0 20 40 60 80 100
03.01.12 9:10 AM			l spi	2 1	36	450	Yellowish brown, mediun to dense, silty fine SAN little fine gravel	n dense D with	<u> </u>
9:35 AM			2 SPT	2	22	450	(rounded to sub angu	lar)	
10:15 AM			3 SPT	3	21	450			
11:00 AM			2 SP1 3 SP1 4 SP1	3 4	23	450			
11:40 AM	N/A	N/E	5 SP1	5	28	450			
12:35 PM			6 SP1	6	33	100	Yellowish brown, med dense to very dense	ium	•
1:30 PM			SP1	7	38	100	silty fine SAND		
2:15 PM			9 SPT	8	48	100			
-	SPT SPT(C) UDS	1	Standard Penetration Standard Penetration Undisturbed Sample		th Cone	<u> </u>		Logged by: Compiled by: Checked by:	M. Ali Bilgrami/F. Abbas Syed Irfan Shah Ali Zaidi
Project	: Soil In	vestigation o	of the Site for UCH	I-II Dev	/elopme	nt Project	Raluchistan	Contract No.	KGI-2011-268



Start date: End date:		January 03, 2 January 03, 2				Casing	alameter	· -	BOREHOLE No	o. BH-16	
Orilling Methor Equipment: Oriller:	d:	Rotary Wash	1			Borehole	e Diame	ter: 100 mm	Ground level: Water Table	Natural surface level Not encountered	
ż date	epth (m)	vater (m)	Sample	details		Stand Penetr Te	ation			"N" Count Graph	pue
Time & date	Casing depth (m)	Depth to water (m)	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of strata		0 20 40 60 80100	Legend
04.01.12 3:05 PM				SPT	9	51	100				
3:50 PM	N/A	N/E	11 12 12 13 13	SPT	10	Refusal	100	Yellowish brown, med dense to very dens silty fine SAND	lium e,		
4:40 PM			14	SPT	11	Refusal	100			•	
5:25 PM			15	SPT	12	Refusal	100			_	
								Bottom of BH-16 at 15	meter		
Remarks: - -	SPT SPT(C)		Standard Pene Standard Pene	tration 7		h Cone			Logged by: Compiled by:	M. Ali Bilgrami/F. Abba	as
Project	: Soil Inv		Undisturbed Sa	uch-	II Dev		ent Pro	ject, Baluchistan	Checked by:	Ali Zaidi KGI-2011-268	
			ervices (Pvt)			•			Sheet No.	1 of 1	

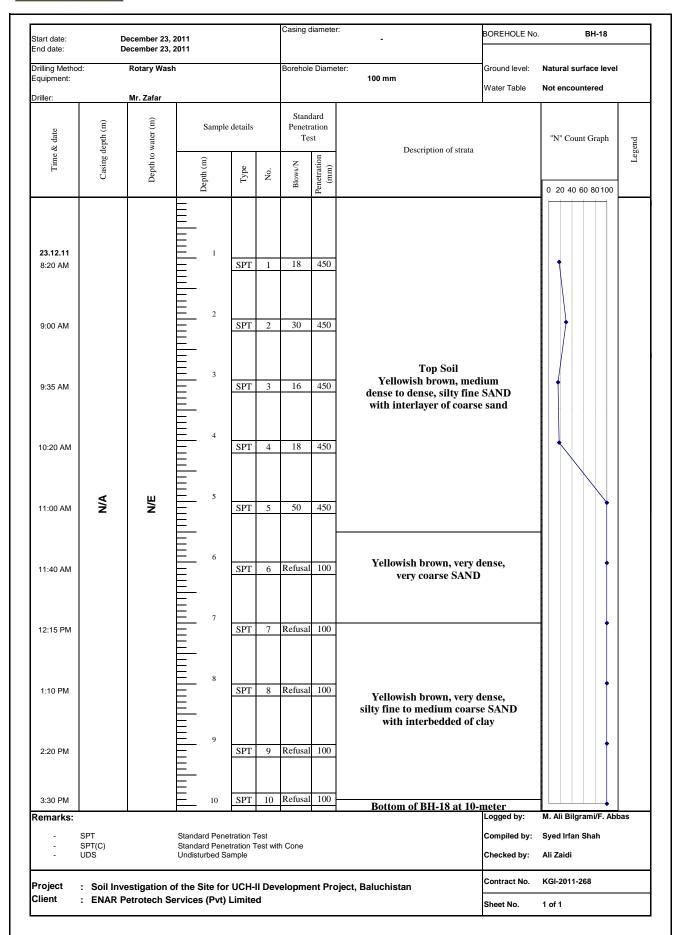




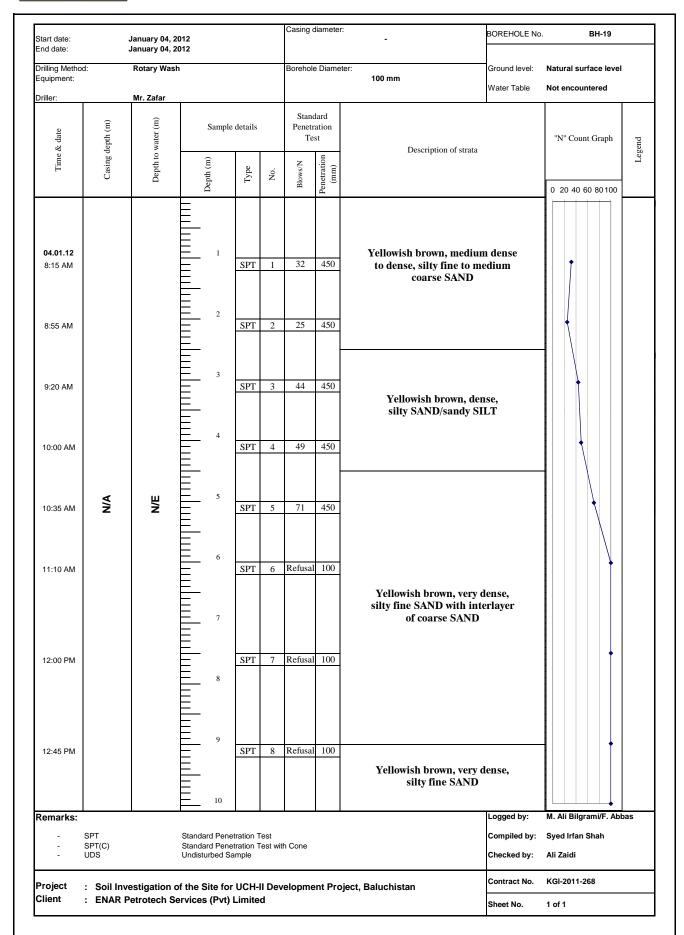


Start date:		December 25, 2				Casing d		•	BOREHOLE No	o. BH-17	
End date: Drilling Method: Equipment: Driller:		Rotary Wash Mr. Munir				Borehole	e Diameter:	100 mm	Ground level: Water Table	Natural surface level	
Time & date	Casing depth (m)	Depth to water (m)	Sample	e details		Stand Penetra Tes	ration est	Description of strata		"N" Count Graph	Legend
Time	Casing o	Depth to	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of calling		0 20 40 60 80100	Leg
25.12.11 2:10 PM			11	SPT	9	Refusal					-
3:00 PM	N/A	N/E	12	SPT	10	Refusal	100	Yellowish brown, very silty fine SAND with in of coarse sand at pla	terlayer	•	
3:30 PM			13	SPT	11	Refusal	100	of coarse same at p.	AUCS	•	
4:20 PM			15	SPT	12	Refusal	1 100				
								Bottom of BH-17 at 15	-metci		
Remarks: - SP - SP - UD	PT(C)		Standard Pene Standard Pene Undisturbed Sa	etration T		h Cone			Logged by: Compiled by: Checked by:	M. Ali Bilgrami/F. Abbas Syed Irfan Shah Ali Zaidi	
Project :	Soil Inv			r UCH-l		relopme	ent Project	s, Baluchistan	Contract No.	KGI-2011-268	_









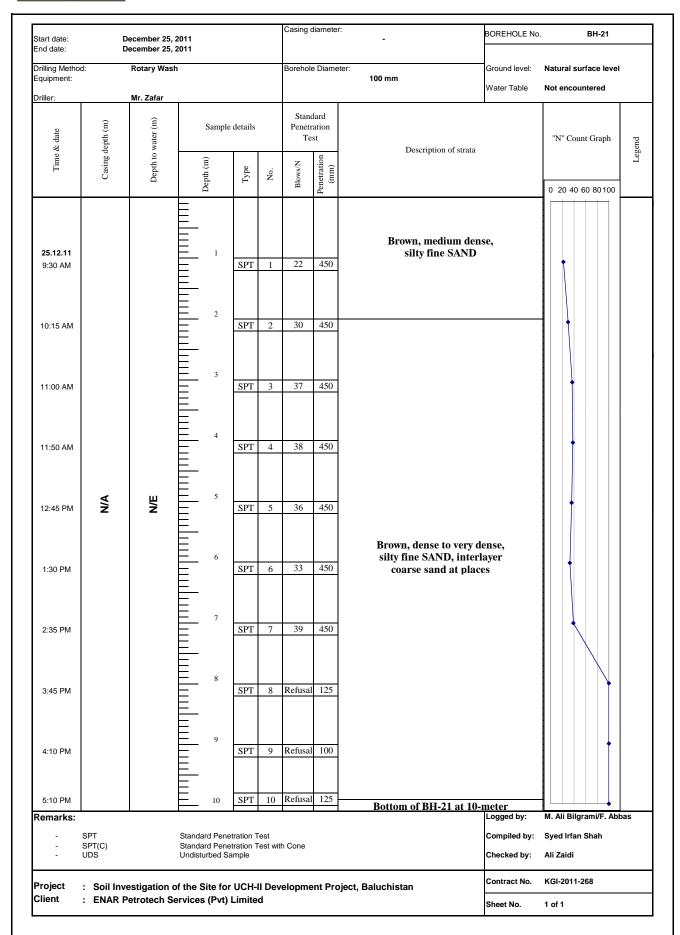


Start date: End date:		January 04, 2				Casing d	iameter:	-	BOREHOLE No	o. BH-19
Drilling Method Equipment: Driller:	d:	Rotary Wash				Borehole	Diameter:	100 mm	Ground level: Water Table	Natural surface level
Time & date	Casing depth (m)	Depth to water (m)	Sample	details		Stand Penetra Tes	ation st	Description of strata	1	"N" Count Graph
Time	Casing d	Depth to	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of strata		0 20 40 60 80 100
04.01.12 1:25 PM			11	SPT	9	Refusal	100			
2:20 PM	N/A	N/E	12	SPT	10	Refusal	100	Yellowish brown, very o silty fine SAND	lense,	•
3:00 PM			13	SPT	11	Refusal	100			•
3:45 PM			15	SPT	12	Refusal	100	Bottom of BH-19 at 15-	meter	-
Remarks:									Logged by:	M. Ali Bilgrami/F. Abbas
-	SPT SPT(C) UDS		Standard Pener Standard Pener Undisturbed Sa	tration Te		n Cone			Compiled by: Checked by:	Syed Irfan Shah Ali Zaidi
Project	: Soil In	vestigation o	f the Site for	UCH-II	l Dev	elopme	nt Projec	t, Baluchistan	Contract No.	KGI-2011-268
	: ENAR	Petrotech Se	ervices (Pvt)	Limited	t	•	•		Sheet No.	1 of 1



Start date: End date:		January 03, 2 January 03, 2			C	Casing diameter:	-	BOREHOLE No). BH-20
End date: Drilling Method Equipment: Driller:	i:	Rotary Wasi			E	Borehole Diameter	: 100 mm	Ground level: Water Table	Natural surface level
Time & date	Casing depth (m)	Depth to water (m)	Sample	e details		Standard Penetration Test	Description of strata		"N" Count Graph p
Time	Casing o	Depth to	Depth (m)	Type	No.	Blows/N Penetration (mm)	2000, più 100 31 31 41		0 20 40 60 80100
03.01.12 8:30 AM			1	SPT	1	14 450			•
9:10 AM			2	SPT	2	17 450	Top Soil Yellowish brown, med dense, silty fine SANE interlayer of coarse S) with	
9:50 AM			3	SPT	3	16 450	and any or or course of		
10:40 AM			4	SPT	4	23 450			
11:15 AM	N/A	N/E	5	SPT	5	34 450	Yellowish brown, de silty fine SAND	nse,	
12:00 PM			6	SPT	6	50 450			
12:45 PM			7	apm	-	2.6.1.105			
1:30 PM			8	SPT	7 F	Refusal 125	Yellowish brown, very silty SAND/sandy S		
2:15 PM			9	SPT	8 F	Refusal 100			
3:00 PM			10	SPT	9 F	Refusal 100	Bottom of BH-20 at 10	-meter	
- ;	SPT SPT(C) UDS		Standard Pene Standard Pene Undisturbed S	etration Te		Cone		Logged by: Compiled by: Checked by:	M. Ali Bilgrami/F. Abbas Syed Irfan Shah Ali Zaidi
	: Soil Ir	nvestigation (of the Site for	r UCH-II	Deve	lopment Proje	ct, Baluchistan	Contract No.	KGI-2011-268
		Petrotech S				-		Sheet No.	1 of 1







Start date: End date:		January 05, 20 January 05, 20				Casing o	liameter:	•	BOREHOLE No	BH-1 (Well-27	")
Orilling Method Equipment: Oriller:	d:	Rotary Wash	1			Borehole	e Diameter:	100 mm	Ground level: Water Table	Natural surface level	
Time & date	Casing depth (m)	Depth to water (m)	Sample	details		Stand Penetr Tes	ation	Description of strata		"N" Count Graph	Legend
Time	Casing d	Depth to	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of suara		0 20 40 60 80 100	Leg
05.01.12 9:30 AM			1	SPT	1	21	450				
10:10 AM			2	SPT	2	53	450				
11:00 AM			3	SPT	3	Refusal	100				
11:40 AM			4	SPT	4	Refusal	100			•	
12:15 PM	N/A	N/E	5	SPT	5	Refusal	100	Top Soil Yellowish brown, ha clayey SILT	rd,	•	
12:55 PM			6	SPT	6	Refusal	100			•	
1:45 PM			7	SPT	7	Refusal	100			•	
2:50 PM			8								
3:30 PM			9	SPT	8	Refusal	100				
4:10 PM			10	SPT	9	Refusal	100	Bottom of BH-1 at 10-i	neter	4	
Remarks:				1			<u> </u>	Domain of Dil-1 at 10-1	Logged by:	Fazal Abbas	
-	SPT SPT(C) UDS		Standard Pene Standard Pene Undisturbed Sa	tration 1		h Cone			Compiled by: Checked by:	Syed Irfan Shah Ali Zaidi	
						elopme	nt Project	, Baluchistan	Contract No.	KGI-2011-268	
Client	: ENAR F	etrotech Se	ervices (Pvt)	Limite	d				Sheet No.	1 of 1	



Start date: End date:		January 06, 2 January 06, 2						-	BOREHOLE No	b. BH-2 (Well-20)
Drilling Metho Equipment: Driller:	d:	Rotary Was	h			Borehole	Diamete	r: 100 mm	Ground level: Water Table	Natural surface level
c date	ppth (m)		Sample	e details		Stand Penetra Tes	ation			"N" Count Graph
Time & date	Casing depth (m)	Depth to water (m)	Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of strata		"N" Count Graph 0 20 40 60 80 100
06.01.12 9:45 AM			1	SPT	1	17	450	Yellowish brown, med dense, silty fine to med coarse SAND	lium lium	
10:25 AM			2	SPT	2	20	450			
10:50 AM				SPT	3	Refusal	100			
11:25 AM			4	SPT	4	Refusal	100			•
12:00 PM	N/A	N/E	5	SPT	5	Refusal	100	Yellowish brown, ha clayey SILT	rd,	•
12:45 PM			6	SPT	6	Refusal	100			•
1:30 PM			7	SPT	7	Refusal	100			•
2:05 PM										
3:00 PM			9	SPT	8	Refusal	100			
3:40 PM			10	SPT	9	Refusal	100	Bottom of BH-2 at 10-	meter_	
-	SPT SPT(C) UDS		Standard Pend Standard Pend Undisturbed S	etration 1		h Cone			Logged by: Compiled by: Checked by:	Fazal Abbas Syed Irfan Shah Ali Zaidi
		_				elopme	nt Proje	ect, Baluchistan	Contract No.	KGI-2011-268
Client	: ENAR I	Petrotech S	ervices (Pvt)	Limite	d				Sheet No.	1 of 1



End date: Drilling Method: Equipment:			012					-		
Driller:	:	Rotary Wash Mr. Zafar				Borehole	e Diametei	r: 100 mm	Ground level: Water Table	Natural surface level
Time & date	Casing depth (m)	Depth to water (m)	Sample	e details		Stand Penetra Tes	ation st	Description of strata		"N" Count Graph
Time	Casing	Depth to	Depth (m)	Type	No.	Blows/N	Penetration (mm)			0 20 40 60 80 100
08.01.12 9:10 AM			1	SPT	1	16	450	Greyish brown, medi		•
9:45 AM			2	SPT	2	20	450	dense, silty fine to mediur	n SAND	
10:25 AM			3	SPT	3	26	450			
11:00 AM			4	SPT	4	34	450			
11:35 AM	N/A	N/E	5	SPT	5	44	450			
1:05 PM			6	SPT	6	41	450	Greyish brown, very dense, silty fine to medium S.	AND	
1:45 PM			7	SPT	7	55	450	shey time to medium of		
2:50 PM			8	SII	,					
3:45 PM			9	SPT	8	64	450			
4:40 PM			10	SPT	9	Refusal	100	Bottom of BH-3 at 10-1	neter	
- 8	SPT SPT(C)		Standard Pene			h Cone	_		Logged by: Compiled by:	Fazal Abbas Syed Irfan Shah
- (UDS '		Undisturbed S						Checked by:	Ali Zaidi
			of the Site for ervices (Pvt)			elopme	nt Proje	ect, Baluchistan	Contract No.	KGI-2011-268



Start date: January 07, 2012 End date: January 07, 2012						Casing diameter:			BOREHOLE No	. BH-4 (Well-30)	
Orilling Metho equipment:	od:	Rotary Wasi	1			Borehol	e Diameter	100 mm	Ground level: Water Table	Natural surface level	
Time & date	Casing depth (m)	Depth to water (m)	Sample details			Standard Penetration Test		Description of strata		"N" Count Graph	ena
			Depth (m)	Type	No.	Blows/N	Penetration (mm)	Description of strata		0 20 40 60 80 100	
07.01.12 8:35 AM			2 3	SPT	1	17	450				
9:45 AM				SPT	2	20	450				
11:05 AM			3	SPT	3	Refusal	1 100				
11:50 AM			4	SPT	4	Refusal	1 100			•	
12:45 PM	N/A	N/E	5	SPT	5	Refusal	1 100	Dark brown, hard clayey SILT	,	•	
1:40 PM				SPT	6	Refusal	1 100				
3:10 PM			7	SPT	7	Refusal	1 100				
4:10 PM			8								
4:55 PM			9	SPT	8	Refusal 100					
5:30 PM			10	R	1	CR% 25	RQD% 10	Bottom of BH-4 at 10-	motor		
Remarks:	1	1	1	1	ı	l		Dottom of Dir-4 at 10-	Logged by:	Fazal Abbas	_
Remarks: - SPT Standard Penetration Test - SPT(C) Standard Penetration Test with - UDS Undisturbed Sample					h Cone	Cone			Syed Irfan Shah Ali Zaidi		
Project						elopme	ent Proje	ct, Baluchistan	Contract No.	KGI-2011-268	_
Client	: ENAR	etrotech Se	ervices (Pvt)	∟ımite	a				Sheet No.	1 of 1	