21	a) (*)	OIL & GAS PROD	S DEVELOPN CUREMENT DEI FOREIGI	IENT CO PARTMEN N SECTION	MPANY F, ISLAMA NA	LIMITEI Abad	(To be c and	completed, filled in, signed d stamped by the principal) ANNEXURE 'A'	
Aaterial Fender H Due Date	Enquiry No	ENGINE DRIVEN PRODUCED WATER PUMP FOR LIQUI PROC-FA/CB/P&P/PUMP-3064/2017 19-c9-2c/7	ID HANDLING FACILITIES					1]1:	5
	on Criteria Description	FULL	SCHEDULE OF Unit Quantity	REQUIREN Unit Price (FOB)	IENT Total Price (FOB)	Unit Price C & F BY SEA	Total Price C & F BY SEA	Deviated From Tender Spec. If Any	
	150 8528 & 150	Re–Injection Pump with Engine (Gas Engine Driven) API 674 , D 3046/1 , Type: PD (Reciprocating), Plunger Type, Mat: as per VTS RF, with 02 Year Spares as per attached TOR	Number 1						

Note:

- 1. <u>Bid bond</u>;-Pursuant to tender clause # 2.2, 11.4, 13 & 35.3.2, bid(s) must be accompanied by an upfront bid bond in the form of pay order/ demand draft or bank guarantee issued by scheduled bank of Pakistan or a branch of foreign bank operating in Pakistan, for an amount of US\$ 3,000/- (US\$ Three thousand only) or equivalent Pak Rupees, with technical bid and valid for 150 days from the date of opening of the bids. The bank guarantee must be issued in accordance with the format as per Annexure-C of the tender documents.
- 2. <u>Shipment from ACU member Countries</u>: In case of shipment from ACU member countries, the LC beneficiary should be of that particular country from where the consignment is being shipped.
- 3. <u>Terms and conditions</u>:-Bidders are advice to carefully read all the terms and conditions of the Tender Document available at OGDCL web site in the master tender document.
- 4. <u>Summary rejection criteria</u>: The summary rejection criteria at clause 35 of the tender document may also be examined carefully. Any bid not meeting the criteria spelled in the clause # 35 shall be summarily rejected without any right of appeal. The detailed tender document is available on OGDCL website as" Master set of tender document-Foreign".

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Terms of reference (TOR)

Scope of supply:

- Supply of Gas Engine Driven Produced Water Re-Injection Pump (Quantity: 01 No.) The OEM / supplier should provide 03 set of operation and maintenance / instruction manuals (Hard copy and soft copy) with all P&ID's, all mechanical /instrument / electrical drawings, Quality plan, list of recommended lubricants / chemical, installation drawings etc.
- Two years recommended spare parts with list for Engine, Pump and Package (The spare parts list should be fully detailed with item wise price & quantity).
- 3. Selection of Package Spares are optional.

Code and Standards:

- a. API
- b. AISI
- c. BS 5514 and other Relevant British standard specifications & code of practices.
- d. ISO 8528 & 3046/1
- e. NFPA-37 (Standard for Installation and Use of Stationary Combustion Engines and Gas Turbines)
- f. ANSI
- g. ASME

Site Conditions:

- a. Max. Ambient temperature = 52 °C
- b. Minimum Ambient temperature = 2°C
- c. Altitude (above mean sea level) = 230 ft
- d. Average barometric pressure= 14.38 Psi
- e. Relative Humidity 77% -20 % (Max-Min)

Technical Data.

Pump Details

- I. Positive Displacement, horizontal, Capacity 117 USGPM. Quantity: 01 No (Ref Doc. 2547-DOC-001).
- II. Pump must be manufactured as per API 674.
- III. Material of construction of complete Pump: SS316/316L (must be fully compatible with operating conditions as well as service medium of the pump).
- IV. Preferred sizes for Suction & discharge nozzle: 6(VTC) "150lb RF Type & 4 "600lb RF Type. (Vender can offer suitable sizes.

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V. Operating Conditions

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Sr. No.	Description			
1.	Type of Liquid	Water + Condensate		
2.	Casing	Plunger Type		
3.	Service	Produce Water		
4.	No of Plunger	To meet the required parameter		
5.	Capacity	Normal = 117 USGPM		
141		Discharge Pressure=751 psi Differential Pressure= 750 psi		
6.	MAWP	Suction Pressure= 1 ps		
		(Operating pressure varies as pe		
		requirement)		
7.	NPSH Available	Normal = 30ft.		
8.	Pumping Temperatures	Min=38 F~ Max= 100F		
9.	Design Temp	180°F		
10.	Corrosion Allowance	6mm		

VI. Driver Details

The Gas Engine Net Output (Excluding all utilities load i.e fan, pump etc.) should be capable of developing 25% greater horsepower than the pump required power, designed for most suitable number and layout of cylinder, water cooled, naturally aspired, continuous duty, digital tachometer and all necessary gauges in instrument panel. Preferred brand of engines like CAT, Waukesha, Perkins or equivalent are acceptable engine manufacturers.

- a. <u>Fuel Gas System</u>: Filter & pressure regulator to regulate the available 80-100 psi fuel gas pressure with gas scrubber.
- b. Control System: Governor, Mechanical electronic Air/fuel ratio control.
- c. <u>Cooling system:</u> Jacket water pump, belt driven radiator fan, with level switches, thermosets for pre- alarm & trip, expansion tank, pressure gauges etc. radiator.
- d. <u>Pneumatic Start System Air supplied at 100Psi</u>.
- e. Guard : Meet criteria for IEC standard and OSHA regulation

f. <u>Muffler:</u> Spark arresting muffler.

- g. Reduction Gear Box if required
- h. <u>Protection System/ Securities</u>: Standard Service indicators to be provided including but not limited to the following
 - Low Oil Pressure (Indication, Alarm& Shut Down)
 - High Water Temperature (Indication, Alarm& Shut Down)
 - Engine Over Speed (Indication, Alarm& Shut Down)

- Low Lube Oil Level (Indication, Alarm& Shut Down)
- Cylinder Temperature (Indication, Alarm& Shut Down)
- Lube Oil Differential Pressure (Indication, Alarm)
- Air Filter Differential Pressure (Indication, Alarm)
- High Lube Oil Temperature (Indication, Alarm& Shut Down)
- Low Jacket Water Level (Indication, Alarm& Shut Down)
- Engine Exhaust Manifold Temperature (Indication, Alarm& Shut Down)
- Low Fuel Gas Pressure(Indication, Alarm& Shut Down)
- Radiator Cooler Fan Vibration(Indication, Alarm& Shut Down)
- Vibration Switch(Indication, Alarm& Shut Down)
- Emergency Stop(Indication, Alarm& Shut Down)
- Provide two additional out puts for Control Room from its local control panel.
 - Running Indication
 - Common Alarm
- h. Air Intake system: Air Filtration for dusty/ humid environment conditions
- i. Jacket Water Heater
- j. Lube Oil Cooler
- VII. <u>Local Control Panel:</u> Start Stop Push Button, Duty/ Standby Push Button, Annunciator panel will be located on outside front of panel, PLC system, and other accessories.
- VIII. <u>Serial Communication interface</u> for control room with HMI for monitoring main parameter appropriate distance.
- IX. Lubricant should be mentioned in the Bid.
- X. Special Tools: Spark Plug Puller Kit, Digital Diagnostic tool.
- XI. <u>Package utilization</u>: Plunger pump with engine with listed items: structural steel skid, heavy duty oilfield type skid size to contain the entire pump and engine unit with following components:
 - Engine adjusting base
 - Exhaust tubing and supports
 - Grouting holes
 - Lifting eyes
 - Steel metal tool box
 - Interconnection piping spool pieces on suction and discharge should be provide with appropriate bolting, gaskets and pipe components (valves, dampener brackets etc) mounted on the skid and terminated at skid edge.
 - Standard steel safety guards.
 - Paint as per standard.
 - Warranty: 01 year after commissioning.

VII. VIII.

Commissioning: After receipt and acceptance of package by OGDCL, the Bidder will be responsible for installation, alignment, grouting and commission at Qadirpur Gas Field OGDCL.

Reference Documents for Pump Design/Selection:

- 2547-DOC-001
 - Pump Data Sheet · 2547-DOC-002
 - Fuel Gas Composition
- 3 2547-DOC-003 Site Environmental Data

General Terms & Conditions

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- A. Provide detailed technical specifications brochures of the manufacturer in original in English with technical bid
 - (a) The following test to be performed by manufacturer and certificates to be provided
 - Package performance test
 - Complete pump package including gas engine, pump etc by packager/manufacturer under designed conditions for a minimum of **7**2 hours.
- B. Provide Technical Literature for quoted model of pump & engine along with technical bid.
- C. Provide all MTC and performance test report of the pump, engine and package with supply.
- D. 220/415 VAC@50HZ volts supply is available at proposed site. Dc converter for 12/24 Volt for Panel and securities should be provided.
- E. Detailed list of equipment/ packages clearly mentioning skid mounted equipment and loose items to be shipped
- F. Availability of Spare Parts of the equipment being supplied with country of origin along with lead time period.
- G. List of spares for startup and commissioning. All spares for commissioning & startup shall be covered.
- H. Pre commissioning and Commissioning Plan/ Procedure.
- Bidder shall mention firm delivery period and submit schedule with target delivery date with work/ delivery schedule starting from date establishment of L/C.

Eligibility Criteria for Technical Evaluation

The following information shall be submitted along with the Technical Bid least but not limited

- Provide the Data Sheets of main Equipment's (Pump & Engine).
- Pump should be manufactured on API 674 standard and Manufacturer should be API certified. Valid Certificate 2. should be provided
- OEM for pump and engine should be ISO 9000~2000 Certified. Relevant Valid ISO Certificate should be 3. provided
- Engine should be manufactured on ISO 8528 and ISO 3046/1. 4.
- Environmental & HSE Certification should be provided. [Uke Use Moor, US04 Sor, OWAI) Prov) 5.
- 6 Authorization letter from manufacturer for Bidder/ Packager should be provided.
- QA/QC, HSE system/ procedures of your organization should be provided. 7.
- 8. Provide P&ID diagram showing limits of supply prepared by supplier.

9. Bidder/ Manufacturer should provide details of supplied at least 15 Gas Engines of same Brand, same/ higher capacities in oil & gas sector & refineries with in Pakistan during last 10 years (2006~2016). Verifiable proof should be provided. Supply of Gas Engines outside Pakistan will not be considered. Provided details should include Model Number with Brand Name, Date of Supply, Amount of project, address of client.

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- 10. Provide a comprehensive list and details of related project executed by the bidder during last (07) seven years (2010~2016). Certificate of satisfactory supply & completion by respective client/ owner should be attached. Only those projects whose completion certificate are attached would be considered in experience & track record of the bidder/manufacturer or packager.
- 11. The bidder/ manufacturer should confirm its ability to provide service engineer during installation, commissioning & startup of package and later on as and when required basis at OGDCL site. Only boarding/lodging may be provided at site. Bidder/ manufacturer to provide drawing for foundation prior to shipment of package. Civil work will be in OGDCL scope.
- 12. The manufacturer of engine or bidder should have been well established workshop and after sale service facilities in Pakistan, (Both for spare parts and repair). The workshop setup should have authorization from OEM.
- 13. Bidder should arrange factory acceptance test at manufacturer works. The factory acceptance test shall be witnessed by two OGDCL engineers. All cost including air tickets, boarding, lodging, local transportation at destination per person will be in bidder scope. All other arrangements, test equipment's, documentation for FAT will also be in bidder scope. FAT procedure submitted with Technical Bid. Cost to be mentioned separately.
- 14. Statement that goods are "Brand New" and Quoted Model/ spares shouldn't be obsoleted at least (10) years after supply.
- 15. Should submit the complete Plan on PRIMAVERA.
- 16. Delivery Period: 180-210 days. (after LC)
- 17. Provide Compliance of TOR dully mark and signed by bidder. Any deviation to TOR should be clearly mentioned separately.

Financial Bid Format:

S#	Scope	Unit Price	Total Price
1.	Supply of Gas Engine Driven Produced Water Re-Injection		
	Pump (Quantity: 01 No.)		
2.	Installation/Commissioning (Installation, Leveling, Alignment,		
	Grouting, Start Up, Testing)		
3.	Factory Acceptance Test.		
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4.	Special and preventive maintenance tools (01 set).	ar si ar ar ar	
5.	02 years Spare parts for engine/Pump and Package (with list of		
	spares and unit cost of each spare part separately, as an		
	Optional Item)	· · · ·	

Evaluation will be on the basis of Sr# 1, 02 and 03 selection of Spare parts and Tools will be on OGDCL choice.

Bidder should fill the below mentioned table and providee the copies of

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verifiable documents as required

	Requirement	Bidder Response/ Confirmation
1.	Engine	
	Model	
	Make	
	Power Normal KW	
	Power Rated KW	
	RPM	
	Fuel Gas System with Scrubber	
	Fuel Consumption	
	Speed Regulation	
	Control System	
	Aspiration	
	Pneumatic Start System	
	Engine Cooling System	
	Engine Lube Oil System	
,	Exhaust Control System	
	Guard	
	Muffler	
	Low Oil Pressure (Indication, Alarm& Shut Down)	
	High Water Temperature (Indication, Alarm& Shut Down)	×
	Engine Over Speed (Indication, Alarm& Shut Down)	
	Low Lube Oil Level (Indication, Alarm& Shut Down)	
	Cylinder Température (Indication, Alarm& Shut Down)	
,	Lube Oil Differential Pressure (Indication, Alarm)	
	Air Filter Differential Pressure (Indication, Alarm)	
	High Lube Oil Temperature (Indication, Alarm& Shut Down)	
	Low Jacket Water Level (Indication, Alarm& Shut Down)	
	Engine Exhaust Manifold Temperature (Indication, Alarm& Shu Down)	t
	Low Fuel Gas Pressure(Indication, Alarm& Shut Down)	
	Radiator Cooler Fan Vibration(Indication, Alarm& Shut Down)	
	Vibration Switch(Indication, Alarm& Shut Down)	
	Emergency Stop(Indication, Alarm& Shut Down)	
	Air Intake system	
	Jacket Water Heater	
	Lube Oil Cooler	
	Local Control Panel	
	PLC system	
	Serial Communication interface for control room with HMI	
	DC Converter 12/24 Volts for Securities	
2		
	API certified Pump	
	Pump Max Power	
	Pump Casing Type	
	Pump No of Plungers	
	Pump Capacity	
	Pump Suction Pressure	
	Pump Discharge Pressure	
	API Code	

	Pump Casing Material	· · ·
	Pump Plunger Material	
	NPSH	
	Minimum Design Temperature	
	Reduction Gear Box	
3	General	
	Singal Skid	
	Warranty 01 Year After Commissioning	
	Installation/Commissioning (Installation, Leveling, Alignment,	
	Grouting, Start Up, Testing)	1
	02 Years Spare parts for engine/Pump and Package	
	Certificate that the quoted model of pump/ engine will not	
	Obsolete at least (10 years)	
	Tools List	
,	Delivery Period	
	ISO 9000-2000 Valid Certificate	
	API Valid Certificate	
	OEM Authority Letter (Copy Provided)	
-	MTC's	·
	Bidder/Manufacturer must have Minimum 10 years of	
	experience As per clasue 9&10 of TOR	
	After Sale Services in Pakistan as per clause 12 of TOR	· · · ·
	Address of Workshop Facilities in Pakistan	
	Factory Acceptance Test as per clause #13 of TOR	
٠.	Evaluation will be on the basis of Sr# 01 ~03	

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OIL & GAS DEVELOPMENT COMPANY PAKISTAN

(DATA SHEET)

DOCUMENT NO. : 2547-DOC-001

CLIENT CONSULTANT PRODUCED WATER ADEQUACY & CAPACITY ENHANCEMENT AT QADIRPUR OMENT GAS FIELD DOC. TITLE DATA SHEET FOR INJECTION WELL PUMP (RECIPROCATING PUMP) DOC. NO. 2547-PDS-014 REV 0 Consultant APPLICABLE TO PROPOSAL 0 • PURCHASE O AS BUILT FOR OIL & GAS DEVELOPMENT COMPANY LIMITED UNIT WELL INJECTION PUMP SITE NO. OF PUMPS REQUIRED QADIRPUR GAS FIELD SERVICE PRODUCED WATER TYPE PD PUMP MANUFACTURER SERIAL NO. NOTE: O INDICATES INFORMATION TO BE COMPLETED BY PURCHASER BY MANUFACTURER GENERAL OPERATING CONDITION LIQUID PROPERTIES CAPACITY (USGPM) TYPE OR NAME OF LIQUID Water + Condensate PUMPING TEMPERATURE, *F Maximum: 117 Normal Minimum DISCHARGE PRESSURE (PSIG) Minimum 38 100 Maximum Maximum: 751 Normal Minimum: 749 SPECIFIC GRAVITY SUCTION PRESSURE (PSIG) Minimum 0.9 1.00 Maximum Maximum: 1 Normal Minimum 0.7 VISCOSITY DIFFERENTIAL PRESSURE (PSIG) Minimum 0.55 Maximum 0.65 Maximum: 750 Normal Minimum CORROSIVE / EROSIVE AGENT Chloride & dissolved CO2 CHLORIDE CONCENTRATION (PPM) NPSH AVAILABLE (ft). Without Accelerated Head 30 ACTUAL VTS OOTHER PROCESS DATA SITE AND UTILITY DATA Produced water OCATION O INDOOR O HEATED O UNHEATED OUTDOOR
UNDER ROOF Fluid LOCATION Density Ib/ft3 61.77 Viscosity cP AREA CLASSIFICATION 0.98 Zone 1, Group IIA & Temperature Class T3 SITE DATA Pump Temperature "F RANGE OF AMBIENT TEMPERATURE: MIN/MAX. 38 / 100 °F 40-100 Suction Pressure psig UNUSUAL CONDITIONS Discharge Pressure psia Differential Pressure psig • DUST O SALT ATMOSPHERE O FUMES OOTHER Vapour Pressure 2.2 Design Temperature °F UTILITY CONDITIONS psi 180 ELECTRICITY DRIVERS HEATING CONTROL SHUTDOWN NPSHr VOLTAGE 440 ft Vendor to advise minimum requirement 1 HERTZ 40 Corrosion Allowance 6 mm PHASE CONSTRUCTION DRIVER ENGINE DRIVE MANUFACTURER MOTOR CONNECTION SIZE ANSI RATING FACING POSITION TYPE SUCTION 6" (VTC) 150 # RF bottom (VTC) FRAME NO DISCHARGE 4" (VTC) RF CONSTANT SPEED O VARIABLE SPEED 600 # top (VTC) TYPE HYDRAULIC HP VTS 440 **O DIAPHRAGM** HERTZ 50 TYPE PLUNGER VOLTS RPM VTS PHASE 3 Diaphragm Diameter (mm) No Reg VTS OTHER APPLICABLE SPECIFICATIONS API 674 POSITIVE DISPLACEMENT PUMPS VALVE/FEED SUCTION DISCHARGE TYPE Plate (VTS) Plate (VTS) O GOVERNING SPECIFICATION (IF DIFFERENT) VTS NUMBER VTS PERFORMANCE OTHER RATED CAPACITY (USGPM) CONTROL SIGNAL O REMOTE O PNEUMATIC HYDRAULIC KW TYPE O MANUAL EFFICIENCY, % · AUTOMATIC ACTUAL HORSE POWER, KW MAXIMUM PRESSURE (BARG) SHIPMENT HYDRO TEST PRESSURE (BARG) VTS O DOMESTIC O EXPORT O EXPORT BOXING PLUNGER SPEED (strokes/min) (VTS) O OUTDOOR STORAGE MORE THAN 6 MONTHS DIAMETER (mm) (VTS) STROKE LENGTH (mm) (VTS) UBRICATION FLUID QA INSPECTION AND TEST O INTERMEDIATE CRANKCASE O COMPLIANCE WITH INSPECTORS CHECK LIST HYDRAULIC FLUID CERTIFICATE OF MATERIALS O FINAL ASSEMBLY CLEARANCE VENDOR FURNISHED RELIEF VALVE INTERNAL O EXTERNAL TESTS REQ'D WIT OBS . HYDROSTATIC 0000 STEADY STATE ACCURACY 0 • NAMEPLATE UNITS LINEARITY 0 US CUSTOMARY 0 0 O SI Ó C Note 1 = * VTS (Vendor To Specify) Note 2 = Vendor shall send duly furnished API-674 data sheet Note 3 = Volumertic rate is based on 100 % volumetric efficiency & Brake Horsepower/Kilowatts is based on 90 % mechanical efficiency. Note 4 = Pump skid packaged to meet the most stringent requirements of API 674 ISSUED FOR TENDER 10/15/2015 AUD NWS A.J APPR Date Rev Description PREP CKD

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OIL & GAS DEVELOPMENT COMPANY PAKISTAN

(FUEL GAS COMPOSITION)

DOCUMENT NO. : 2547-DOC-002



FUEL GAS COMPOSITION

The fuel gas composition for Engine driven pump is presented here under:

COMPONENT	Mole %	
H ₂ S	14 ppm	
CO2	1.93 ·	
N ₂	12.67	
C1	83.7	
C2	1.11	
C ₃	0.30	
C ₄	0.15	
C ₅	0.07	
C _{6 +}	0.06	
-		



OIL & GAS DEVELOPMENT COMPANY LIMITED

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(SITE ENVIRONMENTAL DATA) DOCUMENT NO. : 2547-DOC-003



1.1 ENVIRONMENTAL DESIGN CRITERIA

1.2 Scope

This specification cover minimum, site environmental data.

1.3 Site Environmental Data

The following table gives the site and environmental conditions applicable to the location and specific to design and sizing of equipment:

Description	Data	Unit
Ambient Temperature (min.)	41	°F
Ambient Temperature (max.)	131	°F
North / East	30° 17' 0)"/71° 40'
Average Monthly rainfall	0 to 50	mm
Maximum wind velocity	100	Miles / hr
Dry bulb temperature (max)	124	°F
Dry bulb temperature (min)	25	°F
Relative Humidity (Summer)	20-70	%
Relative Humidity (Winter)	45-55	%
Wet Bulb Temperature	82	°F
Area Classification		2,Gas Group IIA & are classification T3

Ha.

1