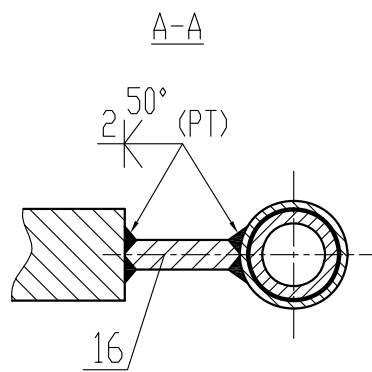
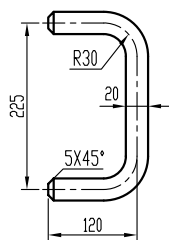


GENERAL NOTES (技术要求)

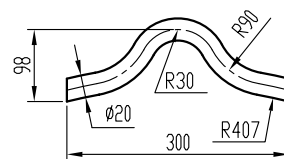
- ALL WELDING OF JOINTPLATE SHALL BE WELDED WITH FULL PENETRATION, WELDING SURFACE SHALL BE SMOOTHED; WHEN FLANGE FIXED BY THE STUD BOLTS AFTER ASSEMBLY, THE DAVIT SHALL BE LOOSE;
连接板焊接要求全焊透, 焊后应修磨平整; 装配后法兰盖被螺栓固定, 吊臂应是松动的;
- UNLESS OTHERWISE NOTED, THE HEIGHT OF ALL FILLET WELDS AND ALL LAP WELDS SHALL BE THE THINNER THICK OF CONNECTING PLATE AND CONTINUOUS.
未注角缝腰高均为较薄板厚, 且为连续焊.



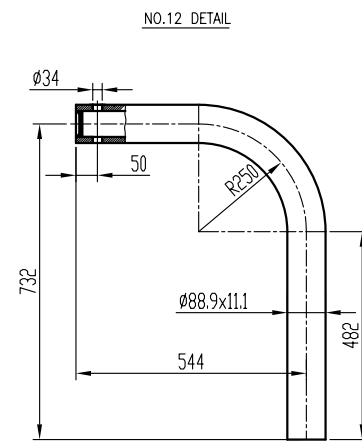
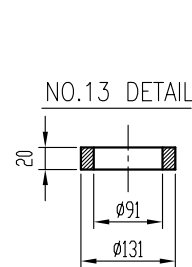
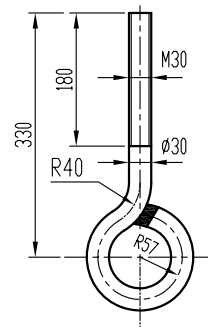
NO.6 DETAIL



NO.7 DETAIL



NO.8 DETAIL



16	U-16-20-01-01-10	PLATE 连接板	$\delta=26$	SA-240 304	1		2.91	SEE THIS DRAWING 本图
15	U-16-20-01-01-09	PLATE 挡板	$\phi 87/\phi 13; \delta=14$	SA-240 304	1		0.9	SEE THIS DRAWING 本图
14	U-16-20-01-01-08	SLEEVE 套管	3 1/2" SchSTD; L=245	SA-106	1		3.3	SEE THIS DRAWING 本图
13	U-16-20-01-01-07	BAFFLE RING 挡环	$\phi 131/\phi 91; \delta=20$	SA-240 304	2	0.5	1.0	SEE THIS DRAWING 本图
12	U-16-20-01-01-06	DAVIT ARM 吊臂	3" Sch160 POE; L=1168	SA-213 TP304	1		11.54	SEE THIS DRAWING 本图
11	ASME B18.2.2	NUTS 螺母	M30	SA-194 Gr.8A	2	0.27	0.54	CAD 镀铬
10	U-16-20-01-01-05	WASHER 垫圈	20	SA-240 304	1		0.04	SEE THIS DRAWING 本图
9	U-16-20-01-01-04	PLATE 挡板	$\phi 27; \delta=7$	SA-240 304	1		0.08	SEE THIS DRAWING 本图
8	U-16-20-01-01-03	HOOK 吊钩	$\phi 30; L=640$	SA-479 304	1		3.6	SEE THIS DRAWING 本图
7	U-16-20-01-01-02	SWINGING RING 吊环	$\phi 20; L=380$	SA-479 304	1		1	SEE THIS DRAWING 本图
6	U-16-20-01-01-01	HANDLE 把手	$\phi 20; L=290$	SA-479 304	1		0.73	SEE THIS DRAWING 本图
5	ASME B18.2.2	NUTS 螺母	M42x3	SA-194 Gr.8A	48	0.687	32.976	
4	ASME B18.2.1	DO-END STUDS 双头螺栓	M42x3x305	SA-320 Gr.B8	24	3.294	79.056	
3	ASME B16.20	SP-W GASKET 不锈钢缠绕垫	20" 600LB CGI $\delta=3.2$	SS304+F.G.	1		3.56	
2	ASME B16.5-2013	FLANGE 法兰	20" 600LB WN-RF; Sch80	SA-182 F304	1		268	
1	ASME B16.5-2013	BLIND 盲法兰	20" 600LB RF	SA-182 F304	1		368	
ITEM NO. 序号	DWG NO. OR CODE 图号或标准	DESCRIPTION 名称及规格		MATERIAL 材料	QTY. 数量	UNIT 单位	TOTAL 合计	REMARKS 备注
						件数	重量 (kg)	



上海蓝滨石化设备有限责任公司

Shanghai Lanbin Petrochemical Equipment Co., Ltd.

Prepared 设计	何义明	2016.7.20	图名 DWG NAME		Project 项目	OED2016-13		
Approved 批准	江加号	2016.7.20	MANWAY		Sub-Title 分项名称		Client 用户	
			人孔		Scale 比例	1:20	Weight 质量	773.7 kg
Job No. 工号	BU16-20				DWG NO: 图号 U-16-20-01-01-00			
Draw 画法			Material	Assembly 组合件	Phase 设计阶段	Construction 施工图	Page 1 of 1 第1套共1套	Rev. 版次
								0