

**OIL & GAS DEVELOPMENT COMPANY LIMITED  
PROCUREMENT DEPARTMENT, ISLAMABAD  
FOREIGN SECTION A**

(To be completed, filled in, signed  
and stamped by the principal)

**ANNEXURE 'A'**

**Material** Water Soluble Corrosion Inhibitor  
**Tender Enquiry No** PROC-FA/CB/PROD-5358/2022  
**Due Date**  
**Evaluation Criteria** FULL

**SCHEDULE OF REQUIREMENT**

Sr No	Description	Unit	Quantity	Unit Price (FOB)	Total Price (FOB)	Unit Price C & F BY SEA	Total Price C & F BY SEA	Deviated From Tender Spec. If Any
1	Water Soluble Corrosion Inhibitor EC-1304-A, PC-CI-2176U OR Equivalent	DRUM (208.2 LTR)	560					

**Note:**

1. Bid Bond Amount: US \$ 3,500 (United State Dollar Three Thousand Five hundred only) or equivalent Pak Rupees valid up to 210 Days from the date of technical bid opening
2. Mode of Bidding: Single stage two Envelope basis.
3. Evaluation Criteria: - Full Consignment wise C&F By Sea
4. Delivery Period:- 90 days from establishment of LC
5. Bid Validity: 180 Days
6. Bidders are advised to carefully read all the terms and conditions of the MASTER SET OF FOREIGN TENDER DOCUMENT (PRESS-SINGLE STAGE TWO ENVELOP) available on OGDCL website which is an integral part of this Schedule of Requirement

**Mandatory Specs, Terms, Conditions and Requirements**  
**For Procurement of Water-Soluble Corrosion Inhibitor For X Fields.**

1. Generalized Specifications.

Specific Gravity	0.90-0.99 @ 60 F	odour	Amine / Pungent
Density	7.3- 8.3 ib/gallon	pH	6-8
Appearance	Clear liquid	Surfactant	Non-ionic surfactant
Solubility	Water soluble	Chemical nature	Imidazoline salts, and Quaternary ammonium compounds in organic solvent.
Flash Point	83 degree C		

2. The manufacturer must have atleast 7 years of supply experience preferably locally in Pakistan's E & P and other relevant companies. (Proven track record of supply is must).
3. In case supplier has no local supply record in Pakistan, then it is mandatory to provide internationally supply record with satisfactory performance evidence from atleast three supplied company on their letter head showing all contact details and concerned responsible person. (OGDCL may contact that company for verification / authenticity of the letter / performance).
4. Verifiable evidence of ownership of ISO-14001-2015 or 9001-2015 certified blending facility / plant by supplier or proper agreement along with complete address and contact details to blend the corrosion inhibitor as per specs.
5. MSDS sheet confirming the range of ingredients as given in above specs. Handling, charging, application notes etc along with residual level determination test method, residual test frequency and satisfactory range of residue.
6. Product shelf life must not be less than 3 years if stored under standard shade at atmospheric temperatures varying from 0 – 52 degree Celsius. Supplier to comply.
7. The product must be effective to form protective film on mixed flow / production stream having an avg. velocity range of 30-40 Ft/sec/10-13 m/s, temperature 200 °F and pressure 1500 Psi. The dosage rate should be in range of 20-50 PPM & 0.25-0.50 liters/mmcsf to obtain average corrosion rate  $\leq 5$  MPY. Supplier to confirm and comply.
8. Already used / approved products by OGDCL are mentioned in SOR, in case bidder intends to offer other than mentioned, it is mandatory for technically responsive and financially lowest bidder to supply at least 10 drums and conduct test and trial solely at bidder's risk and cost within two month's period after P.O issuance on "No Cure No Pay basis"
9. Supplier / manufacturer must have its' own or representative's registered office and technical man-power on its payroll to provide after sale's services throughout useful life of supplied product. First visit after material is received at fields is mandatory for optimization, setting of dosage rates and stabiling residual levels. The other visits shall be on as and when required basis with no additional charges. Bidder to confirm & comply.
10. Supplier / Manufacturer will ensure Quality Control Procedures adopted during blending. Also authenticate that test & Analysis reports meets the specs of TORs/MSDS sheet.
11. The chemical shall be packed in robust type drums (Plastic or steel) suitable for international sea / road travelling with clear marking showing product name, supplier's and receivers name, manufacturing and expiry dates, port of shipment.

Note; *Manufacturer is one who formulate specific chemical for specific use and provide MSDS & PDS of the chemical along with composition of ingredients and hazard identification of chemical in Ltrs / US gallons.*

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## Sinjhero field

### Product Analysis Report

a) Gas Composition Sinjhero Mix Raw (Sinjhero , jakhro & Bitrisim wells)												
(Mole %) max.											(C <sub>v</sub> ) max.	Specific gravity max.
C1	C2	C3	iC4	nC4	iC5	nC5	C6+	CO <sub>2</sub>	N <sub>2</sub>	H <sub>2</sub> S PPM	BTU/SC F	
70.45 6	11.24 2	5.231	0.61 2	1.118	0.237	0.222	0.328	7	6.995	1-12	1138.81	0.765
b) Gross Production of Field												
Q Raw Gas (MMSCF)				Qoil (bbl)				Qw (bbl)				
38				2200				1050				
c) Sizing of flow lines												
Nominal Dia Flow Lines				Avg. Length (km)				Max. Length (km)				
4",6" & 8"				15				28				
d) Temperatures												
				Avg. Temp. °F				Max. Temp. °F				
Well Head Flowing Temperature				130				170				
Flow Line Temperature				100				130				
e) Pressures												
				Avg. Pressure (psi)				Max. Pressure (psi)				
Well Head Flowing Pressure				1500				2050				
Flow Line Pressure				1100				1440				
f) Water Analysis Report												
PH min.	TDS min. (mg/l)/ ppm	S/S min. (mg/l)	Fe min. (mg/l)	Chlorides min. (ppm)	SP. Gr 60/60 min.							
5.5	45000	150	80	40,000	1.02							
PH max.	TDS max. (mg/l)	S/S max. (mg/l)	Fe max. (mg/l)	Chlorides max. (ppm)	SP. Gr 60/60 max							
7.9	75000 ppm	400	200	60,000	1.09							
g) Oil analysis Report												
SP. Gr 60/60 min			BS & W min.			API at 60/60 min			Salt PTB min			
0.730			0			52			1			
SP. Gr 60/60 max			BS & W max.			API at 60/60 max			Salt PTB max.			
0.790			7			62			60			

**NOTE: Well-wise composition and flowing parameters can be obtained separately - if required - on condition of confidentiality of information by the prospective bidder.**

## Uch Field

a) Gas Composition UCH-I												
(Mole %) max.											(C <sub>v</sub> ) max.	Specific gravity max.
C1	C2	C3	iC4	nC4	iC5	nC5	C6+	CO <sub>2</sub>	N <sub>2</sub>	H <sub>2</sub> S PPM	BTU/SCF	
66.1	1.95	0.69	0.18	0.18	0.12	0.09	0.12	46.6	25.2	985	743	1.11
Gas Composition UCH-II												
67.7	1.91	0.63	0.18	0.20	0.11	0.08	0.12	46.1	25.4	975	740	1.11
b) Gross Production of Field												
Q Raw Gas (MMSCF)				Coil (bbl)				Qw (bbl)				
430				35				700				
c) Sizing of flow lines												
Nominal Dia Flow Lines				Avg. Length (km)				Max. Length (km)				
8", 10", 12"				10				22				
d) Temperatures												
				Avg. Temp. °F				Max. Temp. °F				
Well Head Flowing Temperature				130				160				
Flow Line Temperature				100				120				
e) Pressures												
				Avg. Pressure (psi)				Max. Pressure (psi)				
Well Head Flowing Pressure				1150				1300				
Flow Line Pressure				875				950				
f) Water Analysis Report												
PH min.		TDS min. (mg/l)		S/S min. (mg/l)		Fe min. (mg/l)		Chlorides min. (ppm)				
3.9		110		25		04		30				
PH max.		TDS max. (mg/l)		S/S max. (mg/l)		Fe max. (mg/l)		Chlorides max. (ppm)				
6.9		95000		1600		150		4500				

**NOTE:** Well-wise composition and flowing parameters can be obtained separately - if required - on condition of confidentiality of information by the prospective bidder.

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## Dakhni Field

### Typical Water Analysis

Fe (ppm)	pH	Cl (ppm)	TDS	Mn
2-9	6-7	41080	49895	2.45

### Typical Gas Analysis

Specific gravity	0.627 - 0.718
CO <sub>2</sub>	2-5 Mole %
H <sub>2</sub> S	7 - 10 %

**Kunnar Field**

a) Gas Composition												
(Mole %)											(C <sub>v</sub> )	Specific gravity
C1	C2	C3	iC4	nC4	iC5	nC5	C6+	CO <sub>2</sub>	N <sub>2</sub>	H <sub>2</sub> S	BTU/SCF	
77.8	6.6	2.1	0.3	0.5	0.2	0.2	0.5	7.24	4.7	Nil	1020.6	0.73
b) Gross Production of Field												
Qgas (MMSCF)				Qoil (bbl)				Qw (bbl)				
200.72				2940				925				
c) Sizing of flow lines												
Nominal Dia				Avg. Legth (km)				Max. Length (km)				
4", 6", 12"				4~5				25				
d) Temperatures												
				Avg. Temp. °F				Max. Temp. °F				
Well Head Flowing Temperature				200				225				
Flow Line Temperature				175				200				
e) Pressures												
				Avg Pressure (psi)				Max. Pressure (psi)				
Well Head Flowing Pressure				1800				2000				
Flow Line Pressure				1175				1250				
f) GOR												
Min				Max				Gross				
0.018				0.212				0.080				

**NOTE:** Well-wise composition and flowing parameters can be obtained separately - if required - on condition of confidentiality of information by the prospective bidder.