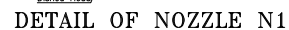


NO. MARK	PAD	X	Y
N1	YES	12	1
N2	YES	8	1
N3	YES	8	1
N4	YES	8	1
N5	YES	8	1
N6	YES	8	1
N7	YES	8	1
N8	YES	12	1
N9	NO	8	—
N10	NO	8	—
N11	NO	8	—
N12/13 AB	NO	8	—
N14/15 AB	NO	8	—
M1	YES	20	1

NOZZLE SCHEDULE									
MARK	SIZE	QTY.	1/2 INCH	RATING	WNRF	SERVICE		PAD YES	NO
N1	DN100	1	120	CLASS 600	WNRF	GAS INLET		YES	
N2	DN100	1	120	CLASS 600	WNRF	GAS OUTLET		YES	
N3	DN50	1	160	CLASS 600	WNRF	WATER OUTLET		YES	
N4	DN50	1	160	CLASS 600	WNRF	OIL OUTLET		YES	
N5	DN50	1	160	CLASS 600	WNRF	OIL DRAIN		YES	
N6	DN50	1	160	CLASS 600	WNRF	WATER DRAIN		YES	
N7	DN50	1	160	CLASS 600	WNRF	PSV		YES	
N8	DN50	1	160	CLASS 600	WNRF	RUPTURE DISK		YES	
N9	DN50	1	160	CLASS 600	WNRF	PRESSURE INDICATOR			NO
N10	DN50	1	160	CLASS 600	WNRF	TEMPERATURE INDICATOR			NO
N11	DN50	1	160	CLASS 600	WNRF	PRESSURE CONTROLLER			NO
N12/A/B	DN50	2	160	CLASS 600	WNRF	LC (OIL)			NO
N13 A/B	DN50	2	160	CLASS 600	WNRF	LC (WATER)			NO
N14A/B	DN50	2	160	CLASS 600	WNRF	LC (WATER)			NO
N15 A/B	DN50	2	160	CLASS 600	WNRF	LC (OIL)			NO
M1	DN450	1	80	CLASS 600	WNRF	MANWAY W/BLIND FLG. & DAWT			

1. ALL WELDING TO BE DONE IN ACCORDANCE WITH QUALIFIED WELDING PROCEDURE TO ASME SECTION IX.
2. ALL NOZZLES FLANGE ARE TO BE CONFORM TO ASME B 16.5 .
3. ALL BOLT HOLES SHALL STRADDLE THE VESSEL CENTER LINE.
4. FOR VESSEL TOLERANCES AS PER RECOMMENDED CODES.
5. WEIR PLATE SHALL BE PROVIDED WITH A 1/4" DIA VENT HOLE AT THE LOWEST ELEVATION POSSIBLE.
6. ALL SHARP EDGES ARE TO BE ROUNDED OFF.
7. EXTERNAL PAINTING & INTERNAL COATING AS PER DATA SHEET ATTACHED.
8. UNIT IN mm, UNLESS OTHERWISE INDICATED.
9. INTERNALS SHOULD BE DESIGNED TO PASS THROUGH 18" MANHOLE.



ISSUED FOR APPROVAL

0	24-02-2016	ISSUED FOR APPROVAL	AG	AZ	-	-
REV.	Date Issue	Description	Made	Checked	Disc. apprd	Proj. apprd

COMPUTER REFERENCE:— PET/3/526

PETROSIN		PETROSIN GROUP			
DATE	24-02-2016	CLIENT--	OIL & GAS DEVELOPMENT COMPANY LIMITED		
SCALE	NTS	PROJECT--	UNIT OF 10MMSCFD MOBILE TRAILER MOUNTED THREE PHASE TEST SEPARATORS (SOUR SERVICE)		
DRAWN		TAG			
ENGINEER	SA	TITLE--	NOZZLES & ATTACHMENTS DETAIL OF THREE PHASE MOBILE TEST SEPARATOR		
CHECKED		PROJECT No.	DRAWING No.	SHEET No.	
APPROVED	AZ	PRJ-105	PRJ-105-M-FD-001	1 OF 2	
	SL			REV. 0	
PROCESS	MECHANICAL	CIVIL	STRUCTURE	PIPING	INSTRUMENT/ELECTRICAL/ENGS. MGR./ Q.C. MGR.

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