

**OIL & GAS DEVELOPMENT COMPANY LIMITED
PROCUREMENT DEPARTMENT, ISLAMABAD
FOREIGN SECTION C**

(To be completed, filled in,
and stamped by the pri

ANNEXU I

Material PRESSURE SAFETY VALVES (FOR DAKHNI PLANT)
Tender Enquiry No PROC-FC/CB/P&P/DKN-4714/2020
Due Date
Evaluation Criteria FULL

SCHEDULE OF REQUIREMENT

Sr. No	Description	Unit	Quantity	Unit Price (FOB)	Total Price (FOB)	Unit Price C & F BY SEA	Total Price C & F BY SEA	Deviated From Tender Spec. If
1	Pressue safety Valve Type: Balanced Bellows, Direct Spring Operated; Inlet 4" Flange size 150# RF; Outlet 6" Flange size 150# RF; Body / Base: SS SA351-CF8M; for complete detail see attached data sheet of 20-PSV-15.	Number	1					
2	Pressue safety Valve;; Type: Conventional, Direct Spring-Op; Balanced: No; Nozzle: Full; Bonnet: Closed; Inlet 2" Flanged. 600# RF Standard; Outlet 3" Flanged. 150# RF ASME B16.5 ; for complete detail see attached data sheet of 20-PSV-16.	Number	1					
3	Pressue safety Valve;; Type: Pilot-Op, Modulating, Non-Flowing Pilot; Balanced: Yes; Nozzle: Semi ; Bonnet: Closed ; Inlet 1" Flngd. 150# RF Standard;; for complete detail see attached data sheet of 100-PSV-15.	Number	1					
4	Pressue safety Valve;; Type: Type: Conventional, Direct Spring-Op; Safety / Relief: Safety; Balanced: No; Nozzle: Full ; Bonnet: Closed ;; CONNECTIONS; Inlet 3" Flanged. 300# RF;; for complete detail see attached data sheet of 911-PSV-11/12/13/14.	Number	4					
5	PRESSURE VACCUME VENT;; Size: 6" ; Type: Pipe Away ; Body Material: SS 316L ; Trim Material: SS316L ; Bolts & Nuts: SS316 ;; for complete detail see attached data sheet.	Number	1					

Note: NOTE:- i- EVALUATION CRITERIA: FULL CONSIGNMENT WISE ON C&F BY SEA, KARACHI.3) BIDDERS ARE ADVISED THAT PAYMENT WILL BE MADE AS PER THE FOREIGN PROCUREMENT PAYMENT TERMS AVAILABLE AT OGDCL WEBSITE (TENDERS TAB) ii-BID VALIDITY : 180-DAYS iii- DELIVER PERIOD : 120-DAYS . BID BOND AMOUNT US\$ 1500/- EQUIVELANT TO PAK RUPEES MUST BE SUBMITTED WITH THE TECHICAL BID .

- Case will be processed on single-stage-Two envelop Bidding Procedure on per PPRA Rules.

- Master set of Tender Document (Foreign) is placed on OGDCL website

A. 2012

W. M. Khan
AMIN FTTH A.H.
Dy. Chief Exec.
P&P-N, Encl. 4074
(Ch.)

DETAIL OF INDENT # DKN-8089,

ITEM # 1

PRESSURE SAFETY VALVE(20-PSV-15);;Type: Balanced Bellows, Direct Spring Operated;Inlet 4" Flange size 150# RF;Outlet 6" Flange size 150# RF;Body / Base: SS SA351-CF8M;Bonnet / Cylinder: SS SA351-CF8M;Nozzle: 316 SST;Disc: 316 SST;Seat: Metal;Spindle: 316 SST;Guide: SS A297 Gr. HE;Spring:Inconel 750; Gaskets: 316 SST;Bellows: Inconel 625;Cap Type: Packed Lift Lever; DATA SHEET ATTACHED.

ITEM # 2

PRESSURE SAFETY VALVE(20-PSV-16);; Type: Conventional, Direct Spring-Op ;Balanced: No ;Nozzle: Full;Bonnet: Closed ;Inlet 2" Flanged. 600# RF Standard;Outlet 3" Flanged. 150# RF ASME B16.5 ;Body / Base: SS SA351-CF8M;Bonnet / Cylinder: SS SA351-CF8M ;Nozzle: 316 SST ;Disc: 316 SST ;Seat: Metal ;Spindle: 316 SST
Guide: SS A297 Gr. HE;Spring: Inconel X750 ;Gaskets:316 SST ;Bellows: N/A ;Cap Type: Screwed ;Nace: Compliance;DATA SHEET ATTACHED

ITEM # 3

PRESSURE SAFETY VALVE(100-PSV-15);;Type: Pilot-Op, Modulating, Non-Flowing Pilot;Balanced: Yes;Nozzle: Semi ;Bonnet: Closed ;Inlet 1" Flngd. 150# RF Standard;Outlet 2" Flngd. 150# RF ASME B16.5;; Material of construction for Main Valve;Body: SS SA351-CF8M;Cap: SS SA240-316;Trim: Stainless Steel;Seat: Viton;Seals: Viton ;;Material of construction for Pilot Valve;Body: SS A479-316;Trim & Spring: SST 17-7 & PH SST ; Seat: Viton;Seals: Viton ;Diaphragm: Viton ;Tubing: 316 SST;Fittings: SS CPI ;Nace Compliance : Yes;DATA SHEET ATTACHED

ITEM #4


PRESSURE SAFETY VALVE(911-PSV-11/12/13/14);;Valve Type: Conventional, Direct Spring-Op;Safety / Relief: Safety;Balanced: No;Nozzle: Full ;Bonnet: Closed ;;CONNECTIONS;Inlet 3" Flanged. 300# RF Standard ;Outlet 4" Flngd. 150# RF ASME B16.5 ;;MATERIALS OF CONSTRUCTION;Body / Base CS SA216-WCB/WCC;Bonnet / Cylinder CS SA216-WCB/WCC ;Nozzle 316 SST;Disc 316 SST ;Seat Metal ;Spindle 316 SST ;Guide SS A297 Gr. HE;Spring Chrome Steel - Corr. Rest ;Gaskets 316 SST;Bellows N/A ;Cap Type Screwed ;Nace: No;DATA SHEET ATTACHED

ITEM #5

PRESSURE VACCUME VENT;;Size: 6" ;Type: Pipe Away ;Body Material: SS 316L ;Trim Material: SS316L ;Bolts & Nuts: SS316 ;Gasket: Klingerite/Nitrile/PTFE ;End Connections: ANSI 150# B16.5 RF;Paint: Standard ;Set Pressure: 7.47" H2O ;Set Vacuum: -.83" H2O ;NACE :yes; DATA SHEET ATTACHED

TERM AND CONDITION

1. Original Authority Letter for participation in the bid from OEM must be provided with technical bid.
2. In case of local representative, Original Authorization Letter from principle to participate in the bid should be provided with the technical bid.
3. Bidder must confirm that quoted PSV(PRESSURE SAFETY VALVE) are 100% fit in size and function for the SPECIFICATIONS mentioned by OGDCL. Country of origin with complete address of the factory to be provided in technical bid.
4. PSV must be in original OEM Packing.
5. PSV must be new & free from any defect.
6. If bidder found any change/update/superseded PSV it should be incorporated in bid.
7. PSV must have standard OEM warranty/guarantee.
8. Delivery period is 120 days from date of issuance of L/C.
9. Manufacturer company profiles, experience for supply of such PSV (i.e. Previous Purchase Orders) to be submitted along with technical bids.
10. Manufacturer must have the 20 years of manufacturing experience of such type of PSV.
11. Bidder should submit the complete compliance of above clauses duly signed and stamped.

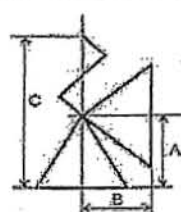

AMIN ULLAH
Dy. Chief Engr. (Mech.)

Data Sheet (05 pages)
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1	Valve ID				41	SIZING DATA									
2	Tag No. 20-PSV-15				42	Design Code	ASME Section VIII	Sizing Std.	API 520						
3	Service				43	Sizing Basis	Blocked Discharge								
4	PID No.				44	Fluid State at Inlet	Gas / Vapor								
5	Line No.		Quantity		45	Relieving Case	Pressure Relief								
6			1		46	Fluid Properties									
7	GENERAL				47	Fluid Name		Sweet Gas							
8	Valve Type <i>Balanced Bellows, Direct Spring-Op</i>				48	Molecular Weight, M		18.62							
9	Safety / Relief	<i>Safety</i>	Balanced	<i>Yes</i>	49	Compressibility, Z		0.84							
10	Nozzle	<i>Full</i>	Bonnet	<i>Vented</i>	50	Ratio of Sp. Heats, k (Cp / Cv)		1.561							
11	CONNECTIONS				51	Gas Constant, C		369.5							
12	Inlet	4"	<i>Fngd.</i>	150# RF Standard	52										
13	Outlet	6"	<i>Fngd.</i>	150# RF ASME B16.5	53										
14	MATERIALS OF CONSTRUCTION				54										
15	Body / Base		<i>SS SA351-CF8M</i>		55										
16	Bonnet / Cylinder		<i>SS SA351-CF8M</i>		56										
17	Nozzle		<i>316 SST</i>		57										
18	Disc		<i>316 SST</i>		58										
19	Seat		<i>Metal</i>		59	Sizing Coefficients		Unit	-						
20	Spindle		<i>316 SST</i>		60	Effective K, Gas		0.975							
21	Guide		<i>SS A297 Gr. HE</i>		61	Kb	Kc	0.987	1						
22	Spring		<i>Inconel® X750</i>		62										
23	Gaskets		<i>316 SST</i>		63										
24	Bellows		<i>Inconel® 625</i>		64	Required Capacity		Unit	lb/hr						
25	Cap Type		<i>Packed Lift Lever</i>		65	Total		48113							
26	NACE MR0175 / ISO 15156:2015		<i>Yes</i>		66										
27	Accessories				67	Pressures		Unit	psig						
28					68	MAWP	Operating	68							
29					69	Set	CDTP	150	150.00						
30					70	Over Pressure		15	10%						
31	SIZING / SELECTION SUMMARY				71	Back Pressure	Built-Up		50						
32	Valve Model No.		<i>4N6JBS-E15S6D-N2</i>		72		Constant Superimposed		0						
33	Brand				73		Variable Superimposed		0						
34	Area	Calculated	Selected	3.802	4.340		74	Total		50					
35	(in²)	Data Set	Orifice	API	N	75	Inlet Loss		0 0%						
36	Flow	Unit	Required	lb/hr	48113	76	Atmospheric (Barometric)		14.696 psia						
37			Maximum		54920.677	77	Temperatures		Unit °F						
38					78	Normal System									
39	Reaction Force, Open Discharge		312.02 daN		79	Operating	Relieving	116	105						
40	Noise Level (db), Open Discharge		111.8 at 100-ft		80	Design Min	Design Max								
Tag Notes					Valve Dimensions										
												A		7.75	
												B		8.25	
												C		43.00	
												Weight		260	

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1	Valve ID					41	SIZING DATA			
2	Tag No.	20-PSV-16				42	Design Code	ASME Section VIII	Sizing Std.	API 520
3	Service					43	Sizing Basis	Blocked Discharge		
4	PID No.					44	Fluid State at Inlet	Gas / Vapor		
5	Line No.			Quantity		45	Relieving Case	Pressure Relief		
6				1		46	Flow Properties			
7	GENERAL					47	Fluid Name		Sweet Gas	
8	Valve Type	Conventional, Direct Spring-Op				48	Molecular Weight, M		18.62	
9	Safety / Relief	Safety	Balanced	No		49	Compressibility, Z		0.84	
10	Nozzle	Full	Bonnet	Closed		50	Ratio of Sp. Heats, k (Cp / Cv)		1.561	
11	CONNECTIONS					51	Gas Constant, C		369.5	
12	Inlet	2"	Fngd.	600#	RF	Standard				
13	Outlet	3"	Fngd.	150#	RF	ASME B16.5				
14	MATERIALS OF CONSTRUCTION					54				
15	Body / Base	SS SA351-CF8M				55				
16	Bonnet / Cylinder	SS SA351-CF8M				56				
17	Nozzle	316 SST				57				
18	Disc	316 SST				58				
19	Seat	Metal				59	Sizing Coefficients		Unit	-
20	Spindle	316 SST				60	Effective K, Gas		0.975	
21	Guide	SS A297 Gr. HE				61	Kb	Kc	1	1
22	Spring	Inconel® X750				62				
23	Gaskets	316 SST				63				
24	Bellows	N/A				64	Required Capacity		Unit	lb/hr
25	Cap Type	Screwed				65	Total		72830	
26	NACE MR0175 / ISO 15156:2015	Yes				66				
27	Accessories					67	Pressure		Unit	psig
28						68	MAWP	Operating	1130	
29						69	Set	CDTP	1265	1265.00
30						70	Over Pressure		126.5	10%
31	SIZING/SELECTION SUMMARY					71	Back Pressure		Built-Up	
32	Valve Model No.	2H3JOS-E45S6J-N2				72			Constant Superimposed	
33	Brand					73			Variable Superimposed	
34	Area	Calculated	Selected	0.754	0.785	74			Total	
35	(in ²)	Data Set	Orifice	API	H	75	Inlet Loss		0	0%
36	Flow	Unit	Required	lb/hr	72830	76	Atmospheric (Barometric)		14.696 psia	
37		Maximum			75828.150	77	Temperatures		Unit	°F
38						78	Normal System			
39	Reaction Force, Open Discharge	660.64 daN				79	Operating	Relieving	106	150
40	Noise Level (db), Open Discharge	120.5 at 100-ft				80	Design Min	Design Max		
							Valve Dimension			
							A			
							6.06			
							B			
							6.38			
							C			
							26.75			
							Weight			
							75			

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1	Valve ID				41	SIZING DATA				
2	Tag No.	100-PSV-15			42	Design Code	ASME Section VIII	Sizing Std.	API 520	
3	Service				43	Sizing Basis	Blocked Discharge			
4	PID No.				44	Fluid State at Inlet	Liquid			
5	Line No.			Quantity	45	Relieving Case	Pressure Relief			
6			1		46	Fluid Properties				
7	GENERAL				47	Fluid Name		Sour NGL		
8	Valve Type	Pilot-Op, Modulating, Non-Flowing Pilot			48	Sp. Gravity, G		0.022		
9	Safety / Relief	Safety Relief	Balanced	Yes	49	Viscosity		0.57700 cP		
10	Nozzle	Serni	Bonnet	Closed	50	Reynolds No.		5395.03		
11	CONNECTIONS				51	Reynolds No. (max)		57708.56		
12	Inlet	1"	Fngd.	150# RF Standard	52					
13	Outlet	2"	Fngd.	150# RF ASME B16.5	53					
14	MATERIALS OF CONSTRUCTION				54					
15	Main Valve	Body	SS SA351-CF8M		55					
16		Cap	SS SA240-316		56					
17		Trim	Stainless Steel		57					
18		Seat	Viton®		58					
19		Seals	Viton®		59	Sizing Coefficients				
20	Pilot Valve	Body	SS A479-316		60	Effective K, Liquid		Unit	-	
21		Trim	Spring	SST 17-7 PH SST	61	Kw	Kc	1	1	
22		Seat	Viton®		62	Kv	Kv (max)	0.968	0.995	
23		Seals	Viton®		63					
24		Diaphragm	Viton®		64	Required Capacity				
25	Tubing	Fittings	316 SST	SS CPI	65	Total		Unit	GPM (US)	
26	Integral Sense	NACE MR0175 (2002)		Yes	66					
27	Accessories	Pilot Exhaust to MV Out			67	Pressures				
28		SS Aux. Supply Filter			68	MAWP	Operating	Unit	psig	
29					69	Set	CDTP	77	77	
30					70	Over Pressure		7.7	10%	
31	SIZING / SELECTION SUMMARY				71					
32	Valve Model No.	44305F12/S/N			72	Back Pressure	Built-Up		50	
33	Brand				73		Constant Superimposed		0	
34	Area	Calculated	Selected	0.030	0.307		74	Variable Superimposed		0
35	(in²)	Data Set	Orifice	API	F	75	Total		50	
36	Flow	Unit	Required	GPM (US)	28	76	Inlet Loss		0	
37		Maximum	299.505	299.505	77	Atmospheric (Barometric)		14.696	psia	
38					78	Temperatures				
39	Reaction Force, Open Discharge	1.22 daN		79	Operating	Normal System				
40	Noise Level (db), Open Discharge	N/A		80	Design Min	Relieving	130	140		
						Design Max				
	Reg Notes					Valve Dimensions	A			
							4.12			
							B			
							4.5			
							C			
							18.93			
					Weight					
					38					

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Valve ID					SIZING DATA					
2	Tag No.	911-PSV-11/12/13			42	Design Code	ASME Section VIII	Sizing Std.	API 520	
3	Service				43	Sizing Basis	Fire Case			
4	PID No.				44	Fluid State at Inlet	Gas / Vapor			
5	Line No.				45	Relieving Case	Pressure Relief			
6		Quantity	3		46	Fluid Properties				
7	GENERAL				47	Fluid Name	LPG Vapor			
8	Valve Type	Conventional, Direct Spring-Op			48	Molecular Weight, M	49.5			
9	Safety / Relief	Safety	Balanced	No	49	Compressibility, Z	0.974			
10	Nozzle	Full	Bonnet	Closed	50	Ratio of Sp. Heats, k (Cp / Cv)	1.130			
11	CONNECTIONS				51	Gas Constant, C	330			
12	Inlet	3"	Fingd.	300# RF Standard	52					
13	Outlet	4"	Fingd.	150# RF ASME B16.5	53					
14	MATERIALS OF CONSTRUCTION				54					
15	Body / Base	CS SA216-WCB/WCC			55					
16	Bonnet / Cylinder	CS SA216-WCB/WCC			56					
17	Nozzle	316 SST			57					
18	Disc	316 SST			58					
19	Seat	Metal			59	Sizing Coefficients		Unit	-	
20	Spindle	316 SST			60	Effective K, Gas	0.975			
21	Guide	SS A297 Gr. HE			61	Kb	Kc	1	1	
22	Spring	Chrome Steel - Corr. Rest.			62					
23	Gaskets	316 SST			63					
24	Bellows	N/A			64	Required Capacity		Unit	lb/hr	
25	Cap Type	Screwed			65	Total	40125.90			
26	NACE MR0175 / ISO 15156:2015	No			66					
27	Accessories				67	Pressures		Unit	psig	
28					68	MAWP	Operating		160	
29					69	Set	CDTP	265	260.00	
30					70	Over Pressure		55.65	21%	
31	SIZING / SELECTION SUMMARY				71	Back Pressure	Built-Up		16.80	
32	Valve Model No.	3K4JOS-E35S4J			72		Constant Superimposed	5		
33	Brand				73		Variable Superimposed	0		
34	Area	Calculated	Selected	1.299	1.838		74	Total	21.8	
35	(in ²)	Data Set	Orifice	API	K	75	Inlet Loss		0	0%
36	Flow	Unit	Required	lb/hr	40125.90	76	Atmospheric (Barometric)		14.696	psia
37		Maximum			56790.057	77	Temperatures		Unit	°F
38						78	Operating	Normal System		
39	Reaction Force, Open Discharge	256.44 daN			79	Design Min	Relieving	115	160	
40	Noise Level (db), Open Discharge	111.3 at 100-ft			80	Design Max				
	Tag Notes	1. Based on the given Pressure/Temperature 150# inlet flange is suitable but 300# is offered based on clients requirement.					Valve Dimensions	A		
								6.13		
						B				
						6.38				
						C				
						29.75				
						Weight				
						117				

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Client:	<u>Oil & Gas Development Company Limited</u>	Unit:	<u>Hot Oil System</u>
Project:	<u>Dakhni Gas Plant Instrument Upgradation</u>	Order No.:	<u>-</u>
Tag No.:	<u>830-PVSV-01</u>	Quantity:	<u>1</u>
Ref. P & ID No:	<u>2310-PB-2075 (Sh. 2 of 2)</u>		

DESIGN DATA:

TYPE: Pressure / Vacuum Safety Valve

INSTALLATION: Top Mounted

MATERIALS : *Note-04*

Body:	<u>SS 316 L (VTC)</u>	Spring:	<u>VTA</u>
Seat/Guide post/ Disc:	<u>SS 316 L (VTC)</u>	Stern:	<u>SS 316 L (VTC)</u>
Cover:	<u>SS 316 L (VTC)</u>	Retention Clip:	<u>SS 316 L (VTC)</u>
Rating & Facing:	<u>ANSI 150 & RF (VTC)</u>		

ADDITIONAL INFORMATION : -

APPLICATION DATA:

1. Fluid Medium Hot Oil Fluid MW 236.4 Fluid Boiling Point (°C) 350

2. Tank Capacity (m³) 127.2 Tank Design Pressure ATM Tank Design Vacuum 1 in.H₂O Guage

3. Tank Insulated No Insulation type - Insulation thickness - Ins. Surface area -

4. Max. Filling Rate (m³/hr) 22.7 Maximum Emptying Rate (m³/hr) 22.7

5. Tank Blanketing Medium Nitrogen

6. Temperature Operating/ Max. (°C) 230 / 324 Operating Pressure/Max 6.92 in.H₂O Guage

7. Pressure Setting 7.47 in.H₂O Guage Vacuum Setting -0.83 in.H₂O Guage Max. Back Pressure (psig) 0

8. Calculated Total out breathing (Nm³/hr) 121.702 (VTC) Calculated total In breathing (Nm³/hr) 34.063 (VTC)

9. Size of PVSV (In/Out) VTA Valve Size VTA Flame Arrestor with PVSV No

NOTES:

1. VTA : Vendor to Advice
2. VTC : Vendor to Confirm
3. Vendor shall provide detailed Datasheet, Drawings and Specifications of PVSV.
4. Material shall be NACE compliant (NACE MR 0175).

Tender Enquiry No.PROC-FC/CB/P&P/DKN-4714/2020
Pressure Safety Valves (For Dakhni Plant)

TERMS & CONDITIONS:

1. Parts must be in original OEM Packing.
2. Parts must be new & free from any defect.
3. If bidder found any ambiguity in part nos., it should be cleared prior to bid submission.
4. Parts must have standard OEM warranty/guarantee as per tender requirement.
5. In case of equivalent items or superseded part number, 100 % replacement with same fits & tolerances is required. Bidder must provide the literature, relevant documents to prove that supplied item is exact replacement of part mentioned in SOR.
6. Delivery period must not exceed 120-150 days.
7. **Certificate of incorporation**
8. **Fair price certificate** showing name / designation / contact detail of the person signing it must be submitted with the bid.
9. **BID VALIDITY:** Bid shall remain valid for a period of **210-days** from the date opening of bid.
10. **PAYMENT TERMS:** Payment will be made as per the foreign procurement payment terms available at OGDCL website (tenders tab) effective from February 27, 2018.
Payment in foreign currency shall be made by establishing in favor of the Contractor an irrevocable Letter of Credit (hereinafter called the L/C)
 - a) **70 % Payment** (s) under the L/C will be made for the FOB/ CFR / CPT (as the case may be) price of material of each shipment upon submission of the shipping documents.
 - b) **30% Payment** will be released after receipt, inspection and acceptance of material.
11. **EVALUATION CRITERIA: FULL CONSIGNMENT WISE ON CFR KARACHI BY SEA BASIS.**
12. **TERMS AND CONDITIONS:** BIDDER IS ADVISED TO CAREFULLY READ ALL THE TERMS AND CONDITIONS OF THE TENDER DOCUMENT AVAILABLE AT OGDCL WEBSITE as "Master Set of Tender Documents - Proprietary Mode of Procurement (Foreign)".
13. **SHIPMENT FROM ACU MEMBER COUNTRIES:** IN CASE OF SHIPMENT FROM ACU MEMBER COUNTRIES, THE LC BENEFICIARY SHOULD BE OF THAT PARTICULAR COUNTRY FROM WHERE THE CONSIGNMENT IS BEING SHIPPED. BIDDER TO CONFIRM/ENSURE THAT THERE ARE NO TRADE BAN/RESTRICTIONS ON LC BENEFICIARY/MANUFACTURER'S COUNTRY BY PAKISTAN / INTERNATIONAL ORGANIZATION.

AMIN ULLAH